

FUEL SYSTEM

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FUEL DELIVERY SYSTEM

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DESCRIPTION AND OPERATION

PCM VIN REPROGRAMMING

OPERATION

USE THE DRB SCAN TOOL TO REPROGRAM THE NEW POWERTRAIN CONTROL MODULE (PCM) WITH THE VEHICLES ORIGINAL IDENTIFICATION NUMBER (VIN) AND THE VEHICLES ORIGINAL MILEAGE. IF THIS STEP IS

NOT DONE, A DIAGNOSTIC TROUBLE CODE (DTC) MAY BE SET.

FUEL DELIVERY SYSTEM

DESCRIPTION

The fuel delivery system consists of:

- the fuel pump module containing the electric fuel pump, fuel gauge sending unit (fuel level sensor) and a separate fuel filter located at bottom of pump module

DESCRIPTION AND OPERATION (Continued)

- a separate combination fuel filter/fuel pressure regulator
- fuel tubes/lines/hoses
- quick-connect fittings
- fuel injector rail
- fuel injectors
- fuel tank
- fuel tank filler/vent tube assembly
- fuel tank filler tube cap
- accelerator pedal
- throttle cable

OPERATION

The fuel tank assembly consists of: the fuel tank, fuel tank shield, fuel tank straps, fuel pump module assembly, fuel pump module locknut/gasket, and roll-over valve (refer to Emission Control System for roll-over valve information).

A fuel filler/vent tube assembly using a pressure/vacuum, 1/4 turn fuel filler cap is used. The fuel filler tube contains a flap door located below the fuel fill cap.

Also to be considered part of the fuel system is the evaporation control system. This is designed to reduce the emission of fuel vapors into the atmosphere. The description and function of the Evaporative Control System is found in Emission Control Systems.

Both fuel filters (at bottom of fuel pump module and within fuel pressure regulator) are designed for extended service. They do not require normal scheduled maintenance. Filters should only be replaced if a diagnostic procedure indicates to do so.

FUEL PUMP MODULE

DESCRIPTION

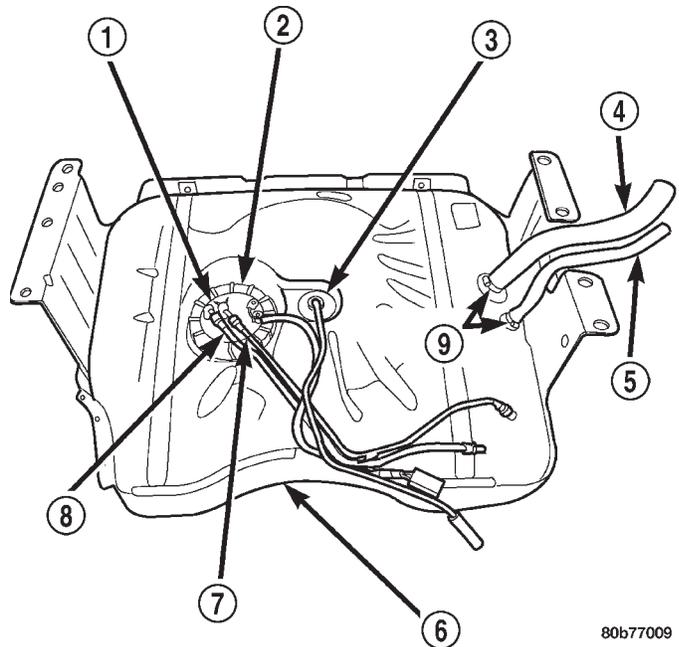
The fuel pump module is installed in the top of the fuel tank (Fig. 1). The fuel pump module (Fig. 2) contains the following components:

- A separate fuel pick-up filter (strainer)
- An electric fuel pump
- A threaded locknut to retain module to tank
- A gasket between tank flange and module
- Fuel gauge sending unit (fuel level sensor)
- Fuel supply tube (line) connection
- Fuel return tube (line) connection

The fuel gauge sending unit and pick-up filter may be serviced separately. If the electrical fuel pump requires service, the entire fuel pump module must be replaced.

OPERATION

Refer to Fuel Pump, Fuel Filter/Fuel Pressure Regulator and Fuel Gauge Sending Unit.



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Fig. 1 Fuel Tank/Fuel Pump Module Location (Top View)

- 1 - FUEL PUMP MODULE
- 2 - LOCKNUT
- 3 - ROLL OVER VALVE
- 4 - FUEL FILL HOSE
- 5 - FUEL VENT HOSE
- 6 - FUEL TANK
- 7 - FUEL SUPPLY (PRESSURE) LINE
- 8 - FUEL RETURN LINE
- 9 - CLAMPS

FUEL PUMP

DESCRIPTION

The fuel pump is located inside of the fuel pump module. A 12 volt, permanent magnet, electric motor powers the fuel pump.

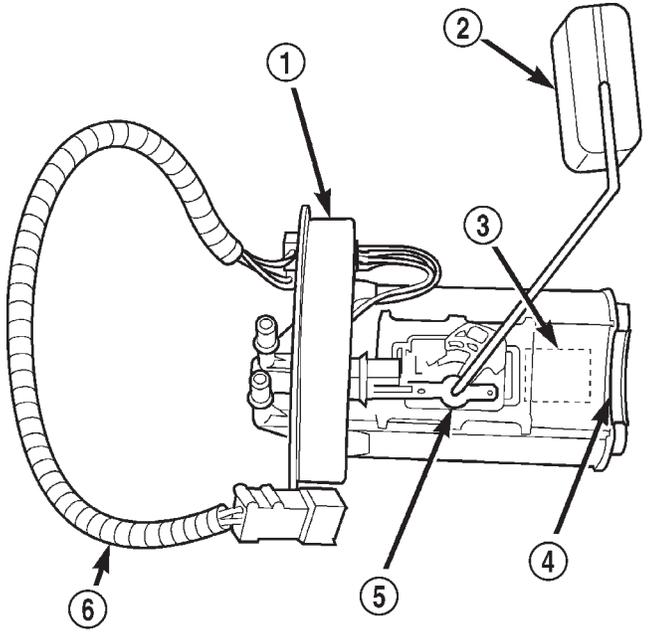
OPERATION

Voltage to operate the electric pump is supplied through the fuel pump relay.

Fuel is drawn in through a filter at the bottom of the module and pushed through the electric motor gearset to the pump outlet.

Check Valve Operation: The pump outlet contains a one-way check valve to prevent fuel flow back into the tank and to maintain fuel supply line pressure (engine warm) when pump is not operational. It is also used to keep the fuel supply line full of gasoline when pump is not operational. After the vehicle has cooled down, fuel pressure may drop to 0 psi (cold fluid contracts), but liquid gasoline will remain in fuel supply line between the check valve and fuel injectors. **Fuel pressure that has dropped to 0**

DESCRIPTION AND OPERATION (Continued)



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Fig. 2 Fuel Pump Module Components

- 1 - FUEL PUMP MODULE
- 2 - FUEL GAUGE FLOAT
- 3 - ELECTRIC FUEL PUMP
- 4 - INLET FILTER
- 5 - FUEL GAUGE SENDING UNIT
- 6 - PIGTAIL HARNESS

psi on a cooled down vehicle (engine off) is a normal condition. Refer to the Fuel Pressure Leak Down Test for more information.

FUEL GAUGE SENDING UNIT

DESCRIPTION

The fuel gauge sending unit (fuel level sensor) is attached to the side of the fuel pump module. The sending unit consists of a float, an arm, and a variable resistor track (card).

OPERATION

The fuel pump module has 4 different circuits (wires). Two of these circuits are used for the fuel gauge sending unit for fuel gauge operation, and for certain OBD II emission requirements. The other 2 wires are used for electric fuel pump operation.

For Fuel Gauge Operation: A constant current source of about 32 mA is supplied to the resistor track on the fuel gauge sending unit. This is fed directly from the Powertrain Control Module (PCM). The resistor track is used to vary the voltage depending on fuel tank float level. As fuel level increases, the float and arm move up, which decreases voltage. As fuel level decreases, the float and arm move down, which increases voltage. The varied voltage

signal is returned back to the PCM through the sensor return circuit. Output voltages will vary from about .6 volts at FULL, to about 8.6 volts at EMPTY (Jeep models), or, about 7.0 volts at EMPTY (Dodge Truck models). **NOTE: For diagnostic purposes, this voltage can only be verified with the fuel gauge sending unit circuit closed (i.e. having all of the sending units electrical connectors connected).**

Both of the electrical circuits between the fuel gauge sending unit and the PCM are hard-wired (not multi-plexed). After the voltage signal is sent from the resistor track, and back to the PCM, the PCM will interpret the resistance (voltage) data and send a message across the multi-plex bus circuits to the instrument panel cluster. Here it is translated into the appropriate fuel gauge level reading. Refer to Instrument Panel for additional information.

For OBD II Emission Monitor Requirements: The PCM will monitor the voltage output sent from the resistor track on the sending unit to indicate fuel level. The purpose of this feature is to prevent the OBD II system from recording/setting false misfire and fuel system monitor diagnostic trouble codes. The feature is activated if the fuel level in the tank is less than approximately 15 percent of its rated capacity. If equipped with a Leak Detection Pump (EVAP system monitor), this feature will also be activated if the fuel level in the tank is more than approximately 85 percent of its rated capacity.

FUEL FILTER/FUEL PRESSURE REGULATOR

DESCRIPTION

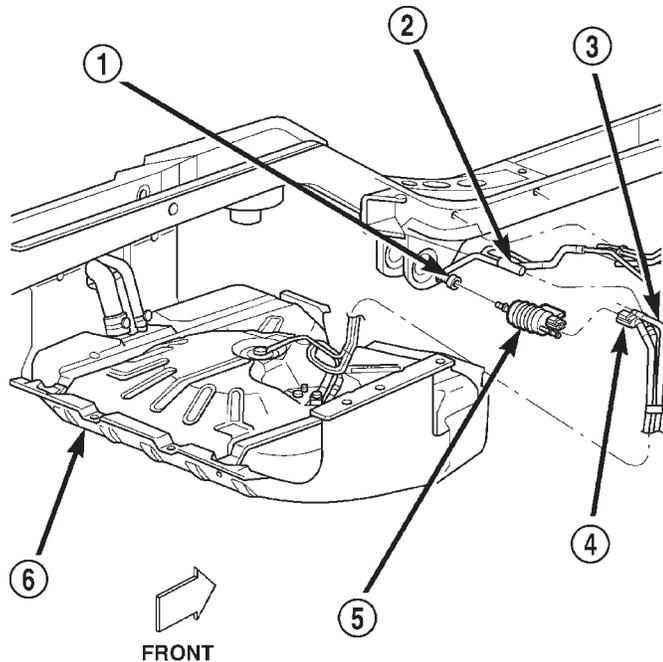
The combination fuel filter/pressure regulator is located in front of the fuel tank and above the rear axle (Fig. 3). It is transversely mounted to a chassis crossmember (left-to-right). **Fuel Line Identification:** The filter/regulator is equipped with 3 fuel line fittings (2 at one end and 1 at the other end). The single fitting facing the left side of the vehicle is the supply line to the fuel rail (Fig. 3). The 2 fittings facing the right side of the vehicle are connected to the fuel tank. Of these 2 fittings, the fitting towards the **front** is used for fuel return to the fuel tank. The fitting towards the **rear** is a pressure line.

OPERATION

Fuel Pressure Regulator Operation: The pressure regulator is a mechanical device that is not controlled by engine vacuum or the Powertrain Control Module (PCM).

The regulator is calibrated to maintain fuel system operating pressure of approximately 339 kPa ± 34 kPa (49.2 psi ± 5 psi) at the fuel injectors. It contains a diaphragm, calibrated springs and a fuel

DESCRIPTION AND OPERATION (Continued)



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Fig. 3 Fuel Filter/Fuel Pressure Regulator Location

- 1 - FUEL SUPPLY LINE (TO FUEL RAIL)
- 2 - EVAP LINE
- 3 - FUEL RETURN LINE (MALE)
- 4 - FUEL PRESSURE LINE (FEMALE)
- 5 - FUEL FILTER/PRESSURE REGULATOR
- 6 - FUEL TANK

return valve. The internal fuel filter is also part of the assembly.

Fuel is supplied to the filter/regulator by the electric fuel pump. The regulator acts as a check valve to maintain some fuel pressure when the engine is not operating. This will help to start the engine. A second check valve is located at the outlet end of the electric fuel pump.

If fuel pressure at the pressure regulator exceeds approximately 49 psi, an internal diaphragm closes. Excess fuel is then routed into a separate fuel return line and returned to the fuel tank through the top of the fuel pump module.

Both fuel filters (at bottom of fuel pump module and within fuel pressure regulator) are designed for extended service. They do not require normal scheduled maintenance. Filters should only be replaced if a diagnostic procedure indicates to do so.

FUEL TANK**DESCRIPTION**

The fuel tank is constructed of a plastic material. Its main functions are for fuel storage and for placement of the fuel pump module.

OPERATION

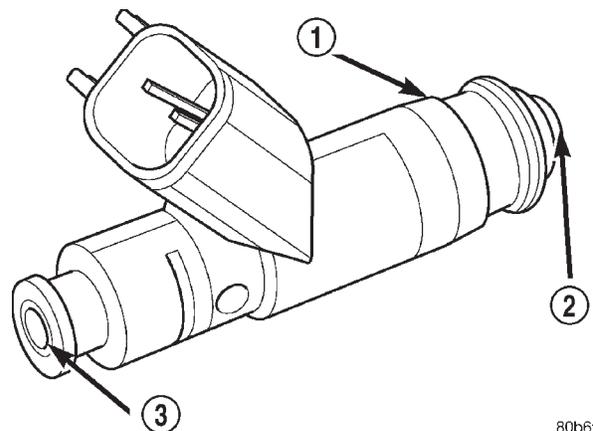
All models pass a full 360 degree rollover test without fuel leakage. To accomplish this, fuel and vapor flow controls are required for all fuel tank connections.

A rollover valve(s) is mounted into the top of the fuel tank (or pump module). Refer to Emission Control System for rollover valve information.

An evaporation control system is connected to the rollover valve(s) to reduce emissions of fuel vapors into the atmosphere. When fuel evaporates from the fuel tank, vapors pass through vent hoses or tubes to a charcoal canister where they are temporarily held. When the engine is running, the vapors are drawn into the intake manifold. Certain models are also equipped with a self-diagnosing system using a Leak Detection Pump (LDP). Refer to Emission Control System for additional information.

FUEL INJECTORS**DESCRIPTION**

A separate fuel injector (Fig. 4) is used for each individual cylinder.



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Fig. 4 Fuel Injector—4.0L/4.7L Engines

- 1 - FUEL INJECTOR
- 2 - NOZZLE
- 3 - TOP (FUEL ENTRY)

DESCRIPTION AND OPERATION (Continued)

OPERATION

The fuel injectors are electrical solenoids. The injector contains a pintle that closes off an orifice at the nozzle end. When electric current is supplied to the injector, the armature and needle move a short distance against a spring, allowing fuel to flow out the orifice. Because the fuel is under high pressure, a fine spray is developed in the shape of a pencil stream. The spraying action atomizes the fuel, adding it to the air entering the combustion chamber.

The top (fuel entry) end of the injector (Fig. 4) is attached into an opening on the fuel rail.

The nozzle (outlet) ends of the injectors are positioned into openings in the intake manifold just above the intake valve ports of the cylinder head. The engine wiring harness connector for each fuel injector is equipped with an attached numerical tag (INJ 1, INJ 2 etc.). This is used to identify each fuel injector.

The injectors are electrically energized, individually and in a sequential order by the Powertrain Control Module (PCM). The PCM will adjust injector pulse width by switching the ground path to each individual injector on and off. Injector pulse width is the period of time that the injector is energized. The PCM will adjust injector pulse width based on various inputs it receives.

Battery voltage is supplied to the injectors through the ASD relay.

The PCM determines injector pulse width based on various inputs.

FUEL INJECTOR RAIL/FUEL DAMPER—4.0L ENGINE

DESCRIPTION

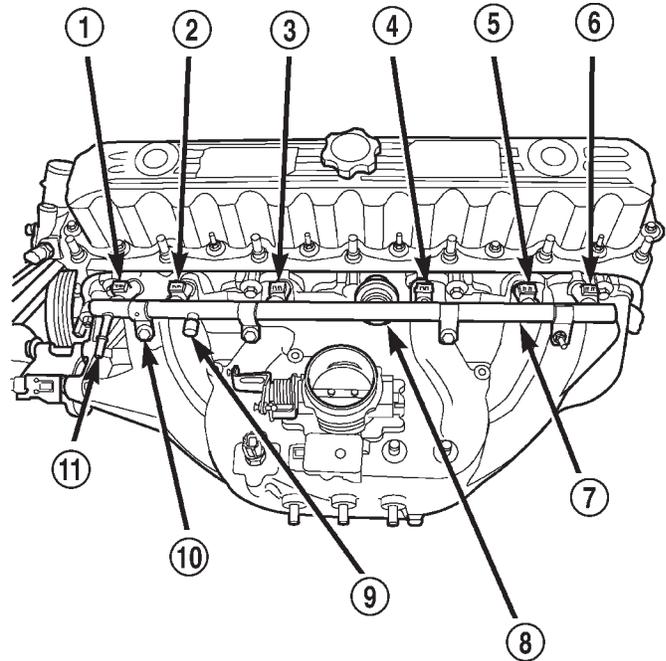
The fuel injector rail is used to mount the fuel injectors to the engine (Fig. 5). On the 4.0L 6-cylinder engine, a **fuel damper** is located near the center of the fuel rail (Fig. 5).

OPERATION

The fuel injector rail supplies the necessary fuel to each individual fuel injector.

High pressure fuel from the fuel pump is routed to the fuel rail. The fuel rail then supplies the necessary fuel to each individual fuel injector.

The fuel damper is used only to help control fuel pressure pulsations. These pulsations are the result of the firing of the fuel injectors. It is **not used** as a fuel pressure regulator. The fuel pressure regulator is **not mounted** to the fuel rail on any engine. It is located near the front of the fuel tank above the rear axle. Refer to Fuel Filter/Fuel Pressure Regulator in this group for information.



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Fig. 5 Fuel Injector Rail/Fuel Damper—4.0L Engine

- 1 - INJ. #1
- 2 - INJ. #2
- 3 - INJ. #3
- 4 - INJ. #4
- 5 - INJ. #5
- 6 - INJ. #6
- 7 - FUEL INJECTOR RAIL
- 8 - FUEL DAMPER
- 9 - PRESSURE TEST PORT CAP
- 10 - MOUNTING BOLTS (4)
- 11 - QUICK-CONNECT FITTING

A fuel pressure test port is located on the fuel rail (Fig. 5). A quick-connect fitting with a safety latch is used to attach the fuel line to the fuel rail.

The fuel rail is not repairable.

FUEL INJECTOR RAIL—4.7L ENGINE

DESCRIPTION

The fuel injector rail is used to mount the fuel injectors to the engine. It is mounted to the intake manifold (Fig. 6).

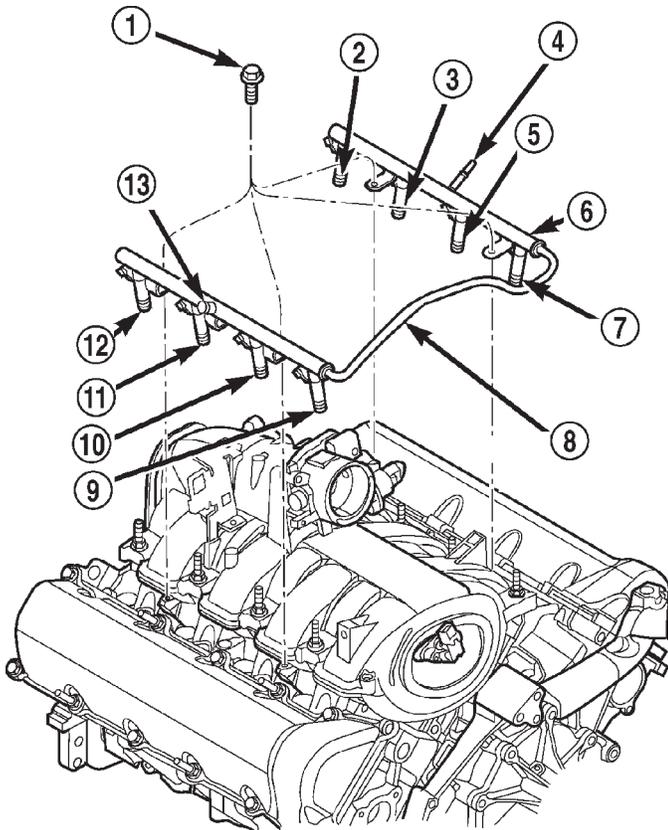
OPERATION

High pressure fuel from the fuel pump is routed to the fuel rail. The fuel rail then supplies the necessary fuel to each individual fuel injector.

A fuel pressure test port is located on the fuel rail (Fig. 6). A quick-connect fitting with a safety latch is used to attach the fuel line to the fuel rail.

The fuel rail is not repairable.

DESCRIPTION AND OPERATION (Continued)



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Fig. 6 Fuel Injector Rail—4.7L V-8 Engine

- 1 - MOUNTING BOLTS (4)
- 2 - INJ.#7
- 3 - INJ.#5
- 4 - QUICK-CONNECT FITTING
- 5 - INJ.#3
- 6 - FUEL INJECTOR RAIL
- 7 - INJ.#1
- 8 - CONNECTOR TUBE
- 9 - INJ.#2
- 10 - INJ.#4
- 11 - INJ.#6
- 12 - INJ.#8
- 13 - PRESSURE TEST PORT CAP

CAUTION: 4.7L Engine Only: The left and right sections of the fuel rail are joined with a connector tube (Fig. 6). Do not attempt to separate the rail halves at this tube. Due to the design of this connecting tube, it does not use any clamps. Never attempt to install a clamping device of any kind to the tube. When removing the fuel rail assembly for any reason, be careful not to bend or kink the connector tube.

FUEL TANK FILLER TUBE CAP**DESCRIPTION**

The plastic fuel tank filler tube cap is threaded onto the end of the fuel fill tube. Certain models are equipped with a 1/4 turn cap.

OPERATION

The loss of any fuel or vapor out of fuel filler tube is prevented by the use of a pressure-vacuum fuel fill cap. Relief valves inside the cap will release fuel tank pressure at predetermined pressures. Fuel tank vacuum will also be released at predetermined values. This cap must be replaced by a similar unit if replacement is necessary. This is in order for the system to remain effective.

CAUTION: Remove fill cap before servicing any fuel system component to relieve tank pressure. If equipped with a California emissions package and a Leak Detection Pump (LDP), the cap must be tightened securely. If cap is left loose, a Diagnostic Trouble Code (DTC) may be set.

FUEL TUBES/LINES/HOSES AND CLAMPS**DESCRIPTION**

Also refer to Quick-Connect Fittings.

WARNING: THE FUEL SYSTEM IS UNDER A CONSTANT PRESSURE (EVEN WITH THE ENGINE OFF). BEFORE SERVICING ANY FUEL SYSTEM HOSES, FITTINGS OR LINES, THE FUEL SYSTEM PRESSURE MUST BE RELEASED. REFER TO THE FUEL SYSTEM PRESSURE RELEASE PROCEDURE IN THIS GROUP.

The lines/tubes/hoses used on fuel injected vehicles are of a special construction. This is due to the higher fuel pressures and the possibility of contaminated fuel in this system. If it is necessary to replace these lines/tubes/hoses, only those marked EFM/EFI may be used.

If equipped: The hose clamps used to secure rubber hoses on fuel injected vehicles are of a special rolled edge construction. This construction is used to prevent the edge of the clamp from cutting into the hose. Only these rolled edge type clamps may be used in this system. All other types of clamps may cut into the hoses and cause high-pressure fuel leaks.

Use new original equipment type hose clamps.

DESCRIPTION AND OPERATION (Continued)

QUICK-CONNECT FITTINGS

DESCRIPTION

Different types of quick-connect fittings are used to attach various fuel system components, lines and tubes. These are: a single-tab type, a two-tab type or a plastic retainer ring type. Some are equipped with safety latch clips. Some may require the use of a special tool for disconnection and removal. Refer to Quick-Connect Fittings Removal/Installation for more information.

CAUTION: The interior components (o-rings, clips) of quick-connect fittings are not serviced separately, but new plastic spacers are available for some types. If service parts are not available, do not attempt to repair the damaged fitting or fuel line (tube). If repair is necessary, replace the complete fuel line (tube) assembly.

DIAGNOSIS AND TESTING

FUEL PUMP PRESSURE TEST

Use this test in conjunction with other fuel system tests. Refer to the Fuel Pump Capacity Test, Fuel Pressure Leak Down Test and Fuel Pump Amperage Test.

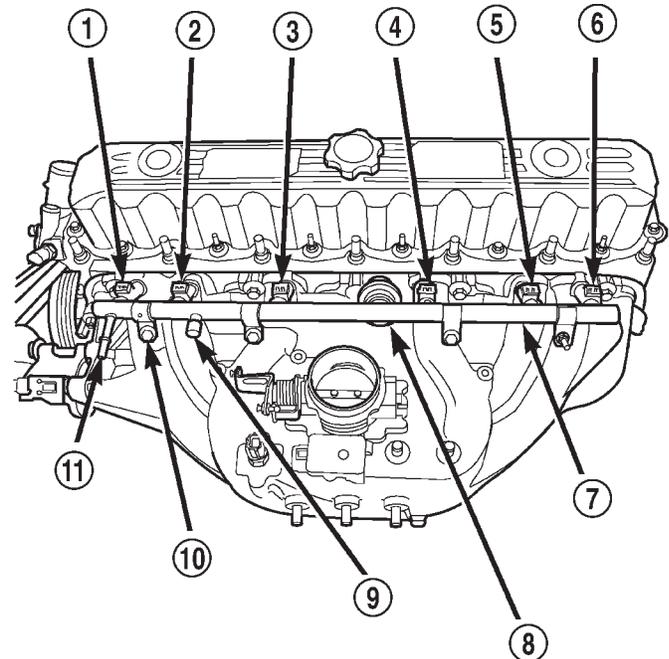
Check Valve Operation: The electric fuel pump outlet contains a one-way check valve to prevent fuel flow back into the tank and to maintain fuel supply line pressure (engine warm) when pump is not operational. It is also used to keep the fuel supply line full of gasoline when pump is not operational. After the vehicle has cooled down, fuel pressure may drop to 0 psi (cold fluid contracts), but liquid gasoline will remain in fuel supply line between the check valve and fuel injectors. **Fuel pressure that has dropped to 0 psi on a cooled down vehicle (engine off) is a normal condition.** When the electric fuel pump is activated, fuel pressure should **immediately** (1–2 seconds) rise to specification.

The fuel system is equipped with a combination fuel filter/fuel pressure regulator. The fuel pressure regulator is not controlled by engine vacuum.

WARNING: THE FUEL SYSTEM IS UNDER CONSTANT FUEL PRESSURE EVEN WITH THE ENGINE OFF. BEFORE DISCONNECTING FUEL LINE AT FUEL RAIL, THIS PRESSURE MUST BE RELEASED. REFER TO THE FUEL SYSTEM PRESSURE RELEASE PROCEDURE.

(1) Remove pressure test port cap at fuel rail test port (Fig. 7) or (Fig. 8). Connect 0–414 kPa (0-60 psi) fuel pressure gauge (from gauge set 5069) to test port

pressure fitting on fuel rail (Fig. 9). **The DRB III Scan Tool along with the PEP module, the 500 psi pressure transducer, and the transducer-to-test port adapter may also be used in place of the fuel pressure gauge.**



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Fig. 7 Test Port Cap Location—4.0L Engine

- 1 – INJ. #1
- 2 – INJ. #2
- 3 – INJ. #3
- 4 – INJ. #4
- 5 – INJ. #5
- 6 – INJ. #6
- 7 – FUEL INJECTOR RAIL
- 8 – FUEL DAMPER
- 9 – PRESSURE TEST PORT CAP
- 10 – MOUNTING BOLTS (4)
- 11 – QUICK-CONNECT FITTING

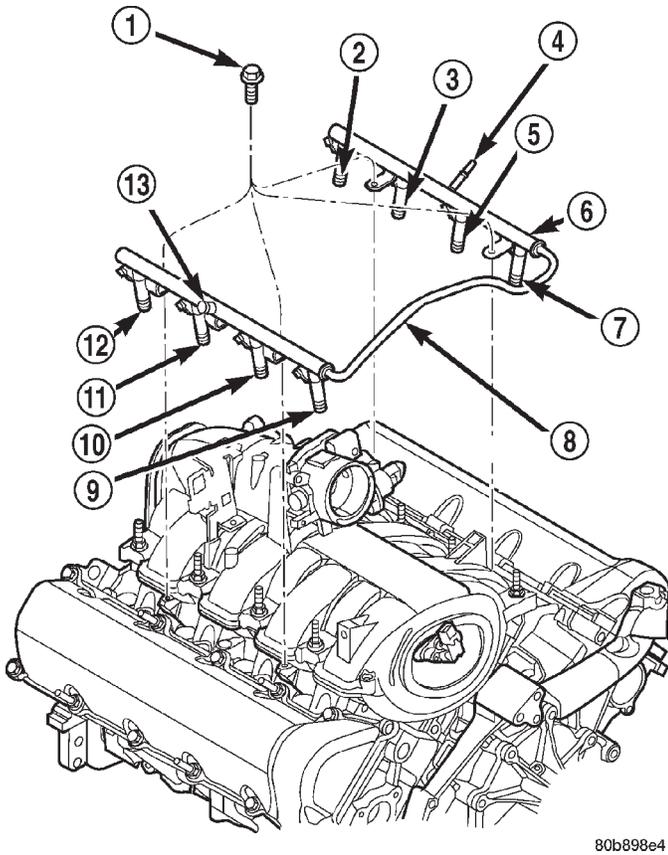
(2) Start and warm engine and note pressure gauge reading. The DRB scan tool may also be used to power fuel pump. Fuel pressure should be 339 kPa ± 34 kPa (49.2 psi ± 5 psi) at idle.

(3) If engine runs, but pressure is below 44.2 psi, determine if fuel pump or filter/regulator is defective. Proceed to next step:

(a) Check for a kinked fuel supply line somewhere between fuel rail and fuel pump module.

(b) If line is not kinked and pressure is low, raise vehicle and disconnect fuel pressure line at fuel filter/fuel pressure regulator (Fig. 10). Three fuel lines are attached to filter/regulator. The **fuel pressure line** is attached to the right side of fil-

DIAGNOSIS AND TESTING (Continued)



80b898e4

Fig. 8 Test Port Cap Location—4.7L V-8 Engine

- 1 - MOUNTING BOLTS (4)
- 2 - INJ.#7
- 3 - INJ.#5
- 4 - QUICK-CONNECT FITTING
- 5 - INJ.#3
- 6 - FUEL INJECTOR RAIL
- 7 - INJ.#1
- 8 - CONNECTOR TUBE
- 9 - INJ.#2
- 10 - INJ.#4
- 11 - INJ.#6
- 12 - INJ.#8
- 13 - PRESSURE TEST PORT CAP

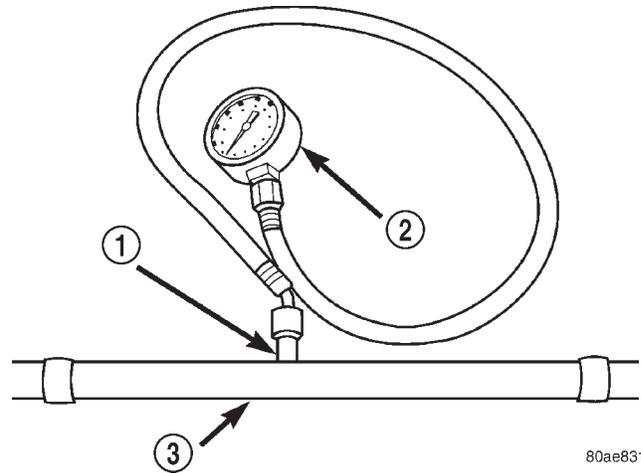
ter/regulator. It is also the most rearward of the two (Fig. 10).

(c) Install Special 5/16" Fuel Line Adapter Tool # 6539 between disconnected fuel line and filter/regulator fitting

(d) Attach 0-60 psi fuel pressure test gauge to "T" fitting on tool 6539.

(e) Use DRB scan tool to power fuel pump. If pressure is now within specifications, replace fuel filter/fuel pressure regulator.

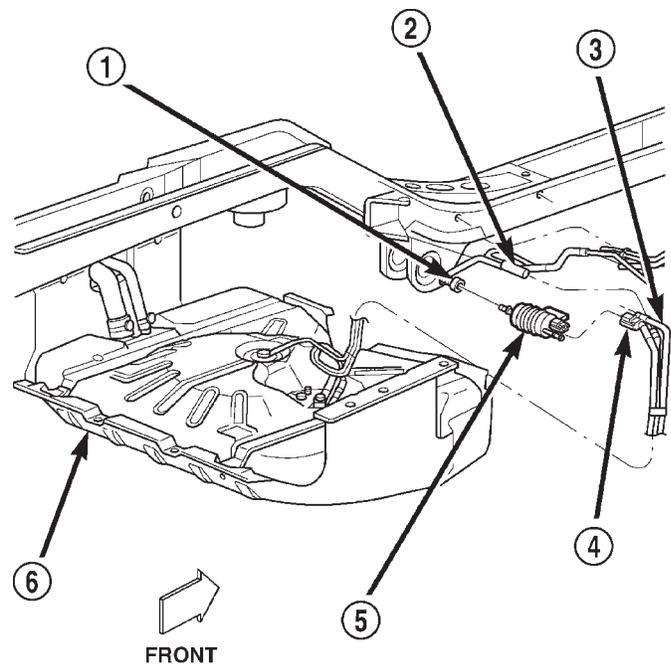
(f) If pressure is still low, replace fuel pump module.



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Fig. 9 Fuel Pressure Test Gauge (Typical Gauge Installation at Test Port)

- 1 - SERVICE (TEST) PORT
- 2 - FUEL PRESSURE TEST GAUGE
- 3 - FUEL RAIL



FRONT

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Fig. 10 Fuel Filter/Fuel Pressure Regulator Location

- 1 - FUEL SUPPLY LINE (TO FUEL RAIL)
- 2 - EVAP LINE
- 3 - FUEL RETURN LINE (MALE)
- 4 - FUEL PRESSURE LINE (FEMALE)
- 5 - FUEL FILTER/PRESSURE REGULATOR
- 6 - FUEL TANK

DIAGNOSIS AND TESTING (Continued)

(4) If operating pressure is above 54.2 psi, electric fuel pump is OK, but fuel pressure regulator is defective. Replace fuel filter/fuel pressure regulator.

(5) Install test port cap to fuel rail test port.

FUEL PUMP CAPACITY TEST

Before performing this test, verify fuel pump pressure. Refer to Fuel Pump Pressure Test. Use this test in conjunction with the Fuel Pressure Leak Down Test.

(1) Release fuel system pressure. Refer to Fuel Pressure Release Procedure.

(2) Disconnect fuel supply line at fuel rail. Refer to Quick-Connect Fittings. Some engines may require air cleaner housing removal before line disconnection.

(3) Obtain correct Fuel Line Pressure Test Adapter Tool Hose. Tool number 6539 is used for 5/16" fuel lines and tool number 6631 is used for 3/8" fuel lines.

(4) Connect correct Fuel Line Pressure Test Adapter Tool Hose into disconnected fuel supply line. Insert other end of Adaptor Tool Hose into a graduated container.

(5) Remove fuel fill cap.

(6) To activate fuel pump and pressurize system, obtain DRB scan tool and actuate ASD Fuel System Test.

(7) A good fuel pump will deliver at least 1/4 liter of fuel in 7 seconds. Do not operate fuel pump for longer than 7 seconds with fuel line disconnected as fuel pump module reservoir may run empty.

(a) If capacity is lower than specification, but fuel pump can be heard operating through fuel fill cap opening, check for a kinked/damaged fuel supply line somewhere between fuel rail and fuel pump module.

(b) If line is not kinked/damaged, and fuel pressure is OK, but capacity is low, replace fuel filter/fuel pressure regulator. The filter/regulator may be serviced separately on certain applications. Refer to Fuel Filter/Fuel Pressure Regulator Removal/Installation for additional information.

(c) If both fuel pressure and capacity are low, replace fuel pump module assembly. Refer to Fuel Pump Module Removal/Installation.

FUEL PRESSURE LEAK DOWN TEST

Use this test in conjunction with the Fuel Pump Pressure Test and Fuel Pump Capacity Test.

Check Valve Operation: The electric fuel pump outlet contains a one-way check valve to prevent fuel flow back into the tank and to maintain fuel supply line pressure (engine warm) when pump is not operational. It is also used to keep the fuel supply line full of gasoline when pump is not operational. After the vehicle has cooled down, fuel pressure may drop to 0 psi (cold fluid contracts), but liquid gasoline will

remain in fuel supply line between the check valve and fuel injectors. **Fuel pressure that has dropped to 0 psi on a cooled down vehicle (engine off) is a normal condition.** When the electric fuel pump is activated, fuel pressure should **immediately** (1–2 seconds) rise to specification.

Abnormally long periods of cranking to restart a hot engine that has been shut down for a short period of time may be caused by:

- Fuel pressure bleeding past a fuel injector(s).
- Fuel pressure bleeding past the check valve in the fuel pump module.
- A defective fuel filter/pressure regulator.

Two #6539, 5/16", Fuel Line Pressure Test Adapter Hose Tools are required for the following tests.

(1) Release fuel system pressure. Refer to Fuel Pressure Release Procedure.

(2) Raise vehicle.

Fuel Line Identification: The fuel filter/pressure regulator is located in front of the fuel tank and above the rear axle. It is transversely mounted to a chassis crossmember (left-to-right). The filter/regulator is equipped with 3 fuel line fittings (2 at one end and 1 at the other end). The single fitting facing the left side of the vehicle is the supply line to the fuel rail (Fig. 11). The 2 fittings facing the right side of the vehicle are connected to the fuel tank. Of these 2 fittings, the fitting towards the **front** is used for fuel return to the fuel tank. The fitting towards the **rear** is a pressure line. This **rear** fitting must be disconnected for the following step.

(3) See previous step. Disconnect fuel pressure line at **rear** of filter/regulator. This is a 5/16" quick-connect fitting (Fig. 11). Refer to Quick-Connect Fittings for procedures.

(4) Obtain correct Fuel Line Pressure Test Adapter Hose Tool # 6539 for 5/16" fuel lines. Connect one end of this Special Tool into the disconnected fuel pressure line. Connect the other end of the Tool into fitting on filter/regulator.

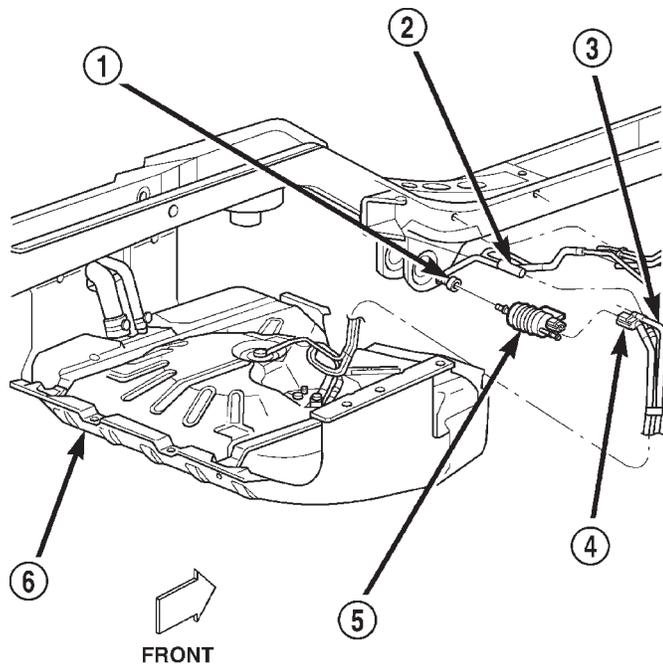
(5) Lower vehicle.

(6) Disconnect the fuel inlet line at fuel rail. Refer to Quick-Connect Fittings for procedures. On some engines, air cleaner housing removal may be necessary before fuel line disconnection.

(7) Obtain a second Fuel Line Pressure Test Adapter Hose Tool # 6539 for 5/16" fuel lines. Connect this tool between disconnected fuel line and fuel rail (Fig. 12).

(8) Connect the 0-414 kPa (0-60 psi) fuel pressure test gauge (from Gauge Set 5069) to the test port on the appropriate Adaptor Tool. **NOTE: The DRB III Scan Tool along with the PEP module, the 500 psi pressure transducer, and the transducer-to-test port adapter may also be used in place of the fuel pressure gauge.**

DIAGNOSIS AND TESTING (Continued)



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Fig. 11 Disconnect Fuel Pressure Line at Filter/Regulator

- 1 - FUEL SUPPLY LINE (TO FUEL RAIL)
- 2 - EVAP LINE
- 3 - FUEL RETURN LINE (MALE)
- 4 - FUEL PRESSURE LINE (FEMALE)
- 5 - FUEL FILTER/PRESSURE REGULATOR
- 6 - FUEL TANK

CAUTION: The fittings on both tools must be in good condition and free from any small leaks before performing the proceeding test.

(9) Start engine and bring to normal operating temperature.

(10) Observe fuel pressure test gauge (or DRB screen). Normal operating pressure should be 339 kPa \pm 34 kPa (49.2 psi \pm 5 psi).

(11) Shut engine off.

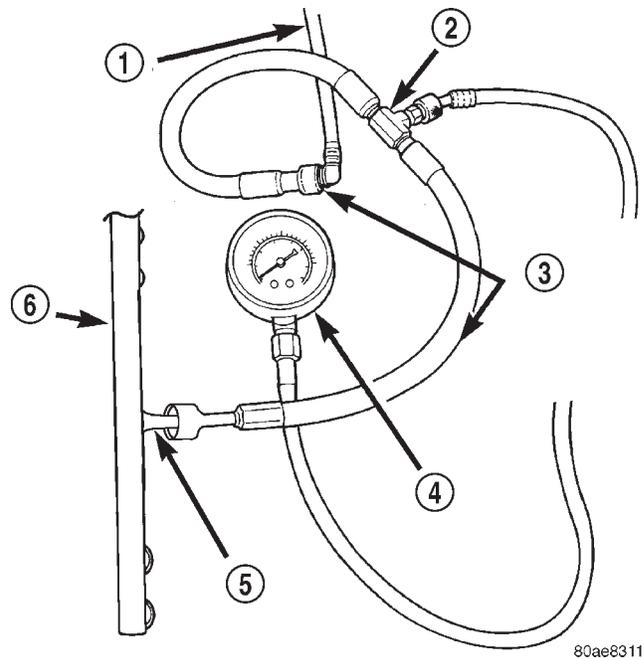
(12) Pressure should not fall below **30 psi for five minutes.**

(13) If pressure falls below 30 psi, it must be determined if a fuel injector, the supply check valve within the fuel pump module, the fuel filter/pressure regulator, or a fuel tube/line is leaking.

(14) Again, start engine and bring to normal operating temperature.

(15) Shut engine off.

(16) **Testing for fuel injector or fuel rail leakage:** Clamp off the rubber hose portion of the 6539 Adaptor Tool between the fuel rail and the test port "T" on Adapter Tool (be sure clamping pressure is



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Fig. 12 Connecting Adapter Tool—Typical

- 1 - VEHICLE FUEL LINE
- 2 - TEST PORT "T"
- 3 - SPECIAL TOOL 6923, 6631, 6541 OR 6539
- 4 - FUEL PRESSURE TEST GAUGE
- 5 - FUEL LINE CONNECTION AT RAIL
- 6 - FUEL RAIL

sufficient). If pressure now holds at or above 30 psi, a fuel injector or the fuel rail is leaking.

(17) Again, start engine and bring to normal operating temperature.

(18) Shut engine off.

(19) Raise vehicle.

(20) **Testing for fuel filter/pressure regulator leakage:** While continuing to securely clamp between the fuel rail and the test port "T" on Adaptor Tool 6539, securely clamp off **any** rubber hose portion of the Adaptor Tool 6539 that was installed between the fuel pressure line and the filter/regulator fitting (by restricting the pump module supply line's backflow, you isolate any leakdown originating from the filter/regulator via the tank return line.) If the pressure falls below 30 psi within 5 minutes, the filter/regulator is leaking. If it now holds at or above 30 psi, the electric fuel pump check valve is leaking or a fuel tube/line is leaking. A fuel odor presence would indicate the latter.

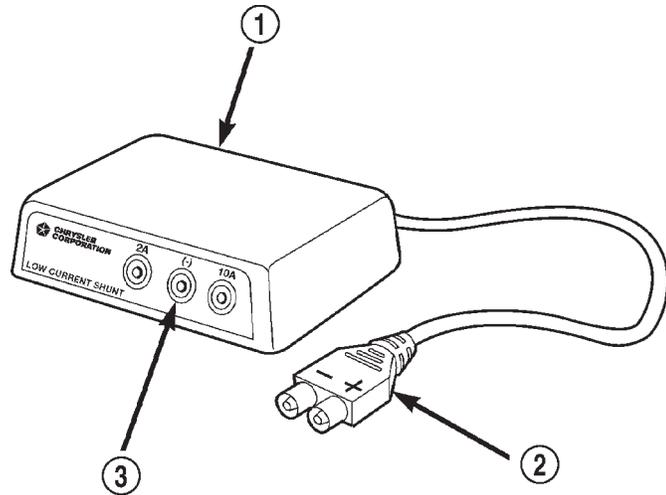
The electric fuel pump is not serviced separately. If replacement is necessary, replace the fuel pump module assembly. The filter/regulator may be replaced separately. Refer to Fuel Filter/Fuel Pressure Regulator Removal/Installation for additional information.

DIAGNOSIS AND TESTING (Continued)

FUEL PUMP AMPERAGE TEST

This amperage (current draw) test is to be done in conjunction with the Fuel Pump Pressure Test, Fuel Pump Capacity Test and Fuel Pressure Leak Down Test. Before performing the amperage test, be sure the temperature of the fuel tank is above 50° F (10° C).

The DRB Scan Tool along with the DRB Low Current Shunt (LCS) adapter (Fig. 13) and its test leads will be used to check fuel pump amperage specifications.



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Fig. 13 Low Current Shunt Adapter

- 1 - LOW CURRENT SHUNT ADAPTER
- 2 - PLUG TO DRB
- 3 - TEST LEAD RECEPTACLES

(1) Be sure fuel tank contains fuel before starting test. If tank is empty or near empty, amperage readings will be incorrect.

- (2) Obtain LCS adapter.
- (3) Plug cable from LCS adapter into DRB scan tool at SET 1 receptacle.
- (4) Plug DRB into vehicle 16-way connector (data link connector).
- (5) Connect (-) and (+) test cable leads into LCS adapter receptacles. Use **10 amp (10A +)** receptacle and common (-) receptacles.
- (6) Gain access to MAIN MENU on DRB screen.
- (7) Press DVOM button on DRB.
- (8) Using left/right arrow keys, highlight CHANNEL 1 function on DRB screen.
- (9) Press ENTER three times.
- (10) Using up/down arrow keys, highlight RANGE on DRB screen (screen will default to 2 amp scale).
- (11) Press ENTER to change 2 amp scale to 10 amp scale. **This step must be done to prevent damage to DRB scan tool or LCS adapter (blown fuse).**

- (12) Remove cover from Power Distribution Center (PDC).
- (13) Remove fuel pump relay from PDC. Refer to label on PDC cover for relay location.

WARNING: BEFORE PROCEEDING TO NEXT STEP, NOTE THE FUEL PUMP WILL BE ACTIVATED AND SYSTEM PRESSURE WILL BE PRESENT. THIS WILL OCCUR AFTER CONNECTING TEST LEADS FROM LCS ADAPTER INTO FUEL PUMP RELAY CAVITIES. THE FUEL PUMP WILL OPERATE EVEN WITH IGNITION KEY IN OFF POSITION. BEFORE ATTACHING TEST LEADS, BE SURE ALL FUEL LINES AND FUEL SYSTEM COMPONENTS ARE CONNECTED.

CAUTION: TO PREVENT POSSIBLE DAMAGE TO THE VEHICLE ELECTRICAL SYSTEM AND LCS ADAPTER, THE TEST LEADS MUST BE CONNECTED INTO RELAY CAVITIES EXACTLY AS SHOWN IN FOLLOWING STEPS.

Depending upon vehicle model, year or engine configuration, three different types of relays may be used: Type-1, type-2 and type-3.

(14) If equipped with **type-1 relay** (Fig. 14), attach test leads from LCS adapter into PDC relay cavities number 30 and 87. For location of these cavities, refer to numbers stamped to bottom of relay (Fig. 14).

(15) If equipped with **type-2 relay** (Fig. 15), attach test leads from LCS adapter into PDC relay cavities number 30 and 87. For location of these cavities, refer to numbers stamped to bottom of relay (Fig. 15).

(16) If equipped with **type-3 relay** (Fig. 16), attach test leads from LCS adapter into PDC relay cavities number 3 and 5. For location of these cavities, refer to numbers stamped to bottom of relay (Fig. 16).

(17) When LCS adapter test leads are attached into relay cavities, fuel pump **will be activated**. Determine fuel pump amperage on DRB screen. Amperage should be below 10.0 amps. If amperage is below 10.0 amps, and specifications for the Fuel Pump Pressure, Fuel Pump Capacity and Fuel Pressure Leak Down tests were met, the fuel pump module is OK.

(18) If amperage is more than 10.0 amps, replace fuel pump module assembly. The electric fuel pump is not serviced separately.

(19) Disconnect test leads from relay cavities immediately after testing.

FUEL GAUGE SENDING UNIT

The fuel gauge sending unit contains a variable resistor (track). As the float moves up or down, elec-

DIAGNOSIS AND TESTING (Continued)

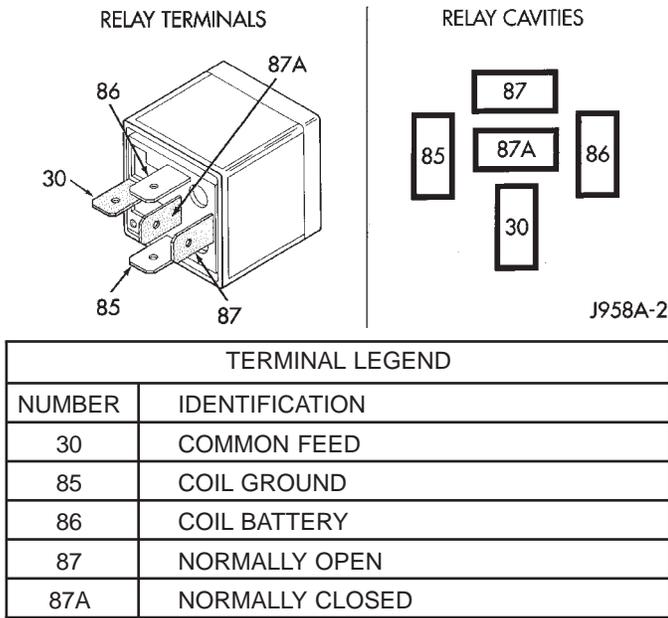


Fig. 14 Type-1 Relay

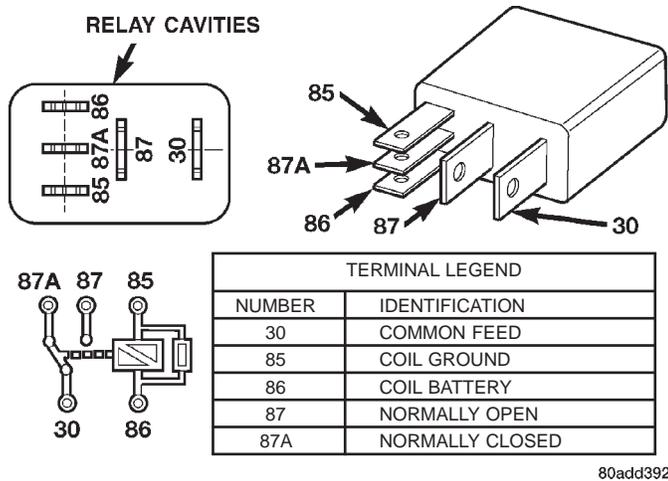


Fig. 15 Type-2 Relay

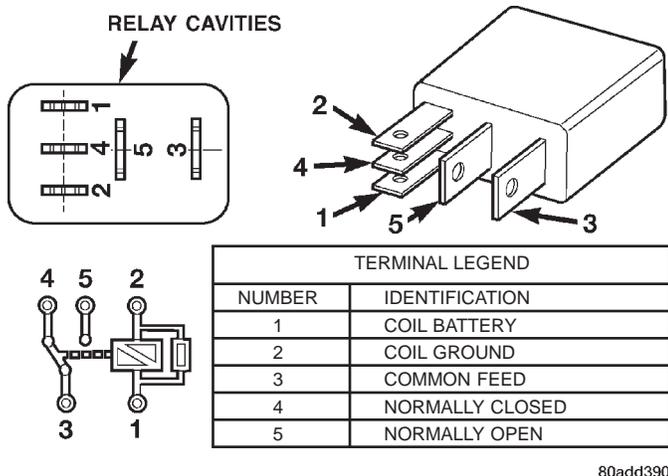


Fig. 16 Type-3 Relay

trical resistance will change. Refer to Instrument Panel and Gauges for Fuel Gauge testing. To test the gauge sending unit only, it must be removed from vehicle. The unit is part of the fuel pump module. Refer to Fuel Pump Module Removal/Installation for procedures. Measure the resistance across the sending unit terminals. With float in up position, resistance should be 20 ohms (+/- 5%). With float in down position, resistance should be 270 ohms (+/- 5%).

FUEL INJECTOR TEST

To perform a complete test of the fuel injectors and their circuitry, use the DRB scan tool and refer to the appropriate Powertrain Diagnostics Procedures manual. To test the injector only, refer to the following:

Disconnect the fuel injector wire harness connector from the injector. The injector is equipped with 2 electrical terminals (pins). Place an ohmmeter across the terminals. Resistance reading should be approximately 12 ohms ±1.2 ohms at 20°C (68°F).

SERVICE PROCEDURES

FUEL SYSTEM PRESSURE RELEASE PROCEDURE

Use following procedure if the fuel injector rail is, or is not equipped with a fuel pressure test port.

- (1) Remove fuel fill cap.
- (2) Remove fuel pump relay from Power Distribution Center (PDC). For location of relay, refer to label on underside of PDC cover.
- (3) Start and run engine until it stalls.
- (4) Attempt restarting engine until it will no longer run.
- (5) Turn ignition key to OFF position.

CAUTION: Steps 1, 2, 3 and 4 must be performed to relieve high pressure fuel from within fuel rail. Do not attempt to use following steps to relieve this pressure as excessive fuel will be forced into a cylinder chamber.

- (6) Unplug connector from any fuel injector.
- (7) Attach one end of a jumper wire with alligator clips (18 gauge or smaller) to either injector terminal.
- (8) Connect other end of jumper wire to positive side of battery.
- (9) Connect one end of a second jumper wire to remaining injector terminal.

CAUTION: Powering an injector for more than a few seconds will permanently damage the injector.

SERVICE PROCEDURES (Continued)

(10) Momentarily touch other end of jumper wire to negative terminal of battery for no more than a few seconds.

(11) Place a rag or towel below fuel line quick-connect fitting at fuel rail.

(12) Disconnect quick-connect fitting at fuel rail. Refer to Quick-Connect Fittings.

(13) Return fuel pump relay to PDC.

(14) One or more Diagnostic Trouble Codes (DTC's) may have been stored in PCM memory due to fuel pump relay removal. The DRB scan tool must be used to erase a DTC.

QUICK-CONNECT FITTINGS

Also refer to Fuel Tubes/Lines/Hoses and Clamps.

Different types of quick-connect fittings are used to attach various fuel system components, lines and tubes. These are: a single-tab type, a two-tab type or a plastic retainer ring type. Safety latch clips are used on certain components/lines. Certain fittings may require use of a special tool for disconnection.

DISCONNECTING

WARNING: THE FUEL SYSTEM IS UNDER A CONSTANT PRESSURE (EVEN WITH ENGINE OFF). BEFORE SERVICING ANY FUEL SYSTEM HOSE, FITTING OR LINE, FUEL SYSTEM PRESSURE MUST BE RELEASED. REFER TO FUEL SYSTEM PRESSURE RELEASE PROCEDURE.

CAUTION: The interior components (o-rings, spacers) of some types of quick-connect fitting are not serviced separately. If service parts are not available, do not attempt to repair a damaged fitting or fuel line. If repair is necessary, replace complete fuel line assembly.

(1) Perform fuel pressure release procedure. Refer to Fuel Pressure Release Procedure in this group.

(2) Disconnect negative battery cable from battery.

(3) Clean fitting of any foreign material before disassembly.

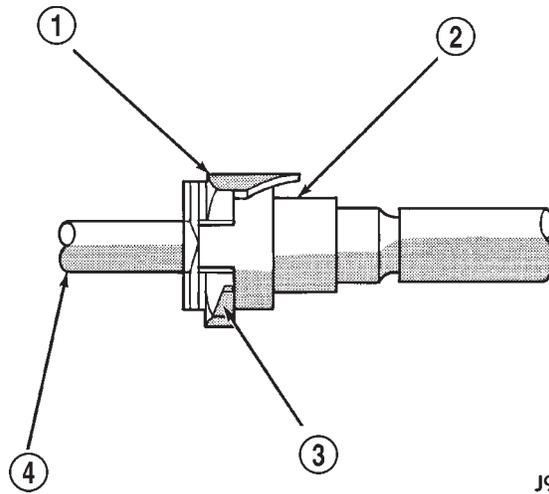
(4) **Single-Tab Type Fitting:** This type of fitting is equipped with a single pull tab (Fig. 17). The tab is removable. After tab is removed, quick-connect fitting can be separated from fuel system component.

(a) Press release tab on side of fitting to release pull tab (Fig. 18). **If release tab is not pressed prior to releasing pull tab, pull tab will be damaged.**

(b) While pressing release tab on side of fitting, use screwdriver to pry up pull tab (Fig. 18).

(c) Raise pull tab until it separates from quick-connect fitting (Fig. 19).

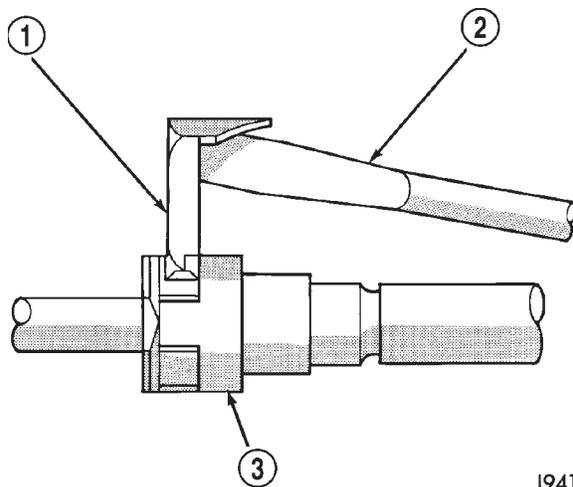
(5) **Two-Tab Type Fitting:** This type of fitting is equipped with tabs located on both sides of fitting (Fig. 20). The tabs are supplied for disconnecting quick-connect fitting from component being serviced.



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Fig. 17 Single-Tab Type Fitting

- 1 - PULL TAB
- 2 - QUICK-CONNECT FITTING
- 3 - PRESS HERE TO REMOVE PULL TAB
- 4 - INSERTED TUBE END



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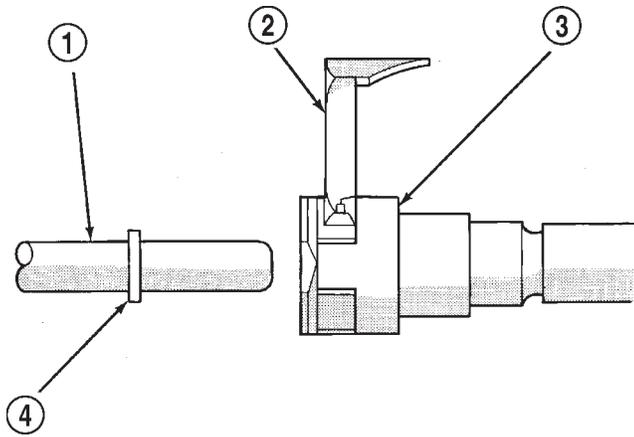
Fig. 18 Disconnecting Single-Tab Type Fitting

- 1 - PULL TAB
- 2 - SCREWDRIVER
- 3 - QUICK-CONNECT FITTING

(a) To disconnect quick-connect fitting, squeeze plastic retainer tabs (Fig. 20) against sides of quick-connect fitting with your fingers. Tool use is not required for removal and may damage plastic retainer.

(b) Pull fitting from fuel system component being serviced.

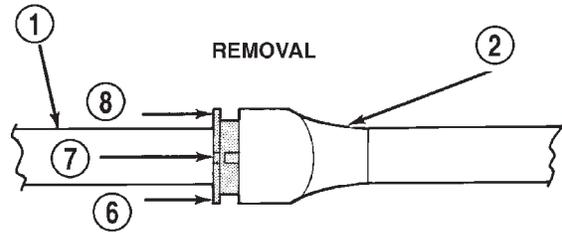
SERVICE PROCEDURES (Continued)



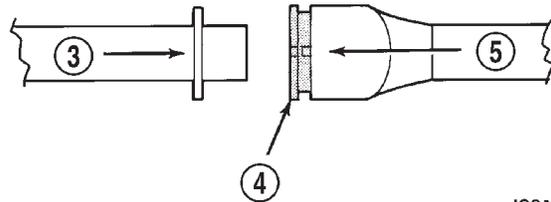
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Fig. 19 Removing Pull Tab

- 1 - FUEL TUBE OR FUEL SYSTEM COMPONENT
- 2 - PULL TAB
- 3 - QUICK-CONNECT FITTING
- 4 - FUEL TUBE STOP



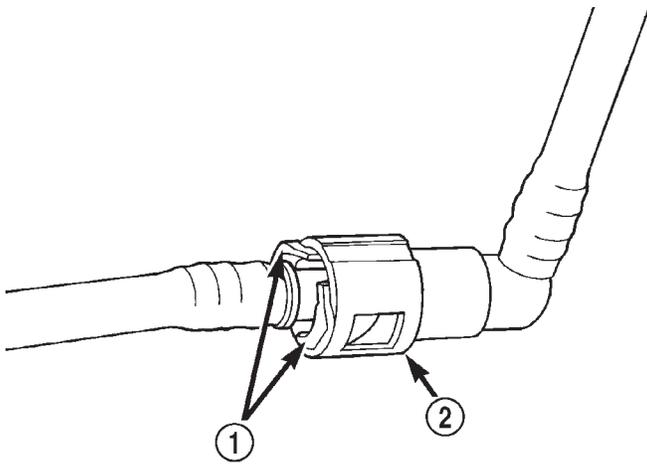
INSTALLATION



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Fig. 21 Plastic Retainer Ring Type Fitting

- 1 - FUEL TUBE
- 2 - QUICK CONNECT FITTING
- 3 - PUSH
- 4 - PLASTIC RETAINER
- 5 - PUSH
- 6 - PUSH
- 7 - PUSH
- 8 - PUSH



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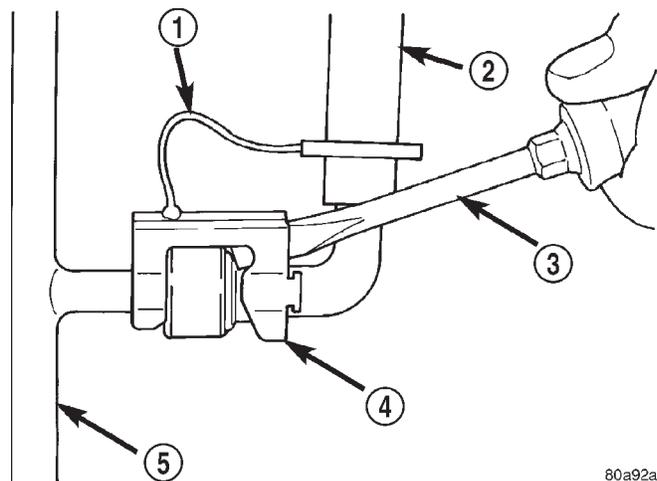
Fig. 20 Typical Two-Tab Type Quick-Connect Fitting

- 1 - TAB(S)
- 2 - QUICK-CONNECT FITTING

(c) The plastic retainer will remain on component being serviced after fitting is disconnected. The o-rings and spacer will remain in quick-connect fitting connector body.

(6) **Plastic Retainer Ring Type Fitting:** This type of fitting can be identified by the use of a full-round plastic retainer ring (Fig. 21) usually black in color.

(a) To release fuel system component from quick-connect fitting, firmly push fitting towards component being serviced while firmly pushing plastic retainer ring into fitting (Fig. 21). With plastic ring depressed, pull fitting from component. **The plastic retainer ring must be pressed squarely into fitting body. If this retainer is cocked during removal, it may be difficult to discon-**



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Fig. 22 Latch Clip—Type 1

- 1 - TETHER STRAP
- 2 - FUEL LINE
- 3 - SCREWDRIVER
- 4 - LATCH CLIP
- 5 - FUEL RAIL

nect fitting. Use an open-end wrench on shoulder of plastic retainer ring to aid in disconnection.

SERVICE PROCEDURES (Continued)

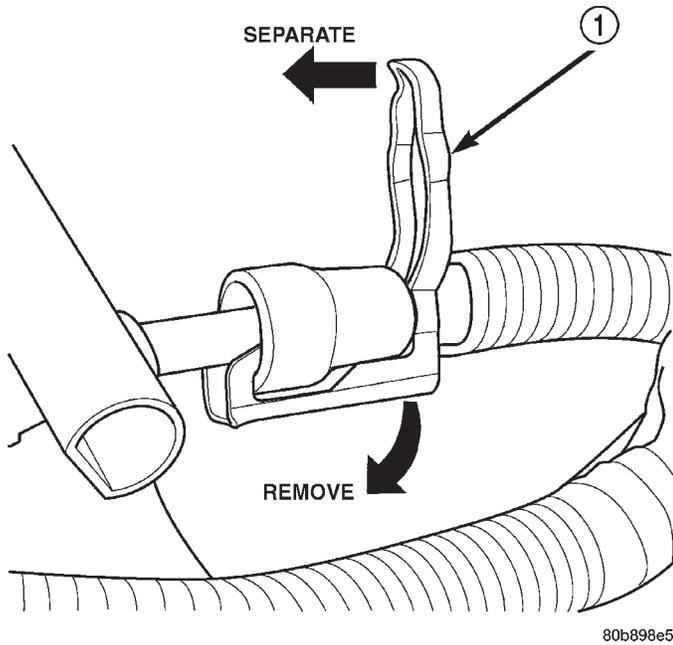


Fig. 23 Latch Clip—Type 2

1 - LATCH CLIP

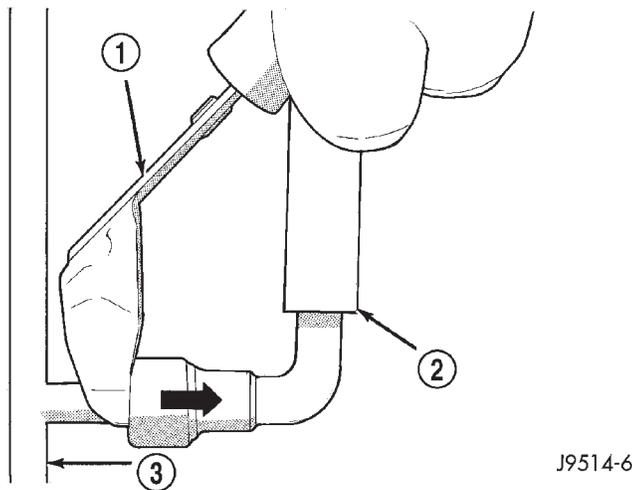


Fig. 24 Fuel Line Disconnection Using Special Tool

1 - SPECIAL FUEL LINE TOOL
 2 - FUEL LINE
 3 - FUEL RAIL

(b) After disconnection, plastic retainer ring will remain with quick-connect fitting connector body.

(c) Inspect fitting connector body, plastic retainer ring and fuel system component for damage. Replace as necessary.

(7) **Latch Clips:** Depending on vehicle model and engine, 2 different types of safety latch clips are used (Fig. 22) or (Fig. 23). Type-1 is tethered to fuel line and type-2 is not. A special tool will be necessary to disconnect fuel line after latch clip is removed. The

latch clip may be used on certain fuel line/fuel rail connection, or to join fuel lines together.

(a) Type 1: Pry up on latch clip with a screwdriver (Fig. 22).

(b) Type 2: Separate and unlatch 2 small arms on end of clip (Fig. 23) and swing away from fuel line.

(c) Slide latch clip toward fuel rail while lifting with screwdriver.

(d) Insert special fuel line removal tool (Snap-On number FIH 9055-1 or equivalent) into fuel line (Fig. 24). Use tool to release locking fingers in end of line.

(e) With special tool still inserted, pull fuel line from fuel rail.

(f) After disconnection, locking fingers will remain within quick-connect fitting at end of fuel line.

(8) Disconnect quick-connect fitting from fuel system component being serviced.

CONNECTING

(1) Inspect quick-connect fitting body and fuel system component for damage. Replace as necessary.

(2) Prior to connecting quick-connect fitting to component being serviced, check condition of fitting and component. Clean parts with a lint-free cloth. Lubricate with clean engine oil.

(3) Insert quick-connect fitting into fuel tube or fuel system component until built-on stop on fuel tube or component rests against back of fitting.

(4) Continue pushing until a click is felt.

(5) Single-tab type fitting: Push new tab down until it locks into place in quick-connect fitting.

(6) Verify a locked condition by firmly pulling on fuel tube and fitting (15-30 lbs.).

(7) Latch Clip Equipped: Install latch clip (snaps into position). **If latch clip will not fit, this indicates fuel line is not properly installed to fuel rail (or other fuel line). Recheck fuel line connection.**

(8) Connect negative cable to battery.

(9) Start engine and check for leaks.

REMOVAL AND INSTALLATION

FUEL FILTER/FUEL PRESSURE REGULATOR

The combination Fuel Filter/Fuel Pressure Regulator is remotely mounted to the vehicle body, above the rear axle and near the front of the fuel tank (Fig. 25) or (Fig. 26).

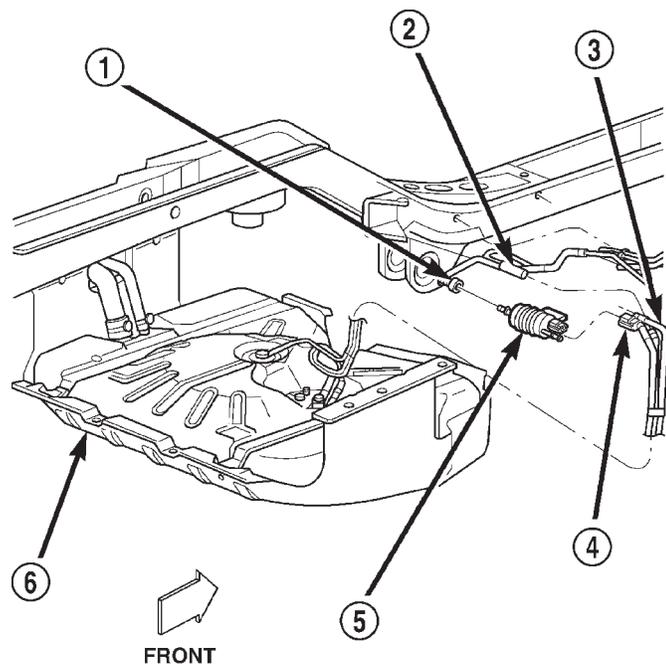
REMOVAL

(1) Perform Fuel System Pressure Release Procedure.

(2) Disconnect negative battery cable at battery.

REMOVAL AND INSTALLATION (Continued)

- (3) Raise vehicle.
- (4) Clean area around 3 filter/regulator fittings.
- (5) Disconnect fuel supply, fuel return and fuel pressure lines at filter/regulator (Fig. 25). Refer to Quick-Connect Fittings.
- (6) Remove 2 mounting bolts (Fig. 26) and remove filter/regulator.



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Fig. 25 Fuel Filter/Fuel Pressure Regulator Location

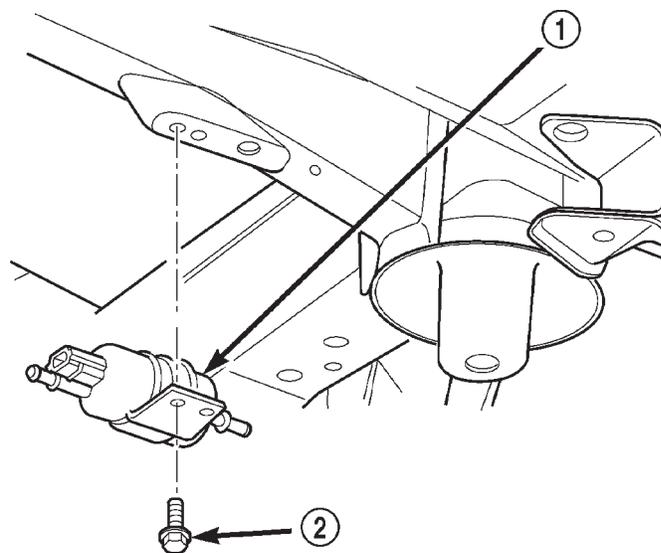
- 1 - FUEL SUPPLY LINE (TO FUEL RAIL)
- 2 - EVAP LINE
- 3 - FUEL RETURN LINE (MALE)
- 4 - FUEL PRESSURE LINE (FEMALE)
- 5 - FUEL FILTER/PRESSURE REGULATOR
- 6 - FUEL TANK

INSTALLATION

- (1) Before installing filter/regulator, be sure all fittings are cleaned of all dirt and contaminants.
- (2) Be sure o-ring is positioned into fuel return fitting in filter/regulator.
- (3) Apply a small amount of clean engine oil to o-rings.
- (4) Position filter/regulator to body and install 2 bolts. Tighten bolts to 3 N·m (30 in. lbs.) torque.
- (5) Connect 3 fittings. Refer to Quick-Connect Fittings.
- (6) Connect negative battery cable to battery.
- (7) Start engine and check for leaks.

FUEL PUMP MODULE

Fuel tank removal will be necessary for fuel pump module removal.



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Fig. 26 Fuel Filter/Fuel Pressure Regulator Removal/Installation

- 1 - FUEL FILTER/FUEL PRESSURE REGULATOR
- 2 - MOUNTING BOLTS (2)

REMOVAL

WARNING: THE FUEL SYSTEM IS UNDER A CONSTANT PRESSURE (EVEN WITH THE ENGINE OFF). BEFORE SERVICING FUEL PUMP MODULE, FUEL SYSTEM PRESSURE MUST BE RELEASED.

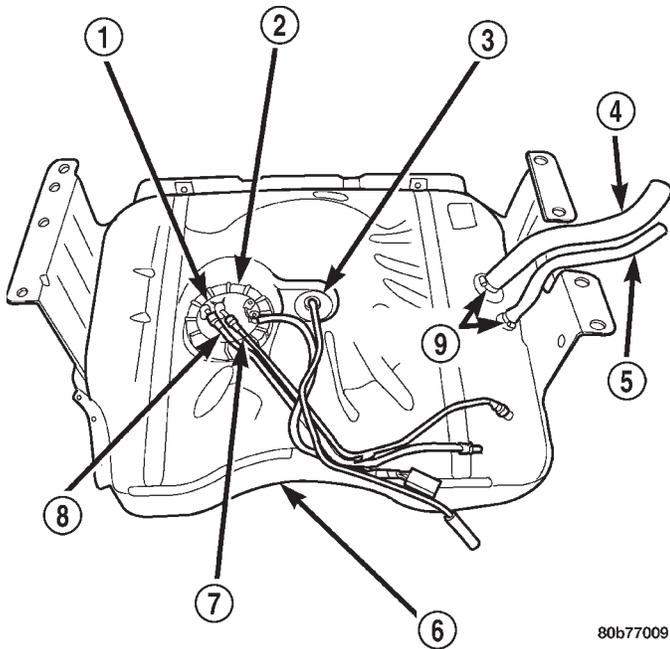
- (1) Perform Fuel System Pressure Release Procedure.
- (2) Drain fuel tank and remove tank. Refer to Fuel Tank Removal/Installation.
- (3) Thoroughly wash and clean area around pump module to prevent contaminants from entering tank.
- (4) Disconnect fuel return and pressure lines from fuel pump module fittings (Fig. 27). Refer to Quick-Connect Fittings for procedures.
- (5) The plastic fuel pump module locknut is threaded onto fuel tank (Fig. 27). Install Special Tool 6856 to fuel pump module locknut and remove locknut (Fig. 28). The fuel pump module will spring up slightly after locknut is removed.
- (6) Remove module from fuel tank.

INSTALLATION

CAUTION: Whenever fuel pump module is serviced, module gasket must be replaced.

- (1) Thoroughly clean locknut threads and mating fuel tank threads. Use a soap/water solution. Do not use carburetor cleaner to clean threads.

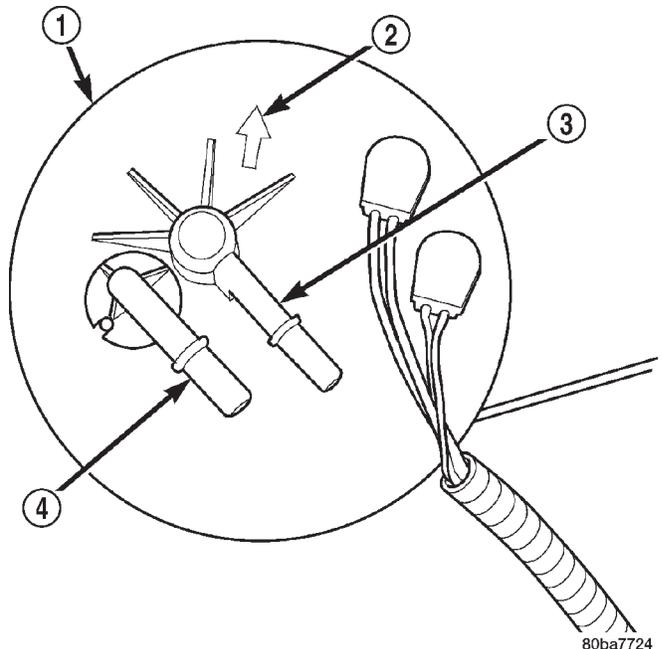
REMOVAL AND INSTALLATION (Continued)



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Fig. 27 Top View of Fuel Tank and Fuel Pump Module

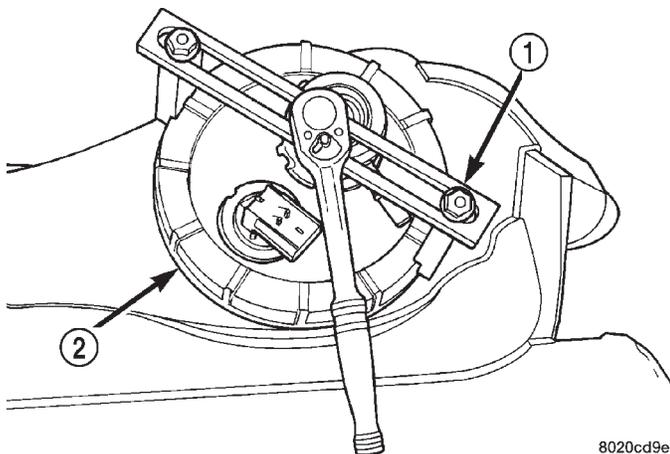
- 1 - FUEL PUMP MODULE
- 2 - LOCKNUT
- 3 - ROLL OVER VALVE
- 4 - FUEL FILL HOSE
- 5 - FUEL VENT HOSE
- 6 - FUEL TANK
- 7 - FUEL SUPPLY (PRESSURE) LINE
- 8 - FUEL RETURN LINE
- 9 - CLAMPS



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Fig. 29 Fuel Pump Module Indexing Arrow

- 1 - FUEL PUMP MODULE
- 2 - INDEXING ARROW
- 3 - FUEL SUPPLY (PRESSURE) FITTING
- 4 - FUEL RETURN FITTING



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Fig. 28 Locknut Removal/Installation—TYPICAL

- 1 - SPECIAL TOOL 6856
- 2 - LOCKNUT

- (2) Using new gasket, position fuel pump module into opening in fuel tank.
- (3) Apply clean water to locknut threads.
- (4) Position locknut over top of fuel pump module.

(5) Rotate module until indexing arrow at top of module (Fig. 29) is pointed toward rear of vehicle. Align arrow to tick mark on top of fuel tank. **This step must be done to prevent float/float rod assembly from contacting sides of fuel tank.**

- (6) Install Special Tool 6856 to locknut.
- (7) Tighten locknut to 74 N·m (55 ft. lbs.) torque.
- (8) Connect fuel return and pressure lines to fuel pump module fittings (Fig. 27). Refer to Quick-Connect Fittings.
- (9) Install fuel tank. Refer to Fuel Tank Installation.

FUEL PUMP INLET FILTER

The fuel pump inlet filter (strainer) is located on the bottom of fuel pump module (Fig. 30). The fuel pump module is located on top of fuel tank.

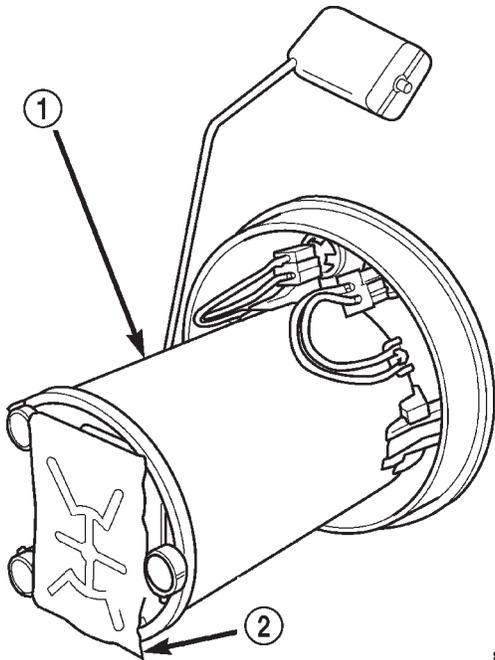
REMOVAL

- (1) Remove fuel tank. Refer to Fuel Tank Removal/Installation.
- (2) Remove fuel pump module. Refer to Fuel Pump Module Removal/Installation.
- (3) Remove filter by prying from bottom of module with 2 screwdrivers. Filter is snapped to module.
- (4) Clean bottom of pump module.

INSTALLATION

- (1) Snap new filter to bottom of module.

REMOVAL AND INSTALLATION (Continued)



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Fig. 30 Fuel Pump Inlet Filter

- 1 - FUEL PUMP MODULE
- 2 - FUEL PUMP INLET FILTER

(2) Install fuel pump module. Refer to Fuel Pump Module Removal/Installation.

(3) Install fuel tank. Refer to Fuel Tank Removal/Installation.

FUEL GAUGE SENDING UNIT

The fuel gauge sending unit (fuel level sensor) and float assembly is located on the side of fuel pump module (Fig. 31). The fuel pump module is located within the fuel tank.

REMOVAL

(1) Remove fuel tank. Refer to Fuel Tank Removal/Installation.

(2) Remove fuel pump module. Refer to Fuel Pump Module Removal/Installation.

(3) Remove electrical wire connector at sending unit terminals.

(4) Press upward on release tab (Fig. 32) to remove sending unit from pump module.

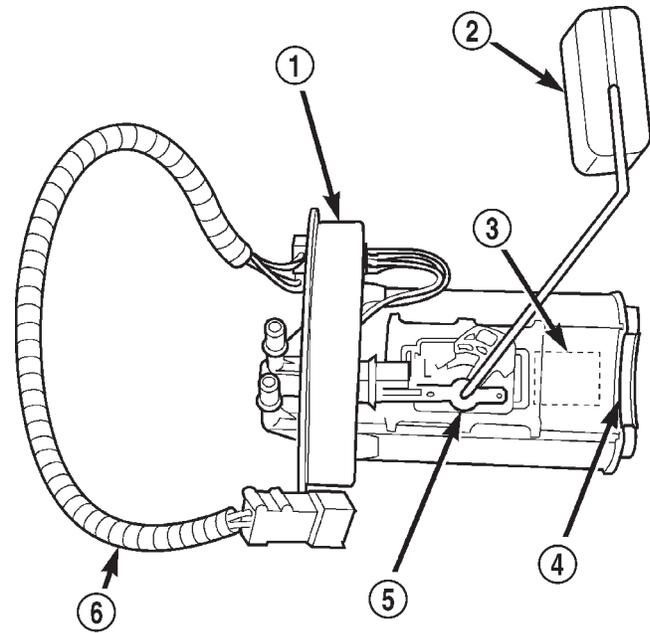
INSTALLATION

(1) Position sending unit to pump module and snap into place.

(2) Connect electrical connector to terminals.

(3) Install fuel pump module. Refer to Fuel Pump Module Removal/Installation.

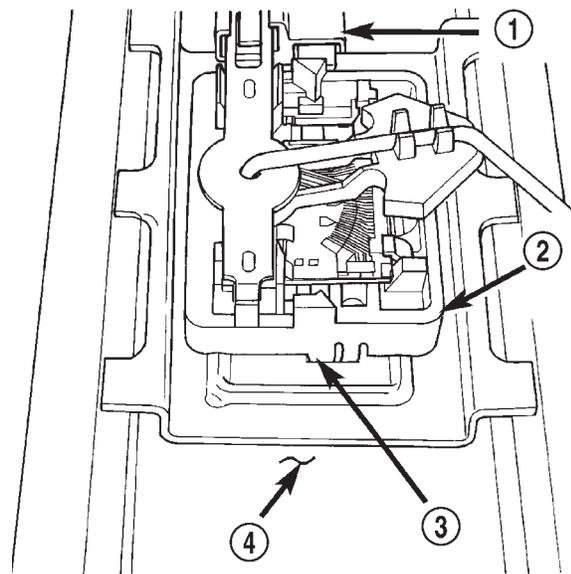
(4) Install fuel tank. Refer to Fuel Tank Removal/Installation.



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Fig. 31 Fuel Gauge Sending Unit Location

- 1 - FUEL PUMP MODULE
- 2 - FUEL GAUGE FLOAT
- 3 - ELECTRIC FUEL PUMP
- 4 - INLET FILTER
- 5 - FUEL GAUGE SENDING UNIT
- 6 - PIGTAIL HARNESS



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Fig. 32 Fuel Gauge Sending Unit Release Tab

- 1 - ELECTRICAL CONNECTOR
- 2 - FUEL GAUGE SENDING UNIT
- 3 - RELEASE TAB
- 4 - FUEL PUMP MODULE

REMOVAL AND INSTALLATION (Continued)

FUEL INJECTOR RAIL/FUEL DAMPER—4.0L ENGINE

REMOVAL

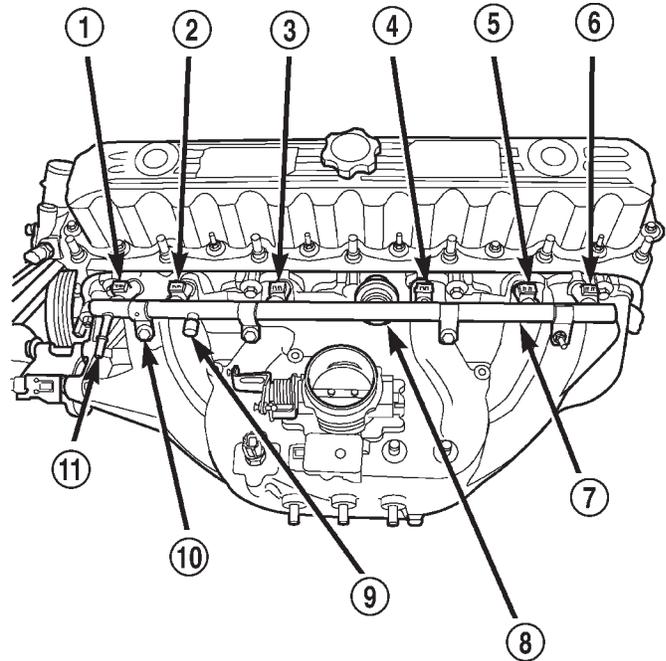
The fuel damper is not serviced separately.

WARNING: THE FUEL SYSTEM IS UNDER CONSTANT FUEL PRESSURE EVEN WITH ENGINE OFF. THIS PRESSURE MUST BE RELEASED BEFORE SERVICING FUEL RAIL.

- (1) Remove fuel tank filler tube cap.
- (2) Perform Fuel System Pressure Release Procedure.
- (3) Disconnect negative battery cable from battery.
- (4) Remove air tube at top of throttle body. Note: Some engine/vehicles may require removal of air cleaner ducts at throttle body.
- (5) Disconnect electrical connectors at all 6 fuel injectors. To remove connector refer to (Fig. 34). Push red colored slider away from injector (1). While pushing slider, depress tab (2) and remove connector (3) from injector. The factory fuel injection wiring harness is numerically tagged (INJ 1, INJ 2, etc.) for injector position identification. If harness is not tagged, note wiring location before removal.
- (6) Remove oxygen sensor wiring clip nuts at fuel rail mounting studs (certain emissions packages only).
- (7) Disconnect fuel supply line latch clip and fuel line at fuel rail. Refer to Quick-Connect Fittings.
- (8) Disconnect throttle cable at throttle body. Refer to Throttle Cable Removal/Installation.
- (9) Disconnect speed control cable at throttle body (if equipped). Refer to Speed Control Cable.
- (10) Disconnect automatic transmission cable at throttle body (if equipped).
- (11) Remove cable routing bracket at intake manifold.
- (12) Clean dirt/debris from each fuel injector at intake manifold.
- (13) Remove fuel rail mounting nuts/bolts (Fig. 33).
- (14) Remove fuel rail by gently rocking until all fuel injectors have cleared machined holes at intake manifold.
- (15) If fuel injectors are to be removed, refer to Fuel Injector Removal/Installation.

INSTALLATION

- (1) If fuel injectors are to be installed, refer to Fuel Injector Removal/Installation.
- (2) Clean each injector bore at intake manifold.
- (3) Apply a small amount of clean engine oil to each injector o-ring. This will aid in installation.



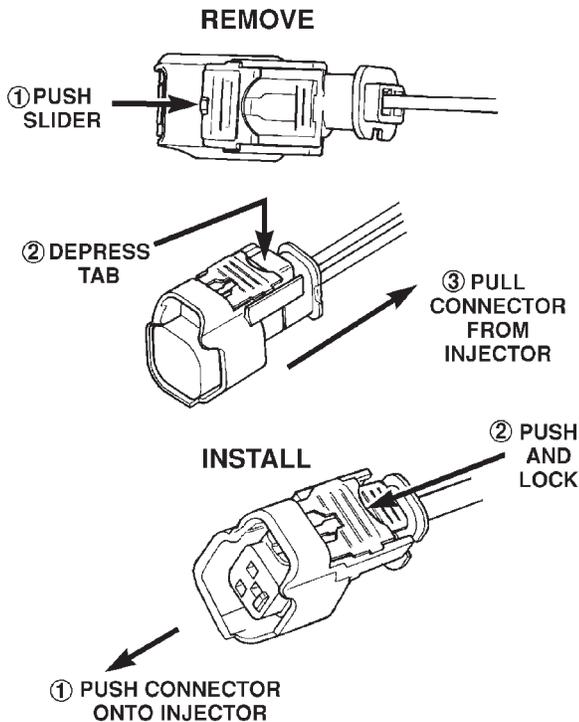
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Fig. 33 Fuel Rail Mounting—4.0L Engine

- 1 - INJ. #1
- 2 - INJ. #2
- 3 - INJ. #3
- 4 - INJ. #4
- 5 - INJ. #5
- 6 - INJ. #6
- 7 - FUEL INJECTOR RAIL
- 8 - FUEL DAMPER
- 9 - PRESSURE TEST PORT CAP
- 10 - MOUNTING BOLTS (4)
- 11 - QUICK-CONNECT FITTING

- (4) Position tips of all fuel injectors into the corresponding injector bore in intake manifold. Seat injectors into manifold.
- (5) Install and tighten fuel rail mounting bolts to 11 ± 3 N·m (100 ± 25 in. lbs.) torque.
- (6) Connect electrical connectors at all fuel injectors. To install connector, refer to (Fig. 34). Push connector onto injector (1) and then push and lock red colored slider (2). Verify connector is locked to injector by lightly tugging on connector.
- (7) Connect fuel line and fuel line latch clip to fuel rail. Refer Quick-Connect Fittings.
- (8) Install protective cap to pressure test port fitting (if equipped).
- (9) Install cable routing bracket to intake manifold.
- (10) Connect throttle cable at throttle body.
- (11) Connect speed control cable at throttle body (if equipped).

REMOVAL AND INSTALLATION (Continued)



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Fig. 34 Remove/Install Injector Connector—4.0L Engine

(12) Connect automatic transmission cable at throttle body (if equipped).

(13) Install oxygen sensor wiring clip nuts to fuel rail mounting studs (certain emissions packages only).

(14) Install air tube (or duct) at top of throttle body.

(15) Install fuel tank cap.

(16) Connect negative battery cable to battery.

(17) Start engine and check for fuel leaks.

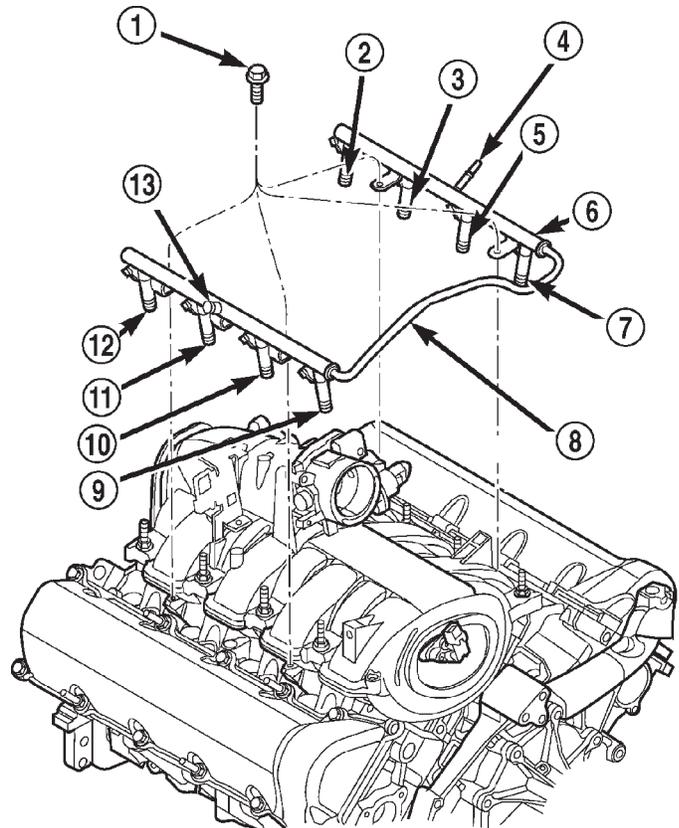
FUEL INJECTOR RAIL—4.7L V-8 ENGINE

WARNING: THE FUEL SYSTEM IS UNDER CONSTANT PRESSURE EVEN WITH ENGINE OFF. BEFORE SERVICING FUEL RAIL, FUEL SYSTEM PRESSURE MUST BE RELEASED.

CAUTION: The left and right fuel rails are replaced as an assembly. Do not attempt to separate rail halves at connector tube (Fig. 35). Due to design of tube, it does not use any clamps. Never attempt to install a clamping device of any kind to tube. When removing fuel rail assembly for any reason, be careful not to bend or kink tube.

REMOVAL

(1) Remove fuel tank filler tube cap.



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Fig. 35 Fuel Rail Mounting—4.7L V-8 Engine

- 1 - MOUNTING BOLTS (4)
- 2 - INJ.#7
- 3 - INJ.#5
- 4 - QUICK-CONNECT FITTING
- 5 - INJ.#3
- 6 - FUEL INJECTOR RAIL
- 7 - INJ.#1
- 8 - CONNECTOR TUBE
- 9 - INJ.#2
- 10 - INJ.#4
- 11 - INJ.#6
- 12 - INJ.#8
- 13 - PRESSURE TEST PORT CAP

(2) Perform Fuel System Pressure Release Procedure.

(3) Remove negative battery cable at battery.

(4) Remove air duct at throttle body air box.

(5) Remove air box at throttle body.

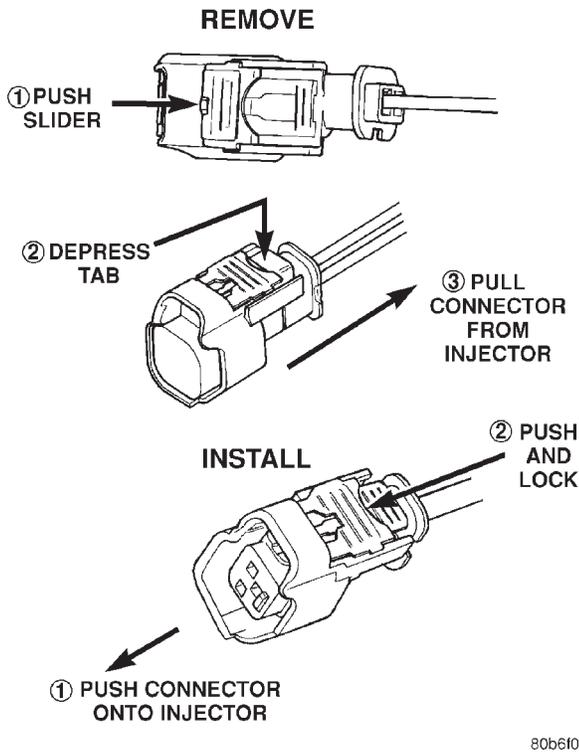
(6) Remove wiring at rear of generator.

(7) Disconnect fuel line latch clip and fuel line at fuel rail. A special tool will be necessary for fuel line disconnection. Refer to Quick-Connect Fittings.

(8) Remove vacuum lines at throttle body.

(9) Disconnect electrical connectors at all 8 fuel injectors. To remove connector refer to (Fig. 36). Push red colored slider away from injector (1). While pushing slider, depress tab (2) and remove connector (3)

REMOVAL AND INSTALLATION (Continued)



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Fig. 36 Remove/Install Injector Connector—4.7L V-8 Engine

from injector. The factory fuel injection wiring harness is numerically tagged (INJ 1, INJ 2, etc.) for injector position identification. If harness is not tagged, note wiring location before removal.

(10) Disconnect electrical connectors at throttle body.

(11) Disconnect electrical connectors at MAP and IAT sensors.

(12) Remove first three ignition coils on each bank (cylinders #1, 3, 5, 2, 4 and 6). Refer to Ignition Coil Removal/Installation.

(13) Remove 4 fuel rail mounting bolts (Fig. 35).

(14) Gently rock and pull **left** side of fuel rail until fuel injectors just start to clear machined holes in cylinder head. Gently rock and pull **right** side of rail until injectors just start to clear cylinder head holes. Repeat this procedure (left/right) until all injectors have cleared cylinder head holes.

(15) Remove fuel rail (with injectors attached) from engine.

(16) If fuel injectors are to be removed, refer to Fuel Injector Removal/Installation.

INSTALLATION

(1) If fuel injectors are to be installed, refer to Fuel Injector Removal/Installation.

(2) Apply a small amount of engine oil to each fuel injector o-ring. This will help in fuel rail installation.

(3) Position fuel rail/fuel injector assembly to machined injector openings in cylinder head.

(4) Guide each injector into cylinder head. Be careful not to tear injector o-rings.

(5) Push **right** side of fuel rail down until fuel injectors have bottomed on cylinder head shoulder. Push **left** fuel rail down until injectors have bottomed on cylinder head shoulder.

(6) Install 4 fuel rail mounting bolts and tighten to 27 N·m (20 ft. lbs.).

(7) Install ignition coils. Refer to Ignition Coil Removal/Installation.

(8) Connect electrical connectors to throttle body.

(9) Connect electrical connectors to MAP and IAT sensors.

(10) Connect electrical connectors at all fuel injectors. To install connector, refer to (Fig. 36). Push connector onto injector (1) and then push and lock red colored slider (2). Verify connector is locked to injector by lightly tugging on connector.

(11) Connect vacuum lines to throttle body.

(12) Connect fuel line latch clip and fuel line to fuel rail. Refer to Quick-Connect Fittings.

(13) Connect wiring to rear of generator.

(14) Install air box to throttle body.

(15) Install air duct to air box.

(16) Connect battery cable to battery.

(17) Start engine and check for leaks.

FUEL INJECTORS

WARNING: THE FUEL SYSTEM IS UNDER CONSTANT PRESSURE EVEN WITH ENGINE OFF. BEFORE SERVICING FUEL INJECTOR(S), FUEL SYSTEM PRESSURE MUST BE RELEASED.

To remove one or more fuel injectors, the fuel rail assembly must be removed from engine.

REMOVAL

(1) Perform Fuel System Pressure Release Procedure.

(2) Remove fuel injector rail. Refer to Fuel Injector Rail Removal/Installation.

(3) Remove clip(s) retaining injector(s) to fuel rail (Fig. 37).

(4) Remove injector(s) from fuel rail.

INSTALLATION

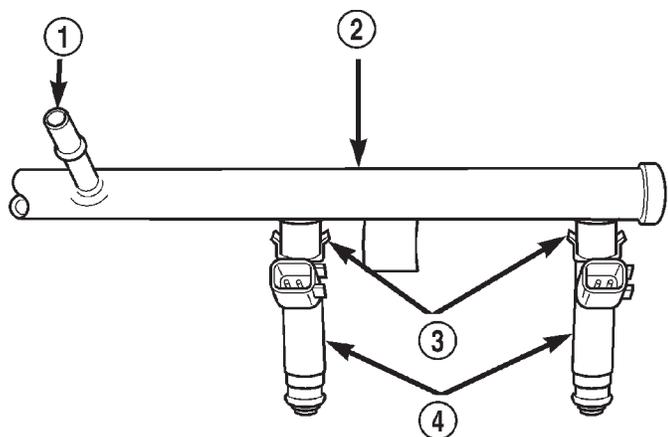
(1) Apply a small amount of engine oil to each fuel injector o-ring. This will help in fuel rail installation.

(2) Install injector(s) and injector clip(s) to fuel rail.

(3) Install fuel rail assembly. Refer to Fuel Injector Rail Removal/Installation.

(4) Start engine and check for leaks.

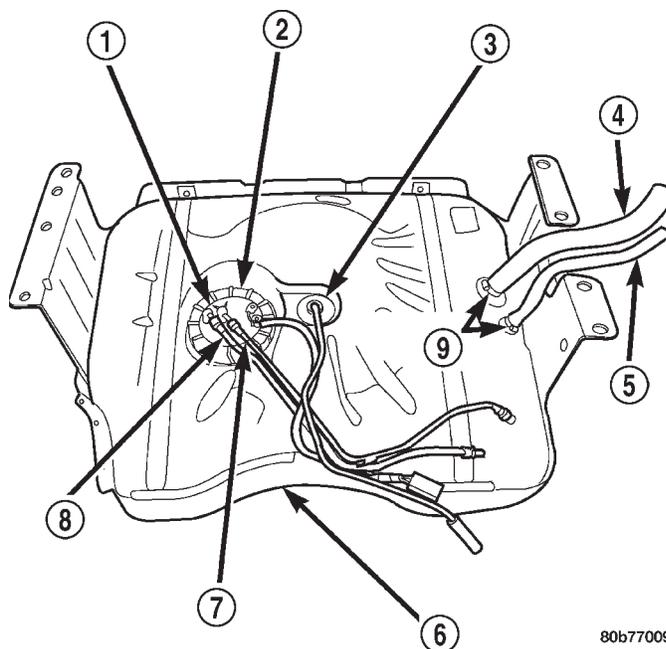
REMOVAL AND INSTALLATION (Continued)



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Fig. 37 Fuel Injector Mounting—Typical (4.7L V-8 Engine Shown)

- 1 - INLET FITTING
- 2 - FUEL INJECTOR RAIL
- 3 - CLIP
- 4 - FUEL INJECTOR



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Fig. 38 Fuel Tank Assembly (Top View)

- 1 - FUEL PUMP MODULE
- 2 - LOCKNUT
- 3 - ROLL OVER VALVE
- 4 - FUEL FILL HOSE
- 5 - FUEL VENT HOSE
- 6 - FUEL TANK
- 7 - FUEL SUPPLY (PRESSURE) LINE
- 8 - FUEL RETURN LINE
- 9 - CLAMPS

FUEL TANK

WARNING: THE FUEL SYSTEM IS UNDER CONSTANT FUEL PRESSURE EVEN WITH ENGINE OFF. PRESSURE MUST BE RELEASED BEFORE SERVICING FUEL TANK.

Two different procedures may be used to drain fuel tank (through tank vent fitting or using DRB scan tool). The quickest is draining through tank vent fitting.

As an alternative procedure, the electric fuel pump may be activated allowing tank to be drained at fuel rail connection. Refer to DRB scan tool for fuel pump activation procedures. Before disconnecting fuel line at fuel rail, release fuel pressure. Refer to the Fuel System Pressure Release Procedure for procedures. Attach end of Special Adapter Hose Tool number 6539 at fuel rail disconnection. Position opposite end of 6539 to an approved gasoline draining station. Activate fuel pump with DRB and drain tank until empty.

If electric fuel pump is not operating, tank **MUST** be drained through vent fitting.

REMOVAL

- (1) Release fuel system pressure. Refer to Fuel System Pressure Release Procedure.
- (2) Disconnect negative battery cable at battery.
- (3) Raise and support vehicle.
- (4) Working from front of fuel tank, loosen clamp at fuel vent hose at fuel tank end of hose (Fig. 38). Remove hose at tank fitting.

(5) Obtain a length of 3/8" O. D. thinwall, clear tubing.

(6) Position 3/8" O. D. tubing into tank vent fitting. Attach 3/8" tubing to an approved gasoline draining station. Drain tank until empty.

(7) Remove rear tow hooks (if equipped).

(8) Remove optional trailer hitch (if equipped).

(9) Remove fuel tank-to-rear bumper fascia clips (Fig. 39).

(10) Remove fuel tank heat shield mounting bolts (Fig. 40).

CAUTION: To protect fuel tank from exhaust heat, shield must re-installed after tank installation.

WARNING: PLACE SHOP TOWEL AROUND FUEL LINES TO CATCH ANY EXCESS FUEL.

REMOVAL AND INSTALLATION (Continued)

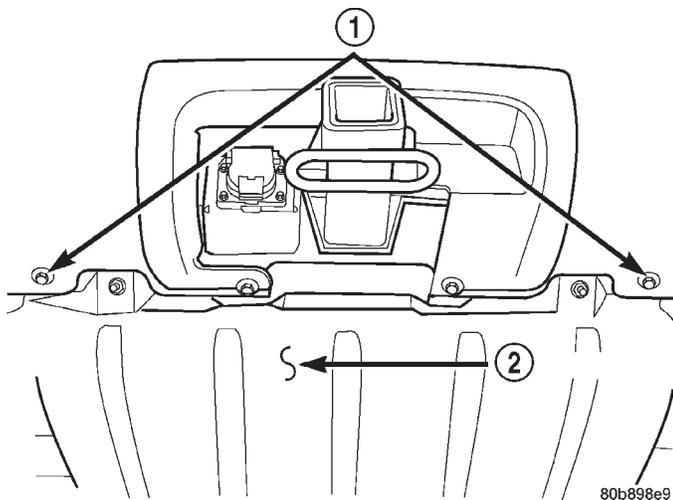


Fig. 39 Fuel Tank-to-Rear Bumper Fascia Clips

- 1 - CLIPS
- 2 - FUEL TANK

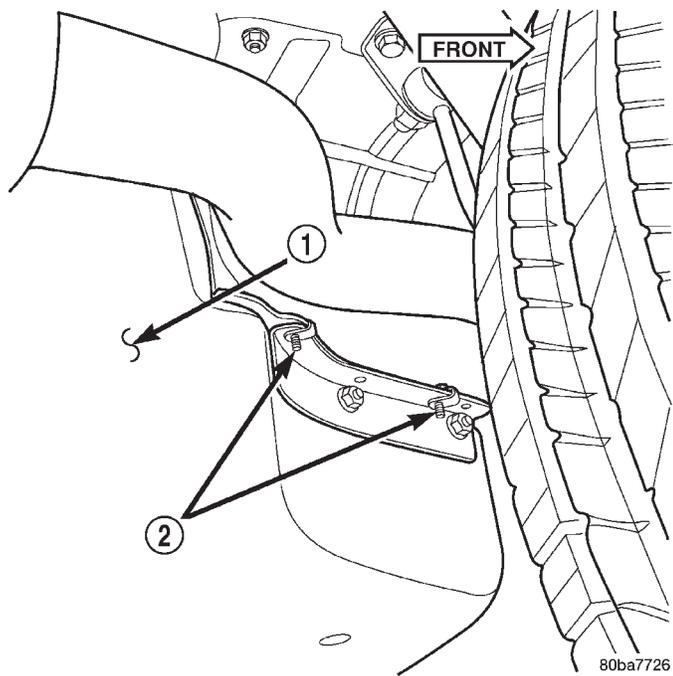


Fig. 40 Fuel Tank Heat Shield Bolts

- 1 - FUEL TANK
- 2 - HEAT SHIELD

(11) Disconnect fuel return line at fuel filter/fuel pressure regulator (Fig. 41). Refer to Quick-Connect Fittings for procedures.

(12) Disconnect fuel pressure line at fuel filter/fuel pressure regulator (Fig. 41). Refer to Quick-Connect Fittings for procedures.

(13) Disconnect EVAP canister vent line near front of tank (Fig. 41).

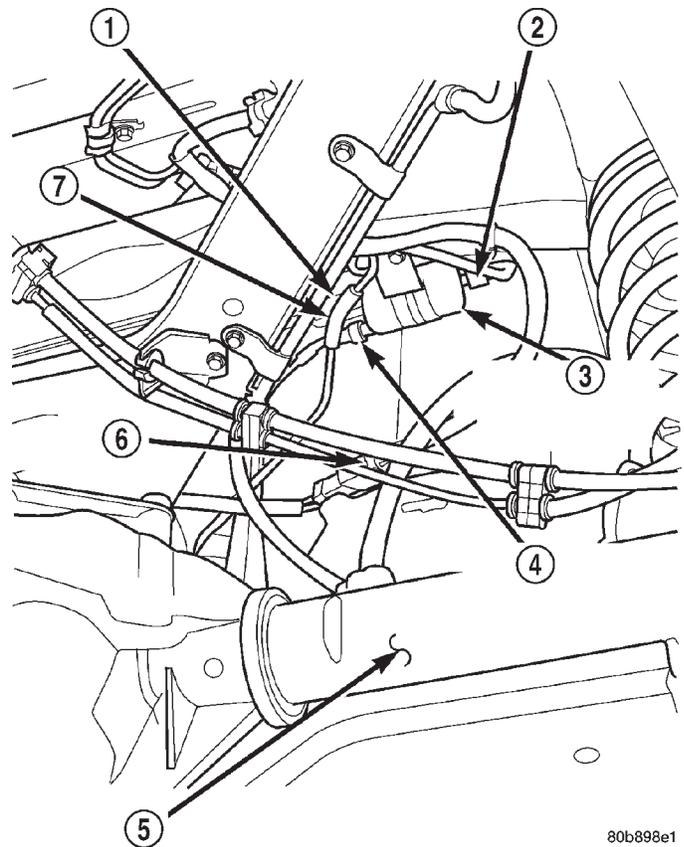


Fig. 41 Fuel Filter/Fuel Pressure Regulator

- 1 - FUEL RETURN LINE
- 2 - FUEL SUPPLY LINE (TO FUEL RAIL)
- 3 - FUEL FILTER/FUEL PRESSURE REGULATOR
- 4 - FUEL PRESSURE LINE
- 5 - REAR AXLE
- 6 - ELEC. CONNECTOR
- 7 - EVAP LINE

(14) Disconnect fuel pump module electrical connector (pigtail harness) near front of tank (Fig. 41). Harness connector is clipped to body.

(15) Cut and discard tie strap supporting rear axle vent hose to tank vent hose (Fig. 42).

(16) Remove clamp on axle vent hose at rear axle.

(17) Remove vent hose from fitting at rear axle.

(18) Loosen fill and vent hose clamps at body (Fig. 42). Disconnect fill and vent hoses at filler tube assembly.

(19) Place hydraulic jack to bottom of fuel tank.

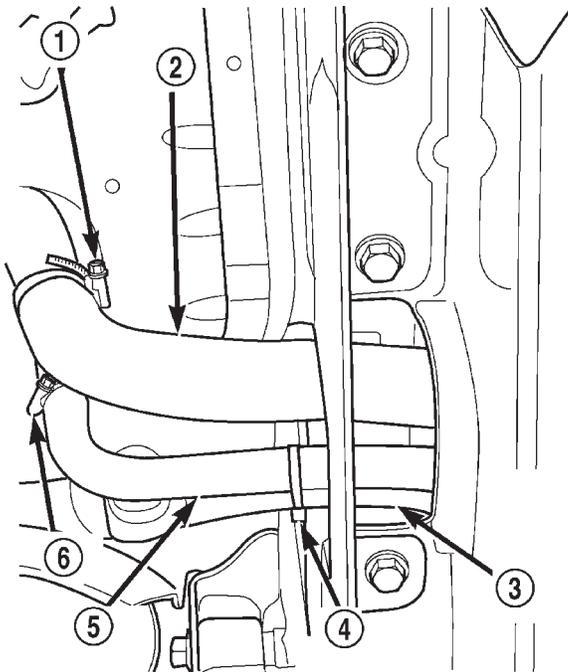
(20) Remove tank-to-frame mounting bolts (Fig. 43).

(21) Carefully lower tank until clear of vehicle. Place tank on floor.

(22) If necessary, remove two fuel tank strap nuts (Fig. 43).

(23) If fuel pump module removal is necessary, refer to Fuel Pump Module Removal/Installation.

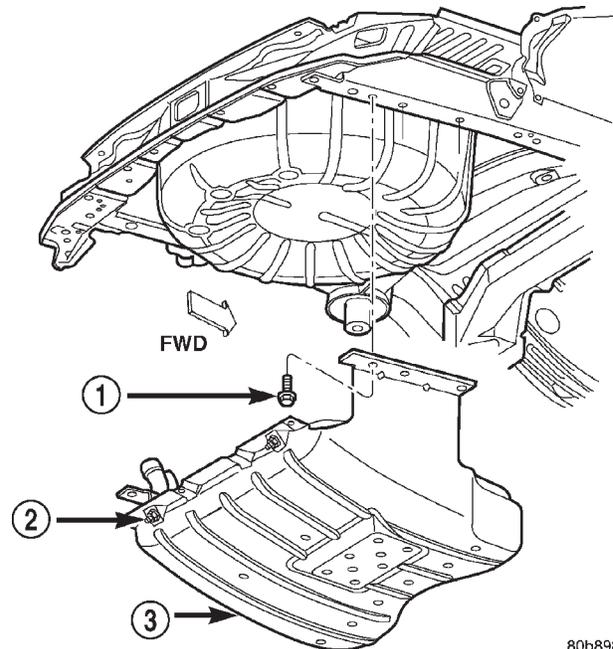
REMOVAL AND INSTALLATION (Continued)



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Fig. 42 Fill and Vent Hoses

- 1 - CLAMP
- 2 - FILL HOSE
- 3 - REAR AXLE VENT HOSE
- 4 - TIE STRAP
- 5 - VENT HOSE
- 6 - CLAMP



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Fig. 43 Fuel Tank Mounting

- 1 - TANK MOUNTING BOLTS
- 2 - STRAP NUTS
- 3 - FUEL TANK/SHIELD ASSEMBLY

(24) If hoses are to be removed at fuel tank end, note painted alignment (indexing) markings on hoses, and molded indexing tangs on tank before removal. Remove hoses.

(25) If necessary, remove 3 fuel filler tube assembly mounting bolts (Fig. 44) and remove fuel filler tube.

INSTALLATION

(1) If fuel pump module is being installed, refer to Fuel Pump Module Removal/Installation.

(2) If necessary, position fuel filler tube assembly to body. Install 3 bolts and tighten to 2 N·m (15 in. lbs.) torque.

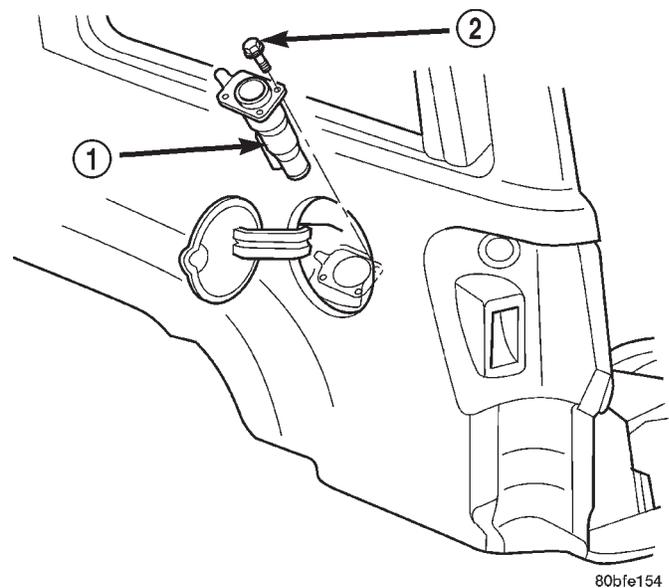
(3) Install fuel fill/vent hoses to tank fittings. To prevent hoses from kinking, rotate each hose until painted indexing mark on hose is aligned to molded indexing tang on tank.

(4) Install hose clamps to hoses. Tighten clamp screws to 3 N·m (25 in. lbs.) torque.

(5) Position fuel tank to hydraulic jack.

(6) Raise tank into position.

(7) Install fuel tank mounting bolts. Tighten bolts to 81 N·m (60 ft. lbs.) torque.



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Fig. 44 Fuel Filler Tube

- 1 - FUEL FILLER TUBE
- 2 - MOUNTING BOLTS (3)

(8) Install fuel fill and vent hoses to fuel fill tube at body. Install clamps and tighten clamp screws to 3 N·m (25 in. lbs.) torque.

(9) Connect fuel pump module pigtail harness electrical connector near front of tank.

REMOVAL AND INSTALLATION (Continued)

- (10) Connect both fuel lines to fuel filter/fuel pressure regulator. Refer to Quick-Connect Fittings for procedures.
- (11) Connect EVAP hose near front of tank.
- (12) Position rear axle vent hose and install new tie strap.
- (13) Install new clamp to rear axle vent hose.
- (14) Install vent hose to fitting at rear axle and tighten clamp.
- (15) Install heat shield bolts.
- (16) Install trailer hitch (if equipped).
- (17) Install rear tow hooks (if equipped).
- (18) Install fuel tank-to-rear bumper fascia clips.
- (19) Lower vehicle and connect negative battery cable to battery.
- (20) Check for leaks.

FUEL TANK FILLER TUBE CAP

REMOVAL/INSTALLATION

If replacement of the 1/4 turn fuel tank filler tube cap is necessary, it must be replaced with an identical cap to be sure of correct system operation.

CAUTION: Remove the fuel tank filler tube cap to relieve fuel tank pressure. The cap must be removed prior to disconnecting any fuel system component or before draining the fuel tank.

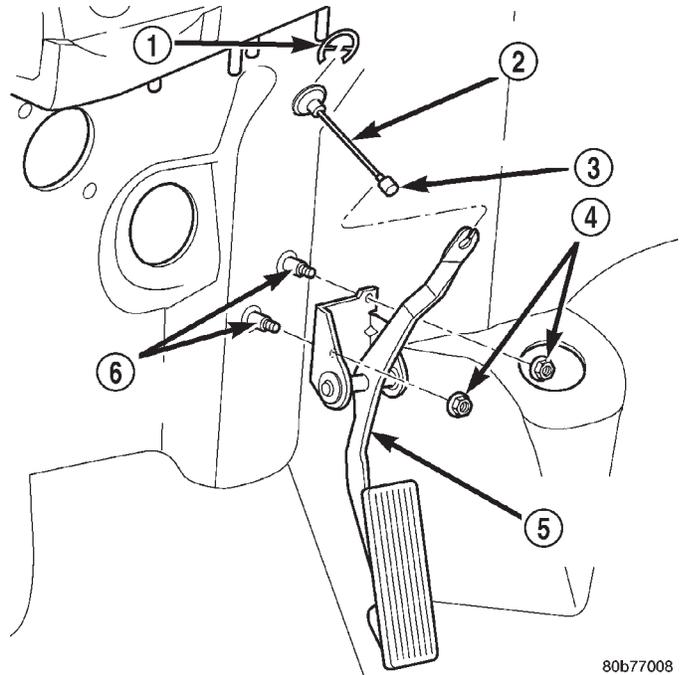
ACCELERATOR PEDAL

The accelerator pedal is connected to the throttle body linkage by the throttle cable. The cable is protected by a plastic sheathing and is connected to the throttle body linkage by a ball socket. It is connected to the accelerator pedal arm by a plastic retainer (clip) (Fig. 45). This retainer (clip) snaps into the top of the accelerator pedal arm. A retainer clip (Fig. 45) is also used to fasten cable to dash panel.

REMOVAL

CAUTION: Be careful not to damage or kink the cable core wire (within the cable sheathing) while servicing accelerator pedal or throttle cable.

- (1) From inside vehicle, hold up accelerator pedal. Remove plastic cable retainer (clip) and throttle cable core wire from upper end of pedal arm. Plastic cable retainer (clip) snaps into pedal arm.
- (2) Remove accelerator pedal bracket nuts. Remove accelerator pedal assembly.



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Fig. 45 Accelerator Pedal Mounting

- 1 - CLIP
- 2 - ACCELERATOR CABLE
- 3 - CABLE CONNECTOR
- 4 - MOUNTING NUTS (2)
- 5 - PEDAL/BRACKET ASSEMBLY
- 6 - MOUNTING STUDS (2)

INSTALLATION

- (1) Place accelerator pedal assembly over studs protruding from floor pan. Tighten mounting nuts to 12 N·m ± 2 N·m (105 in. lbs. ± 20 in. lbs.) torque.
- (2) Slide throttle cable into opening in top of pedal arm. Push plastic cable retainer (clip) into pedal arm opening until it snaps into place.
- (3) Before starting engine, operate accelerator pedal to check for any binding.

THROTTLE CABLE—4.0L ENGINE

REMOVAL

CAUTION: Be careful not to damage or kink the cable core wire (within the cable sheathing) while servicing accelerator pedal or throttle cable.

- (1) From inside vehicle, hold up accelerator pedal. Remove plastic cable retainer (clip) and throttle cable core wire from upper end of pedal arm (Fig. 45). Plastic cable retainer (clip) snaps into pedal arm.

REMOVAL AND INSTALLATION (Continued)

- (2) Remove cable core wire at pedal arm.
- (3) From inside vehicle, remove clip holding cable to dashpanel (Fig. 45).
- (4) Remove cable housing from dash panel and pull into engine compartment.
- (5) Remove (unsnap) cable from routing clips on engine valve cover.

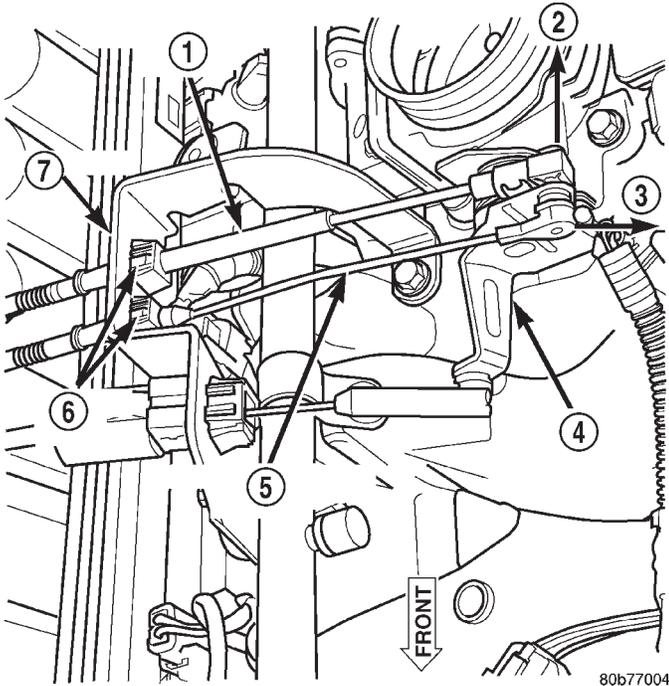


Fig. 46 Throttle (Accelerator) Cable at Throttle Body—4.0L Engine

- 1 - ACCELERATOR CABLE
- 2 - OFF
- 3 - OFF
- 4 - THROTTLE BODY BELLCRANK
- 5 - SPEED CONTROL CABLE
- 6 - RELEASE TABS
- 7 - BRACKET

- (6) Remove cable connector at throttle body bellcrank ball by unsnapping rearward (Fig. 46).
- (7) Remove throttle cable from bracket by compressing release tabs (Fig. 46) and pushing cable through hole in bracket.
- (8) Remove throttle cable from vehicle.

INSTALLATION

- (1) Slide throttle cable through hole in bracket until release tabs lock into bracket.
- (2) Connect cable ball end to throttle body bellcrank ball (snaps on).
- (3) Snap cable into routing clips on engine valve cover.
- (4) Slide rubber grommet away from plastic cable housing.
- (5) Install rubber grommet into dash panel until seated.
- (6) Push cable housing into rubber grommet and through opening in dash panel.
- (7) From inside vehicle, install clip holding cable to dashpanel (Fig. 45).
- (8) From inside vehicle, slide throttle cable core wire into opening in top of pedal arm.
- (9) Push cable retainer (clip) into pedal arm opening until it snaps in place.
- (10) Before starting engine, operate accelerator pedal to check for any binding.

THROTTLE CABLE—4.7L V-8 ENGINE

REMOVAL

CAUTION: Be careful not to damage or kink the cable core wire (within the cable sheathing) while servicing accelerator pedal or throttle cable.

- (1) From inside vehicle, hold up accelerator pedal. Remove plastic cable retainer (clip) and throttle cable core wire from upper end of pedal arm (Fig. 45). Plastic cable retainer (clip) snaps into pedal arm.
- (2) Remove cable core wire at pedal arm.
- (3) From inside vehicle, remove clip holding cable to dashpanel (Fig. 45).
- (4) Remove air box at throttle body.
- (5) Unsnap cable from plenum routing clip.
- (6) Remove cable housing from dash panel and pull into engine compartment.
- (7) Using finger pressure only, disconnect accelerator cable connector at throttle body bellcrank pin by pushing connector off bellcrank pin towards front of vehicle (Fig. 47). **DO NOT try to pull connector off perpendicular to the bellcrank pin. Connector will be broken.**

REMOVAL AND INSTALLATION (Continued)

(8) Lift accelerator cable from top of cable cam (Fig. 47).

(9) Press tab (Fig. 48) to release plastic cable mount from bracket. **Press on tab only enough to release cable from bracket. If tab is pressed too much, it will be broken.** Slide plastic mount (Fig. 48) towards passenger side of vehicle to remove cable from bracket.

(10) Remove throttle cable from vehicle.

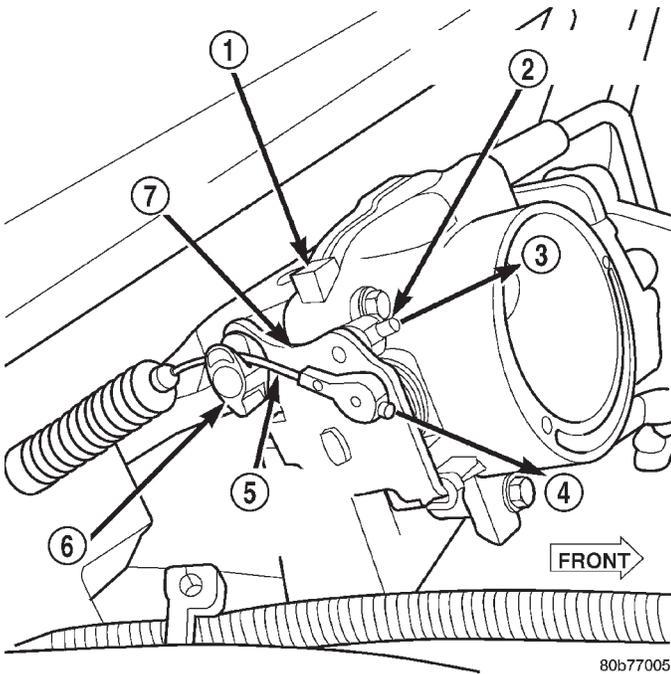


Fig. 47 Accelerator Cable at Bell Crank—4.7L V-8 Engine

- 1 - THROTTLE BODY
- 2 - SPEED CONTROL CABLE CONNECTOR
- 3 - OFF
- 4 - OFF
- 5 - ACCELERATOR CABLE CONNECTOR
- 6 - CABLE CAM
- 7 - BELLCRANK

INSTALLATION

(1) Slide accelerator cable plastic mount into bracket. Continue sliding until tab (Fig. 48) is aligned to hole in mounting bracket.

(2) Route accelerator cable over top of cable cam.

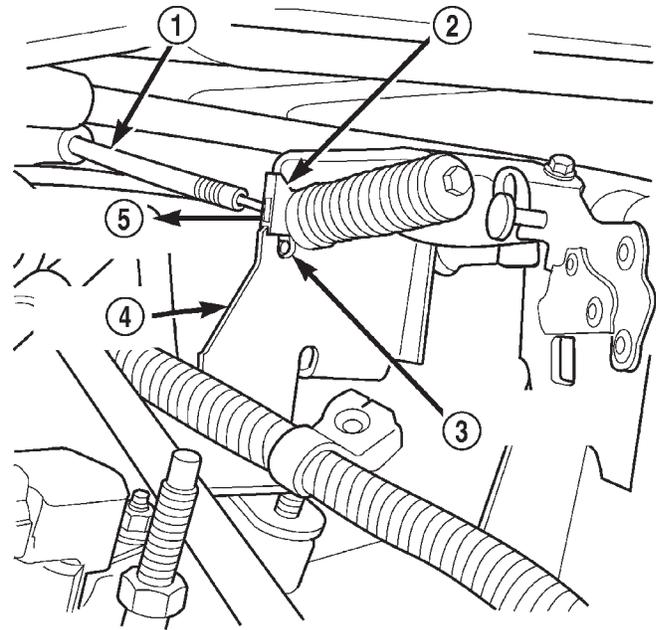
(3) Connect cable end to throttle body bellcrank pin (snaps on rearward).

(4) Slide rubber grommet away from plastic cable housing.

(5) Install rubber grommet into dash panel until seated.

(6) Push cable housing into rubber grommet and through opening in dash panel.

(7) From inside vehicle, install clip holding cable to dashpanel (Fig. 45).



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Fig. 48 Accelerator Cable Release Tab—4.7L V-8 Engine

- 1 - ACCELERATOR CABLE
- 2 - PLASTIC CABLE MOUNT
- 3 - PRESS TAB FOR REMOVAL
- 4 - CABLE BRACKET
- 5 - SLIDE FOR REMOVAL

(8) From inside vehicle, slide throttle cable core wire into opening in top of pedal arm.

(9) Push cable retainer (clip) into pedal arm opening until it snaps in place.

(10) Snap cable into plenum routing clip.

(11) Install air box to throttle body.

(12) Before starting engine, operate accelerator pedal to check for any binding.

SPECIFICATIONS

FUEL TANK CAPACITY

| Models | Liters | U. S. Gallons |
|---|--------|---------------|
| All | 78 | 20.5 |
| Nominal refill capacities are shown. A variation may be observed from vehicle to vehicle due to manufacturing tolerance and refill procedure. | | |

FUEL SYSTEM PRESSURE

339 kPa ± 34 kPa (49.2 psi ± 5 psi).

FUEL REQUIREMENTS

Your engine is designed to meet all emissions regulations and provide excellent fuel economy and per-

SPECIFICATIONS (Continued)

formance when using high quality unleaded gasoline having an octane rating of 87. The use of premium gasoline is not recommended. The use of premium gasoline will provide no benefit over high quality regular gasoline, and in some circumstances may result in poorer performance.

Light spark knock at low engine speeds is not harmful to your engine. However, continued heavy spark knock at high speeds can cause damage and immediate service is required. Engine damage resulting from operation with a heavy spark knock may not be covered by the new vehicle warranty.

Poor quality gasoline can cause problems such as hard starting, stalling and hesitations. If you experience these symptoms, try another brand of gasoline before considering service for the vehicle.

Over 40 auto manufacturers world-wide have issued and endorsed consistent gasoline specifications (the Worldwide Fuel Charter, WWFC) to define fuel properties necessary to deliver enhanced emissions, performance and durability for your vehicle. We recommend the use of gasolines that meet the WWFC specifications if they are available.

REFORMULATED GASOLINE

Many areas of the country require the use of cleaner burning gasoline referred to as "reformulated" gasoline. Reformulated gasoline contain oxygenates, and are specifically blended to reduce vehicle emissions and improve air quality.

We strongly supports the use of reformulated gasoline. Properly blended reformulated gasoline will provide excellent performance and durability for the engine and fuel system components.

GASOLINE/OXYGENATE BLENDS

Some fuel suppliers blend unleaded gasoline with oxygenates such as 10% ethanol, MTBE, and ETBE. Oxygenates are required in some areas of the country during the winter months to reduce carbon monoxide emissions. Fuels blended with these oxygenates may be used in your vehicle.

CAUTION: DO NOT use gasoline containing METHANOL. Gasoline containing methanol may damage critical fuel system components.

MMT IN GASOLINE

MMT is a manganese-containing metallic additive that is blended into some gasoline to increase octane. Gasoline blended with MMT provide no performance advantage beyond gasoline of the same octane number without MMT. Gasoline blended with MMT reduce spark plug life and reduce emission system performance in some vehicles. We recommend that gasolines free of MMT be used in your vehicle. The

MMT content of gasoline may not be indicated on the gasoline pump; therefore, you should ask your gasoline retailer whether or not his/her gasoline contains MMT.

It is even more important to look for gasoline without MMT in Canada because MMT can be used at levels higher than allowed in the United States. MMT is prohibited in Federal and California reformulated gasoline.

SULFUR IN GASOLINE

If you live in the northeast United States, your vehicle may have been designed to meet California low emission standards with Cleaner-Burning California reformulated gasoline with low sulfur. If such fuels are not available in states adopting California emission standards, your vehicles will operate satisfactorily on fuels meeting federal specifications, but emission control system performance may be adversely affected. Gasoline sold outside of California is permitted to have higher sulfur levels which may affect the performance of the vehicle's catalytic converter. This may cause the Malfunction Indicator Lamp (MIL), Check Engine or Service Engine Soon light to illuminate. We recommend that you try a different brand of unleaded gasoline having lower sulfur to determine if the problem is fuel related prior to returning your vehicle to an authorized dealer for service.

CAUTION: If the Malfunction Indicator Lamp (MIL), Check Engine or Service Engine Soon light is flashing, immediate service is required; see on-board diagnostics system section.

MATERIALS ADDED TO FUEL

All gasoline sold in the United States and Canada are required to contain effective detergent additives. Use of additional detergents or other additives is not needed under normal conditions.

FUEL SYSTEM CAUTIONS

CAUTION: Follow these guidelines to maintain your vehicle's performance:

- The use of leaded gas is prohibited by Federal law. Using leaded gasoline can impair engine performance, damage the emission control system, and could result in loss of warranty coverage.
- An out-of-tune engine, or certain fuel or ignition malfunctions, can cause the catalytic converter to overheat. If you notice a pungent burning odor or some light smoke, your engine may be out of tune or malfunctioning and may require immediate service. Contact your dealer for service assistance.

SPECIFICATIONS (Continued)

- When pulling a heavy load or driving a fully loaded vehicle when the humidity is low and the temperature is high, use a premium unleaded fuel to help prevent spark knock. If spark knock persists, lighten the load, or engine piston damage may result.

- The use of fuel additives which are now being sold as octane enhancers is not recommended. Most of these products contain high concentrations of methanol. Fuel system damage or vehicle performance problems resulting from the use of such fuels or additives is not the responsibility of Daimler-Chrysler Corporation and may not be covered under the new vehicle warranty.

NOTE: Intentional tampering with emissions control systems can result in civil penalties being assessed against you.

TORQUE CHART

| DESCRIPTION | TORQUE |
|--|--|
| Accelerator Pedal Bracket | |
| Mounting Nuts | 12 N·m ± 2 N·m (105 in. lbs. ± 20 in. lbs.) |
| Fuel Filter/Fuel Press. Reg. Bolts | 3 N·m (26 in. lbs.) |
| Fuel Hose Clamps | 3 N·m (26 in. lbs.) |
| Fuel Injector Rail Mounting | |
| Bolts—4.0L Engine | 11 N·m (100 in. lbs.) |
| Fuel Injector Rail Mounting | |
| Bolts—4.7L V-8 Engine | 11 N·m (100 in. lbs.) |
| Fuel Pump Module Locknut | 74 N·m (55 ft. lbs.) |
| Fuel Tank Filler Tube-to-Body | |
| Mounting Bolts | 2 N·m (15 in. lbs.) |
| Fuel Tank Mounting Bolts | 81 N·m (60 ft. lbs.) |

FUEL INJECTION SYSTEM

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DESCRIPTION AND OPERATION

POWERTRAIN CONTROL MODULE (PCM)

DESCRIPTION

The Powertrain Control Module (PCM) is located in the engine compartment (Fig. 1). The PCM is referred to as JTEC.

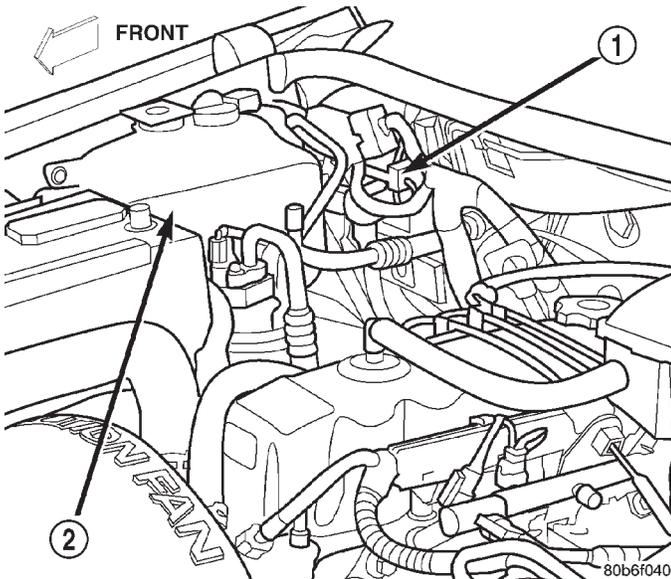


Fig. 1 PCM Location

- 1 - PCM
- 2 - COOLANT TANK

OPERATION

(1) Also refer to Modes of Operation.

The PCM operates the fuel system. The PCM is a pre-programmed, triple microprocessor digital computer. It regulates ignition timing, air-fuel ratio, emission control devices, charging system, certain transmission features, speed control, air conditioning compressor clutch engagement and idle speed. The PCM can adapt its programming to meet changing operating conditions.

The PCM receives input signals from various switches and sensors. Based on these inputs, the PCM regulates various engine and vehicle operations through different system components. These components are referred to as Powertrain Control Module (PCM) Outputs. The sensors and switches that provide inputs to the PCM are considered Powertrain Control Module (PCM) Inputs.

The PCM adjusts ignition timing based upon inputs it receives from sensors that react to: engine rpm, manifold absolute pressure, engine coolant temperature, throttle position, transmission gear selection (automatic transmission), vehicle speed and the brake switch.

The PCM adjusts idle speed based on inputs it receives from sensors that react to: throttle position, vehicle speed, transmission gear selection, engine coolant temperature and from inputs it receives from the air conditioning clutch switch and brake switch.

Based on inputs that it receives, the PCM adjusts ignition coil dwell. The PCM also adjusts the generator charge rate through control of the generator field and provides speed control operation.

NOTE: PCM Inputs:

- A/C request
- Auto shutdown (ASD) sense
- Battery temperature
- Battery voltage
- Brake switch
- J1850 bus circuits
- Camshaft position sensor signal
- Crankshaft position sensor
- Data link connections for DRB scan tool
- Engine coolant temperature sensor
- Five volts (primary)
- Five volts (secondary)
- Fuel level
- Generator (battery voltage) output
- Ignition circuit sense (ignition switch in on/off/crank/run position)
- Intake manifold air temperature sensor
- Leak detection pump (switch) sense (if equipped)
- Manifold absolute pressure (MAP) sensor
- Oil pressure
- Overdrive/override switch
- Oxygen sensors
- Park/neutral switch (auto. trans. only)
- Power ground
- Sensor return
- Signal ground
- Speed control multiplexed single wire input
- Throttle position sensor
- Transmission governor pressure sensor
- Transmission temperature sensor
- Vehicle speed (from ABS module)

NOTE: PCM Outputs:

- A/C clutch relay
- Auto shutdown (ASD) relay
- J1850 (+/-) circuits for: speedometer, voltmeter, fuel gauge, oil pressure gauge/lamp, engine temp. gauge and speed control warn. lamp
- Data link connection for DRB scan tool
- EGR valve control solenoid (if equipped)
- EVAP canister purge solenoid
- Fuel injectors
- Fuel pump relay
- Generator field driver (-)

DESCRIPTION AND OPERATION (Continued)

- Generator field driver (+)
- Generator lamp (if equipped)
- Idle air control (IAC) motor
- Ignition coil
- Leak detection pump
- Malfunction indicator lamp (Check engine lamp).

Driven through J1850 circuits.

- Overdrive indicator lamp (if equipped). Driven through J1850 circuits.

- Oxygen sensor heater relays (if equipped).
- Radiator cooling fan relay (pulse width modulated)
- Speed control source
- Speed control vacuum solenoid
- Speed control vent solenoid
- Tachometer (if equipped). Driven through J1850 circuits.

- Transmission convertor clutch circuit
- Transmission 3-4 shift solenoid
- Transmission relay
- Transmission temperature lamp (if equipped)
- Transmission variable force solenoid

MODES OF OPERATION

OPERATION

As input signals to the Powertrain Control Module (PCM) change, the PCM adjusts its response to the output devices. For example, the PCM must calculate different injector pulse width and ignition timing for idle than it does for wide open throttle (WOT).

The PCM will operate in two different modes:

Open Loop and Closed Loop.

During Open Loop modes, the PCM receives input signals and responds only according to preset PCM programming. Input from the oxygen (O₂S) sensors is not monitored during Open Loop modes.

During Closed Loop modes, the PCM will monitor the oxygen (O₂S) sensors input. This input indicates to the PCM whether or not the calculated injector pulse width results in the ideal air-fuel ratio. This ratio is 14.7 parts air-to-1 part fuel. By monitoring the exhaust oxygen content through the O₂S sensor, the PCM can fine tune the injector pulse width. This is done to achieve optimum fuel economy combined with low emission engine performance.

The fuel injection system has the following modes of operation:

- Ignition switch ON
- Engine start-up (crank)
- Engine warm-up
- Idle
- Cruise
- Acceleration
- Deceleration
- Wide open throttle (WOT)

- Ignition switch OFF

The ignition switch On, engine start-up (crank), engine warm-up, acceleration, deceleration and wide open throttle modes are Open Loop modes. The idle and cruise modes, (with the engine at operating temperature) are Closed Loop modes.

IGNITION SWITCH (KEY-ON) MODE

This is an Open Loop mode. When the fuel system is activated by the ignition switch, the following actions occur:

- The PCM pre-positions the idle air control (IAC) motor.
- The PCM determines atmospheric air pressure from the MAP sensor input to determine basic fuel strategy.
- The PCM monitors the engine coolant temperature sensor input. The PCM modifies fuel strategy based on this input.
- Intake manifold air temperature sensor input is monitored.
- Throttle position sensor (TPS) is monitored.
- The auto shutdown (ASD) relay is energized by the PCM for approximately three seconds.
- The fuel pump is energized through the fuel pump relay by the PCM. The fuel pump will operate for approximately three seconds unless the engine is operating or the starter motor is engaged.
- The O₂S sensor heater element is energized via the O₂S relays. The O₂S sensor input is not used by the PCM to calibrate air-fuel ratio during this mode of operation.

ENGINE START-UP MODE

This is an Open Loop mode. The following actions occur when the starter motor is engaged.

The PCM receives inputs from:

- Battery voltage
- Engine coolant temperature sensor
- Crankshaft position sensor
- Intake manifold air temperature sensor
- Manifold absolute pressure (MAP) sensor
- Throttle position sensor (TPS)
- Starter motor relay
- Camshaft position sensor signal

The PCM monitors the crankshaft position sensor. If the PCM does not receive a crankshaft position sensor signal within approximately 3 seconds of cranking the engine, it will shut down the fuel injection system.

The fuel pump is activated by the PCM through the fuel pump relay.

Voltage is applied to the fuel injectors with the ASD relay via the PCM. The PCM will then control the injection sequence and injector pulse width by

DESCRIPTION AND OPERATION (Continued)

turning the ground circuit to each individual injector on and off.

The PCM determines the proper ignition timing according to input received from the crankshaft position sensor.

ENGINE WARM-UP MODE

This is an Open Loop mode. During engine warm-up, the PCM receives inputs from:

- Battery voltage
- Crankshaft position sensor
- Engine coolant temperature sensor
- Intake manifold air temperature sensor
- Manifold absolute pressure (MAP) sensor
- Throttle position sensor (TPS)
- Camshaft position sensor signal
- Park/neutral switch (gear indicator signal—auto.

trans. only)

- Air conditioning select signal (if equipped)
- Air conditioning request signal (if equipped)

Based on these inputs the following occurs:

• Voltage is applied to the fuel injectors with the ASD relay via the PCM. The PCM will then control the injection sequence and injector pulse width by turning the ground circuit to each individual injector on and off.

• The PCM adjusts engine idle speed through the idle air control (IAC) motor and adjusts ignition timing.

• The PCM operates the A/C compressor clutch through the clutch relay. This is done if A/C has been selected by the vehicle operator and requested by the A/C thermostat.

• When engine has reached operating temperature, the PCM will begin monitoring O₂S sensor input. The system will then leave the warm-up mode and go into closed loop operation.

IDLE MODE

When the engine is at operating temperature, this is a Closed Loop mode. At idle speed, the PCM receives inputs from:

- Air conditioning select signal (if equipped)
- Air conditioning request signal (if equipped)
- Battery voltage
- Crankshaft position sensor
- Engine coolant temperature sensor
- Intake manifold air temperature sensor
- Manifold absolute pressure (MAP) sensor
- Throttle position sensor (TPS)
- Camshaft position sensor signal
- Battery voltage
- Park/neutral switch (gear indicator signal—auto.

trans. only)

- Oxygen sensors

Based on these inputs, the following occurs:

• Voltage is applied to the fuel injectors with the ASD relay via the PCM. The PCM will then control injection sequence and injector pulse width by turning the ground circuit to each individual injector on and off.

• The PCM monitors the O₂S sensor input and adjusts air-fuel ratio by varying injector pulse width. It also adjusts engine idle speed through the idle air control (IAC) motor.

• The PCM adjusts ignition timing by increasing and decreasing spark advance.

• The PCM operates the A/C compressor clutch through the clutch relay. This happens if A/C has been selected by the vehicle operator and requested by the A/C thermostat.

CRUISE MODE

When the engine is at operating temperature, this is a Closed Loop mode. At cruising speed, the PCM receives inputs from:

- Air conditioning select signal (if equipped)
- Air conditioning request signal (if equipped)

• Battery voltage

• Engine coolant temperature sensor

• Crankshaft position sensor

• Intake manifold air temperature sensor

• Manifold absolute pressure (MAP) sensor

• Throttle position sensor (TPS)

• Camshaft position sensor signal

• Park/neutral switch (gear indicator signal—auto. trans. only)

- Oxygen (O₂S) sensors

Based on these inputs, the following occurs:

• Voltage is applied to the fuel injectors with the ASD relay via the PCM. The PCM will then adjust the injector pulse width by turning the ground circuit to each individual injector on and off.

• The PCM monitors the O₂S sensor input and adjusts air-fuel ratio. It also adjusts engine idle speed through the idle air control (IAC) motor.

• The PCM adjusts ignition timing by turning the ground path to the coil on and off.

• The PCM operates the A/C compressor clutch through the clutch relay. This happens if A/C has been selected by the vehicle operator and requested by the A/C thermostat.

ACCELERATION MODE

This is an Open Loop mode. The PCM recognizes an abrupt increase in throttle position or MAP pressure as a demand for increased engine output and vehicle acceleration. The PCM increases injector pulse width in response to increased throttle opening.

DESCRIPTION AND OPERATION (Continued)

DECELERATION MODE

When the engine is at operating temperature, this is an Open Loop mode. During hard deceleration, the PCM receives the following inputs.

- Air conditioning select signal (if equipped)
- Air conditioning request signal (if equipped)
- Battery voltage
- Engine coolant temperature sensor
- Crankshaft position sensor
- Intake manifold air temperature sensor
- Manifold absolute pressure (MAP) sensor
- Throttle position sensor (TPS)
- Camshaft position sensor signal
- Park/neutral switch (gear indicator signal—auto.

trans. only)

- Vehicle speed

If the vehicle is under hard deceleration with the proper rpm and closed throttle conditions, the PCM will ignore the oxygen sensor input signal. The PCM will enter a fuel cut-off strategy in which it will not supply a ground to the injectors. If a hard deceleration does not exist, the PCM will determine the proper injector pulse width and continue injection.

Based on the above inputs, the PCM will adjust engine idle speed through the idle air control (IAC) motor.

The PCM adjusts ignition timing by turning the ground path to the coil on and off.

WIDE OPEN THROTTLE MODE

This is an Open Loop mode. During wide open throttle operation, the PCM receives the following inputs.

- Battery voltage
- Crankshaft position sensor
- Engine coolant temperature sensor
- Intake manifold air temperature sensor
- Manifold absolute pressure (MAP) sensor
- Throttle position sensor (TPS)
- Camshaft position sensor signal

During wide open throttle conditions, the following occurs:

- Voltage is applied to the fuel injectors with the ASD relay via the PCM. The PCM will then control the injection sequence and injector pulse width by turning the ground circuit to each individual injector on and off. The PCM ignores the oxygen sensor input signal and provides a predetermined amount of additional fuel. This is done by adjusting injector pulse width.

- The PCM adjusts ignition timing by turning the ground path to the coil on and off.

IGNITION SWITCH OFF MODE

When ignition switch is turned to OFF position, the PCM stops operating the injectors, ignition coil, ASD relay and fuel pump relay.

AUTOMATIC SHUTDOWN (ASD) RELAY SENSE—PCM INPUT**DESCRIPTION**

The ASD relay is located in the Power Distribution Center (PDC). The PDC is located in the engine compartment. Refer to label on PDC cover for relay location.

OPERATION

A 12 volt signal at this input indicates to the PCM that the ASD has been activated. The relay is used to connect the oxygen sensor heater element, ignition coil and fuel injectors to 12 volt + power supply.

This input is used only to sense that the ASD relay is energized. If the powertrain control module (PCM) does not see 12 volts at this input when the ASD should be activated, it will set a diagnostic trouble code (DTC).

BATTERY VOLTAGE—PCM INPUT**OPERATION**

The battery voltage input provides power to the Powertrain Control Module (PCM). It also informs the PCM what voltage level is supplied to the ignition coil and fuel injectors.

If battery voltage is low, the PCM will increase injector pulse width (period of time that the injector is energized). This is done to compensate for the reduced flow through injector caused by the lowered voltage.

BRAKE SWITCH—PCM INPUT**OPERATION**

When the brake light switch is activated, the Powertrain Control Module (PCM) receives an input indicating that the brakes are being applied. After receiving this input, the PCM maintains idle speed to a scheduled rpm through control of the Idle Air Control (IAC) motor. The brake switch input is also used to disable vent and vacuum solenoid output signals to the speed control servo.

DESCRIPTION AND OPERATION (Continued)

ENGINE COOLANT TEMPERATURE SENSOR—PCM INPUT**DESCRIPTION**

The Engine Coolant Temperature (ECT) sensor is used to sense engine coolant temperature. The sensor protrudes into an engine water jacket.

The ECT sensor is a two-wire Negative Thermal Coefficient (NTC) sensor. Meaning, as engine coolant temperature increases, resistance (voltage) in the sensor decreases. As temperature decreases, resistance (voltage) in the sensor increases.

OPERATION

At key-on, the Powertrain Control Module (PCM) sends out a regulated 5 volt signal to the ECT sensor. The PCM then monitors the signal as it passes through the ECT sensor to the sensor ground (sensor return).

When the engine is cold, the PCM will operate in Open Loop cycle. It will demand slightly richer air-fuel mixtures and higher idle speeds. This is done until normal operating temperatures are reached.

The PCM uses inputs from the ECT sensor for the following calculations:

- for engine coolant temperature gauge operation through CCD or PCI (J1850) communications
- Injector pulse-width
- Spark-advance curves
- ASD relay shut-down times
- Idle Air Control (IAC) motor key-on steps
- Pulse-width prime-shot during cranking
- O₂ sensor closed loop times
- Purge solenoid on/off times
- EGR solenoid on/off times (if equipped)
- Leak Detection Pump operation (if equipped)
- Radiator fan relay on/off times (if equipped)
- Target idle speed

FIVE VOLT SENSOR SUPPLIES—PRIMARY AND SECONDARY**DESCRIPTION**

Two different Powertrain Control Module (PCM) five volt supply circuits are used; primary and secondary.

OPERATION

These 2 circuits will:

- supply the required 5 volt power source to the Crankshaft Position (CKP) sensor.
- supply the required 5 volt power source to the Camshaft Position (CMP) sensor.
- supply a reference voltage for the Manifold Absolute Pressure (MAP) sensor.

- supply a reference voltage for the Throttle Position Sensor (TPS) sensor.
- supply the required 5 volt power source to the oil pressure sensor.
- supply the required 5 volt power source for the Vehicle Speed Sensor (VSS) (if equipped).
- supply the 5 volt power source to the transmission pressure sensor (if equipped with an RE automatic transmission).

FUEL LEVEL SENSOR—PCM INPUT**DESCRIPTION**

The fuel level sensor (fuel gauge sending unit) is located on the fuel pump module.

OPERATION

Refer to Fuel Gauge Sending Unit in the Fuel Delivery section for information.

IGNITION CIRCUIT SENSE—PCM INPUT**DESCRIPTION**

This circuit ties the ignition switch to the Powertrain Control Module (PCM).

OPERATION

The ignition circuit sense input tells the PCM the ignition switch has energized the ignition circuit.

Battery voltage is supplied to the PCM through the ignition switch when the ignition is in the RUN or START position. This is referred to as the “ignition sense” circuit and is used to “wake up” the PCM. Voltage on the ignition input can be as low as 6 volts and the PCM will still function. Voltage is supplied to this circuit to power the PCM’s 5 volt primary and 5 volt secondary circuits. This allows the PCM to perform fuel, ignition and emissions control functions.

INTAKE MANIFOLD AIR TEMPERATURE SENSOR—PCM INPUT**DESCRIPTION**

The 2-wire Intake Manifold Air Temperature (IAT) sensor is installed in the intake manifold with the sensor element extending into the air stream.

The IAT sensor is a two-wire Negative Thermal Coefficient (NTC) sensor. Meaning, as intake manifold temperature increases, resistance (voltage) in the sensor decreases. As temperature decreases, resistance (voltage) in the sensor increases.

OPERATION

The IAT sensor provides an input voltage to the Powertrain Control Module (PCM) indicating the density of the air entering the intake manifold based

DESCRIPTION AND OPERATION (Continued)

upon intake manifold temperature. At key-on, a 5-volt power circuit is supplied to the sensor from the PCM. The sensor is grounded at the PCM through a low-noise, sensor-return circuit.

The PCM uses this input to calculate the following:

- Injector pulse-width
- Adjustment of spark timing (to help prevent spark knock with high intake manifold air-charge temperatures)

The resistance values of the IAT sensor is the same as for the Engine Coolant Temperature (ECT) sensor.

MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR—PCM INPUT

DESCRIPTION

On the 4.0L six-cylinder engine the MAP sensor is mounted to the engine throttle body. On the 4.7L V-8 engine the MAP sensor is mounted to front of the intake manifold.

OPERATION

The MAP sensor is used as an input to the Powertrain Control Module (PCM). It contains a silicon based sensing unit to provide data on the manifold vacuum that draws the air/fuel mixture into the combustion chamber. The PCM requires this information to determine injector pulse width and spark advance. When manifold absolute pressure (MAP) equals Barometric pressure, the pulse width will be at maximum.

A 5 volt reference is supplied from the PCM and returns a voltage signal to the PCM that reflects manifold pressure. The zero pressure reading is 0.5V and full scale is 4.5V. For a pressure swing of 0–15 psi, the voltage changes 4.0V. To operate the sensor, it is supplied a regulated 4.8 to 5.1 volts. Ground is provided through the low-noise, sensor return circuit at the PCM.

The MAP sensor input is the number one contributor to fuel injector pulse width. The most important function of the MAP sensor is to determine barometric pressure. The PCM needs to know if the vehicle is at sea level or at a higher altitude, because the air density changes with altitude. It will also help to correct for varying barometric pressure. Barometric pressure and altitude have a direct inverse correlation; as altitude goes up, barometric goes down. At key-on, the PCM powers up and looks at MAP voltage, and based upon the voltage it sees, it knows the current barometric pressure (relative to altitude). Once the engine starts, the PCM looks at the voltage again, continuously every 12 milliseconds, and compares the current voltage to what it was at key-on. The difference between current voltage and what it was at key-on, is manifold vacuum.

During key-on (engine not running) the sensor reads (updates) barometric pressure. A normal range can be obtained by monitoring a known good sensor.

As the altitude increases, the air becomes thinner (less oxygen). If a vehicle is started and driven to a very different altitude than where it was at key-on, the barometric pressure needs to be updated. Any time the PCM sees Wide Open Throttle (WOT), based upon Throttle Position Sensor (TPS) angle and RPM, it will update barometric pressure in the MAP memory cell. With periodic updates, the PCM can make its calculations more effectively.

The PCM uses the MAP sensor input to aid in calculating the following:

- Manifold pressure
- Barometric pressure
- Engine load
- Injector pulse-width
- Spark-advance programs
- Shift-point strategies (certain automatic transmissions only)
- Idle speed
- Decel fuel shutoff

The MAP sensor signal is provided from a single piezoresistive element located in the center of a diaphragm. The element and diaphragm are both made of silicone. As manifold pressure changes, the diaphragm moves causing the element to deflect, which stresses the silicone. When silicone is exposed to stress, its resistance changes. As manifold vacuum increases, the MAP sensor input voltage decreases proportionally. The sensor also contains electronics that condition the signal and provide temperature compensation.

The PCM recognizes a decrease in manifold pressure by monitoring a decrease in voltage from the reading stored in the barometric pressure memory cell. The MAP sensor is a linear sensor; meaning as pressure changes, voltage changes proportionately. The range of voltage output from the sensor is usually between 4.6 volts at sea level to as low as 0.3 volts at 26 in. of Hg. Barometric pressure is the pressure exerted by the atmosphere upon an object. At sea level on a standard day, no storm, barometric pressure is approximately 29.92 in Hg. For every 100 feet of altitude, barometric pressure drops 1.0 in. Hg. If a storm goes through it can change barometric pressure from what should be present for that altitude. You should know what the average pressure and corresponding barometric pressure is for your area.

DESCRIPTION AND OPERATION (Continued)

OIL PRESSURE SENSOR—PCM INPUT**DESCRIPTION**

The 3-wire, solid-state engine oil pressure sensor (sending unit) is located in an engine oil pressure gallery.

OPERATION

The oil pressure sensor uses three circuits. They are:

- A 5-volt power supply from the Powertrain Control Module (PCM)
- A sensor ground through the PCM's sensor return
- A signal to the PCM relating to engine oil pressure

The oil pressure sensor has a 3-wire electrical function very much like the Manifold Absolute Pressure (MAP) sensor. Meaning different pressures relate to different output voltages.

A 5-volt supply is sent to the sensor from the PCM to power up the sensor. The sensor returns a voltage signal back to the PCM relating to engine oil pressure. This signal is then transferred (bussed) to the instrument panel on either a CCD or PCI bus circuit (depending on vehicle line) to operate the oil pressure gauge and the check gauges lamp. Ground for the sensor is provided by the PCM through a low-noise sensor return.

OXYGEN SENSOR—PCM INPUT**DESCRIPTION**

The Oxygen Sensors (O₂S) are attached to, and protrude into the vehicle exhaust system. Depending on the emission package, the vehicle may use a total of either 2 or 4 sensors.

Federal Emissions Package: Two sensors are used: upstream (referred to as 1/1) and downstream (referred to as 1/2). With this emission package, the upstream sensor (1/1) is located just before the main catalytic convertor. The downstream sensor (1/2) is located just after the main catalytic convertor.

4.7L V-8 With California Emissions Package: On this emissions package, 4 sensors are used: 2 upstream (referred to as 1/1 and 2/1) and 2 downstream (referred to as 1/2 and 2/2). With this emission package, the right upstream sensor (2/1) is located in the right exhaust downpipe just before the mini-catalytic convertor. The left upstream sensor (1/1) is located in the left exhaust downpipe just before the mini-catalytic convertor. The right downstream sensor (2/2) is located in the right exhaust downpipe just after the mini-catalytic convertor, and before the main catalytic convertor. The left downstream sensor (1/2) is located in the left exhaust

downpipe just after the mini-catalytic convertor, and before the main catalytic convertor.

4.0L 6-Cylinder With California Emissions

Package: On this emissions package, 4 sensors are used: 2 upstream (referred to as 1/1 and 2/1) and 2 downstream (referred to as 1/2 and 2/2). With this emission package, the rear/upper upstream sensor (2/1) is located in the exhaust downpipe just before the rear mini-catalytic convertor. The front/upper upstream sensor (1/1) is located in the exhaust downpipe just before the front mini-catalytic convertor. The rear/lower downstream sensor (2/2) is located in the exhaust downpipe just after the rear mini-catalytic convertor, and before the main catalytic convertor. The front/lower downstream sensor (1/2) is located in the exhaust downpipe just after the front mini-catalytic convertor, and before the main catalytic convertor.

OPERATION

An O₂ sensor is a galvanic battery that provides the PCM with a voltage signal (0-1 volt) inversely proportional to the amount of oxygen in the exhaust. In other words, if the oxygen content is low, the voltage output is high; if the oxygen content is high the output voltage is low. The PCM uses this information to adjust injector pulse-width to achieve the 14.7-to-1 air/fuel ratio necessary for proper engine operation and to control emissions.

The O₂ sensor must have a source of oxygen from outside of the exhaust stream for comparison. Current O₂ sensors receive their fresh oxygen (outside air) supply through the wire harness. This is why it is important to never solder an O₂ sensor connector, or pack the connector with grease.

Four wires (circuits) are used on each O₂ sensor: a 12-volt feed circuit for the sensor heating element; a ground circuit for the heater element; a low-noise sensor return circuit to the PCM, and an input circuit from the sensor back to the PCM to detect sensor operation.

Oxygen Sensor Heaters/Heater Relays:

Depending on the emissions package, the heating elements within the sensors will be supplied voltage from either the ASD relay, or 2 separate oxygen sensor relays. Refer to Wiring Diagrams to determine which relays are used.

The O₂ sensor uses a Positive Thermal Co-efficient (PTC) heater element. As temperature increases, resistance increases. At ambient temperatures around 70°F, the resistance of the heating element is approximately 4.5 ohms on 4.0L engines. It is approximately 13.5 ohms on the 4.7L engine. As the sensor's temperature increases, resistance in the heater element increases. This allows the heater to maintain the optimum operating temperature of

DESCRIPTION AND OPERATION (Continued)

approximately 930°-1100°F (500°-600° C). Although the sensors operate the same, there are physical differences, due to the environment that they operate in, that keep them from being interchangeable.

Maintaining correct sensor temperature at all times allows the system to enter into closed loop operation sooner. Also, it allows the system to remain in closed loop operation during periods of extended idle.

In Closed Loop operation, the PCM monitors certain O₂ sensor input(s) along with other inputs, and adjusts the injector pulse width accordingly. During Open Loop operation, the PCM ignores the O₂ sensor input. The PCM adjusts injector pulse width based on preprogrammed (fixed) values and inputs from other sensors.

Upstream Sensor (Non-California Emissions): The upstream sensor (1/1) provides an input voltage to the PCM. The input tells the PCM the oxygen content of the exhaust gas. The PCM uses this information to fine tune fuel delivery to maintain the correct oxygen content at the downstream oxygen sensor. The PCM will change the air/fuel ratio until the upstream sensor inputs a voltage that the PCM has determined will make the downstream sensor output (oxygen content) correct.

The upstream oxygen sensor also provides an input to determine catalytic convertor efficiency.

Downstream Sensor (Non-California Emissions): The downstream oxygen sensor (1/2) is also used to determine the correct air-fuel ratio. As the oxygen content changes at the downstream sensor, the PCM calculates how much air-fuel ratio change is required. The PCM then looks at the upstream oxygen sensor voltage and changes fuel delivery until the upstream sensor voltage changes enough to correct the downstream sensor voltage (oxygen content).

The downstream oxygen sensor also provides an input to determine catalytic convertor efficiency.

Upstream Sensors (California Engines): Two upstream sensors are used (1/1 and 2/1). The 1/1 sensor is the first sensor to receive exhaust gases from the #1 cylinder. They provide an input voltage to the PCM. The input tells the PCM the oxygen content of the exhaust gas. The PCM uses this information to fine tune fuel delivery to maintain the correct oxygen content at the downstream oxygen sensors. The PCM will change the air/fuel ratio until the upstream sensors input a voltage that the PCM has determined will make the downstream sensors output (oxygen content) correct.

The upstream oxygen sensors also provide an input to determine mini-catalyst efficiency. Main catalytic convertor efficiency is not calculated with this package.

Downstream Sensors (California Engines):

Two downstream sensors are used (1/2 and 2/2). The downstream sensors are used to determine the correct air-fuel ratio. As the oxygen content changes at the downstream sensor, the PCM calculates how much air-fuel ratio change is required. The PCM then looks at the upstream oxygen sensor voltage, and changes fuel delivery until the upstream sensor voltage changes enough to correct the downstream sensor voltage (oxygen content).

The downstream oxygen sensors also provide an input to determine mini-catalyst efficiency. Main catalytic convertor efficiency is not calculated with this package.

Engines equipped with either a downstream sensor(s), or a post-catalytic sensor, will monitor catalytic convertor efficiency. If efficiency is below emission standards, the Malfunction Indicator Lamp (MIL) will be illuminated and a Diagnostic Trouble Code (DTC) will be set. Refer to Monitored Systems in Emission Control Systems for additional information.

POWER GROUNDS

OPERATION

The Powertrain Control Module (PCM) has 2 main grounds. Both of these grounds are referred to as power grounds. All of the high-current, noisy, electrical devices are connected to these grounds as well as all of the sensor returns. Sensor return is a low-noise, low-current, dedicated ground.

The power ground is used to control ground circuits for the following PCM loads:

- Generator field winding
- Fuel injectors
- Ignition coil(s)
- Certain relays/solenoids
- Certain sensors

SENSOR RETURN—PCM INPUT

OPERATION

The Sensor Return circuits are internal to the Powertrain Control Module (PCM).

Sensor Return provides a low-noise ground reference for all engine control system sensors. Refer to Power Grounds for more information.

THROTTLE POSITION SENSOR (TPS)—PCM INPUT

DESCRIPTION

The 3-wire Throttle Position Sensor (TPS) is mounted on the throttle body and is connected to the throttle blade.

DESCRIPTION AND OPERATION (Continued)

OPERATION

The TPS is a 3-wire variable resistor that provides the Powertrain Control Module (PCM) with an input signal (voltage) that represents the throttle blade position of the throttle body. The sensor is connected to the throttle blade shaft. As the position of the throttle blade changes, the resistance (output voltage) of the TPS changes.

The PCM supplies approximately 5 volts to the TPS. The TPS output voltage (input signal to the PCM) represents the throttle blade position. The PCM receives an input signal voltage from the TPS. This will vary in an approximate range of from 2.6 volts at minimum throttle opening (idle), to 4.49 volts at wide open throttle. Along with inputs from other sensors, the PCM uses the TPS input to determine current engine operating conditions. In response to engine operating conditions, the PCM will adjust fuel injector pulse width and ignition timing.

The PCM needs to identify the actions and position of the throttle blade at all times. This information is needed to assist in performing the following calculations:

- Ignition timing advance
- Fuel injection pulse-width
- Idle (learned value or minimum TPS)
- Off-idle (0.06 volt)
- Wide Open Throttle (WOT) open loop (2.608 volts above learned idle voltage)
 - Deceleration fuel lean out
 - Fuel cutoff during cranking at WOT (2.608 volts above learned idle voltage)
 - A/C WOT cutoff (certain automatic transmissions only)

VEHICLE SPEED AND DISTANCE—PCM INPUT**OPERATION**

Vehicle speed and distance covered are measured by the Rear Wheel Speed Sensor. The sensor is mounted to the rear axle. A signal is sent from this sensor to the Controller Antilock Brake (CAB) computer. A signal is then sent from the CAB to the Powertrain Control Module (PCM) to determine vehicle speed and distance covered. The PCM will then determine strategies for fuel system and speed control system operation.

Refer to Odometer and Trip Odometer in Group 8E, Instrument Panel for additional information.

AUTO SHUTDOWN (ASD) RELAY—PCM OUTPUT**DESCRIPTION**

The 5-pin, 12-volt, Automatic Shutdown (ASD) relay is located in the Power Distribution Center (PDC). Refer to label on PDC cover for relay location.

OPERATION

The ASD relay supplies battery voltage (12+ volts) to the fuel injectors and ignition coil(s). With certain emissions packages it also supplies 12-volts to the oxygen sensor heating elements.

The ground circuit for the coil within the ASD relay is controlled by the Powertrain Control Module (PCM). The PCM operates the ASD relay by switching its ground circuit on and off.

The ASD relay will be shut-down, meaning the 12-volt power supply to the ASD relay will be de-activated by the PCM if:

- the ignition key is left in the ON position. This is if the engine has not been running for approximately 1.8 seconds.
- there is a crankshaft position sensor signal to the PCM that is lower than pre-determined values.

The PCM will sense if or when the ASD relay has been activated through a "sense circuit". Refer to Automatic Shut-Down (ASD) Relay Sense-PCM Input for additional information.

J1850—PCM INPUTS/OUTPUTS**OPERATION**

The Powertrain Control Module (PCM) sends certain output signals through the J1850 bus circuits. These signals are used to control certain instrument panel located items and to determine certain identification numbers.

Refer to Instrument Panel and Gauges for additional information.

DATA LINK CONNECTOR—PCM INPUT AND OUTPUT**DESCRIPTION**

The data link connector is located at the lower edge of the instrument panel near the steering column.

OPERATION

The 16-way data link connector (diagnostic scan tool connector) links the Diagnostic Readout Box (DRB) scan tool or the Mopar Diagnostic System (MDS) with the Powertrain Control Module (PCM).

DESCRIPTION AND OPERATION (Continued)

FUEL INJECTORS—PCM OUTPUT**DESCRIPTION**

The fuel injectors are connected to the engine with the fuel injector rail.

OPERATION

The nozzle ends of the injectors are positioned into openings in the intake manifold just above the intake valve ports of the cylinder head. The engine wiring harness connector for each fuel injector is equipped with an attached numerical tag (INJ 1, INJ 2 etc.). This is used to identify each fuel injector with its respective cylinder number.

The injectors are energized individually in a sequential order by the Powertrain Control Module (PCM). The PCM will adjust injector pulse width by switching the ground path to each individual injector on and off. Injector pulse width is the period of time that the injector is energized. The PCM will adjust injector pulse width based on various inputs it receives.

Battery voltage (12 volts +) is supplied to the injectors through the ASD relay. The ASD relay will shut-down the 12 volt power source to the fuel injectors if the PCM senses the ignition is on, but the engine is not running. This occurs after the engine has not been running for approximately 1.8 seconds.

The PCM determines injector on-time (pulse width) based on various inputs.

FUEL PUMP RELAY-PCM OUTPUT**DESCRIPTION**

The 5-pin, 12-volt, fuel pump relay is located in the Power Distribution Center (PDC). Refer to the label on the PDC cover for relay location.

OPERATION

The Powertrain Control Module (PCM) energizes the electric fuel pump through the fuel pump relay. The fuel pump relay is energized by first applying battery voltage to it when the ignition key is turned ON, and then applying a ground signal to the relay from the PCM.

Whenever the ignition key is turned ON, the electric fuel pump will operate. But, the PCM will shut-down the ground circuit to the fuel pump relay in approximately 1–3 seconds unless the engine is operating or the starter motor is engaged.

IDLE AIR CONTROL (IAC) MOTOR—PCM OUTPUT**DESCRIPTION**

The IAC stepper motor is mounted to the throttle body, and regulates the amount of air bypassing the control of the throttle plate. As engine loads and ambient temperatures change, engine rpm changes. A pintle on the IAC stepper motor protrudes into a passage in the throttle body, controlling air flow through the passage. The IAC is controlled by the Powertrain Control Module (PCM) to maintain the target engine idle speed.

OPERATION

At idle, engine speed can be increased by retracting the IAC motor pintle and allowing more air to pass through the port, or it can be decreased by restricting the passage with the pintle and diminishing the amount of air bypassing the throttle plate.

The IAC is called a stepper motor because it is moved (rotated) in steps, or increments. Opening the IAC opens an air passage around the throttle blade which increases RPM.

The PCM uses the IAC motor to control idle speed (along with timing) and to reach a desired MAP during decel (keep engine from stalling).

The IAC motor has 4 wires with 4 circuits. Two of the wires are for 12 volts and ground to supply electrical current to the motor windings to operate the stepper motor in one direction. The other 2 wires are also for 12 volts and ground to supply electrical current to operate the stepper motor in the opposite direction.

To make the IAC go in the opposite direction, the PCM just reverses polarity on both windings. If only 1 wire is open, the IAC can only be moved 1 step (increment) in either direction. To keep the IAC motor in position when no movement is needed, the PCM will energize both windings at the same time. This locks the IAC motor in place.

In the IAC motor system, the PCM will count every step that the motor is moved. This allows the PCM to determine the motor pintle position. If the memory is cleared, the PCM no longer knows the position of the pintle. So at the first key ON, the PCM drives the IAC motor closed, regardless of where it was before. This zeros the counter. From this point the PCM will back out the IAC motor and keep track of its position again.

When engine rpm is above idle speed, the IAC is used for the following:

- Off-idle dashpot (throttle blade will close quickly but idle speed will not stop quickly)
- Deceleration air flow control

DESCRIPTION AND OPERATION (Continued)

- A/C compressor load control (also opens the passage slightly before the compressor is engaged so that the engine rpm does not dip down when the compressor engages)

- Power steering load control

The PCM can control polarity of the circuit to control direction of the stepper motor.

IAC Stepper Motor Program: The PCM is also equipped with a memory program that records the number of steps the IAC stepper motor most recently advanced to during a certain set of parameters. For example: The PCM was attempting to maintain a 1000 rpm target during a cold start-up cycle. The last recorded number of steps for that may have been 125. That value would be recorded in the memory cell so that the next time the PCM recognizes the identical conditions, the PCM recalls that 125 steps were required to maintain the target. This program allows for greater customer satisfaction due to greater control of engine idle.

Another function of the memory program, which occurs when the power steering switch (if equipped), or the A/C request circuit, requires that the IAC stepper motor control engine rpm, is the recording of the last targeted steps into the memory cell. The PCM can anticipate A/C compressor loads. This is accomplished by delaying compressor operation for approximately 0.5 seconds until the PCM moves the IAC stepper motor to the recorded steps that were loaded into the memory cell. Using this program helps eliminate idle-quality changes as loads change. Finally, the PCM incorporates a "No-Load" engine speed limiter of approximately 1800 - 2000 rpm, when it recognizes that the TPS is indicating an idle signal and IAC motor cannot maintain engine idle.

A (factory adjusted) set screw is used to mechanically limit the position of the throttle body throttle plate. **Never attempt to adjust the engine idle speed using this screw.** All idle speed functions are controlled by the IAC motor through the PCM.

OXYGEN SENSOR HEATER RELAYS—PCM OUTPUT

DESCRIPTION

The 2 oxygen (O₂) sensor heater relays (upstream and downstream) are located in the Powertrain Distribution Center (PDC).

OPERATION

Engines equipped with the California (NAE) Emissions Package use **four O₂ sensors**.

Two of the four sensor heater elements (upstream sensors 1/1 and 2/1) are controlled by the upstream heater relay through output signals from the Powertrain Control Module (PCM).

The other two heater elements (downstream sensors 1/2 and 2/2) are controlled by the downstream heater relay through output signals from the PCM.

To avoid a large simultaneous current surge, power is delayed to the 2 downstream heater elements by the PCM for approximately 2 seconds.

RADIATOR COOLING FAN RELAY—PCM OUTPUT

DESCRIPTION

The pulse width modulated (PWM) radiator cooling fan relay is located behind the front bumper fascia below the right headlamp.

OPERATION

The PWM relay is used to control the speed of the electric radiator cooling fan. It allows for multiple fan speeds. This allows for improved fan noise and A/C performance, better engine cooling, and additional vehicle power.

PWM relay operation is controlled by the Powertrain Control Module (PCM). To operate the PWM relay, the PCM looks at inputs from:

- Engine coolant temperature
- Ambient temperature from the body controller
- Vehicle speed
- Transmission oil temperature
- A/C switch position (A/C request)

THROTTLE BODY

DESCRIPTION

The throttle body is located on the intake manifold. Fuel does not enter the intake manifold through the throttle body. Fuel is sprayed into the manifold by the fuel injectors.

OPERATION

Filtered air from the air cleaner enters the intake manifold through the throttle body. The throttle body contains an air control passage controlled by an Idle Air Control (IAC) motor. The air control passage is used to supply air for idle conditions. A throttle valve (plate) is used to supply air for above idle conditions.

Certain sensors are attached to the throttle body. The accelerator pedal cable, speed control cable and transmission control cable (when equipped) are connected to the throttle body linkage arm.

A (factory adjusted) set screw is used to mechanically limit the position of the throttle body throttle plate. **Never attempt to adjust the engine idle speed using this screw.** All idle speed functions are controlled by the PCM.

DIAGNOSIS AND TESTING

VISUAL INSPECTION

A visual inspection for loose, disconnected or incorrectly routed wires, vacuum lines and hoses should be made. This should be done before attempting to diagnose or service the fuel injection system. A visual check will help spot these faults and save unnecessary test and diagnostic time. A thorough visual inspection will include the following checks:

(1) Verify three 32-way electrical connectors are fully inserted into connector of Powertrain Control Module (PCM) (Fig. 2).

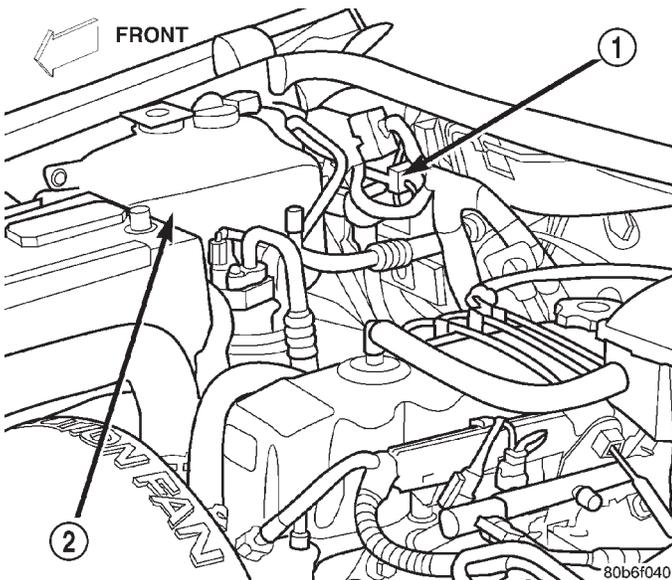


Fig. 2 Powertrain Control Module (PCM) Location

- 1 - PCM
- 2 - COOLANT TANK

(2) Inspect battery cable connections. Be sure they are clean and tight.

(3) Inspect fuel pump relay and air conditioning compressor clutch relay (if equipped). Inspect ASD and oxygen sensor heater relay connections. Inspect starter motor relay connections. Inspect relays for signs of physical damage and corrosion. The relays are located in the Power Distribution Center (PDC) (Fig. 3). Refer to label on PDC cover for relay location.

(4) Inspect ignition coil connections (Fig. 4) or (Fig. 5).

(5) Verify camshaft position sensor wire connector is firmly connected (Fig. 6) or (Fig. 7).

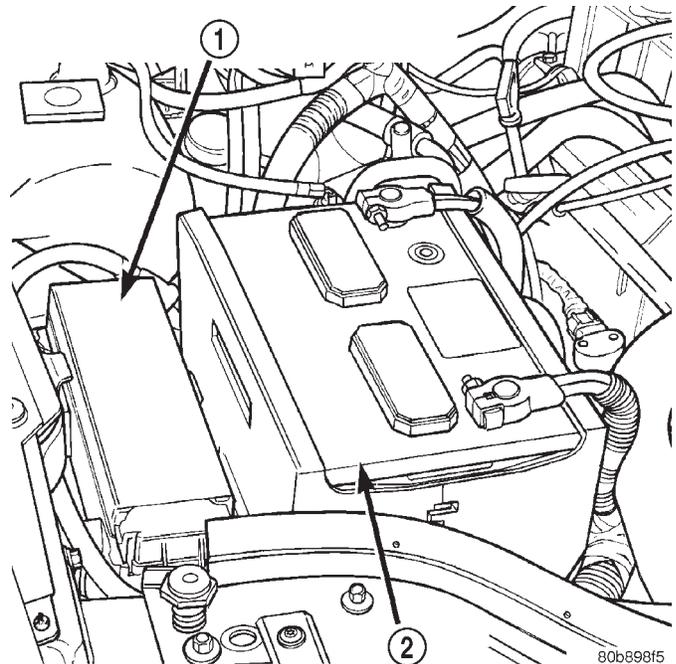


Fig. 3 Power Distribution Center (PDC) Location

- 1 - POWER DISTRIBUTION CENTER (PDC)
- 2 - BATTERY

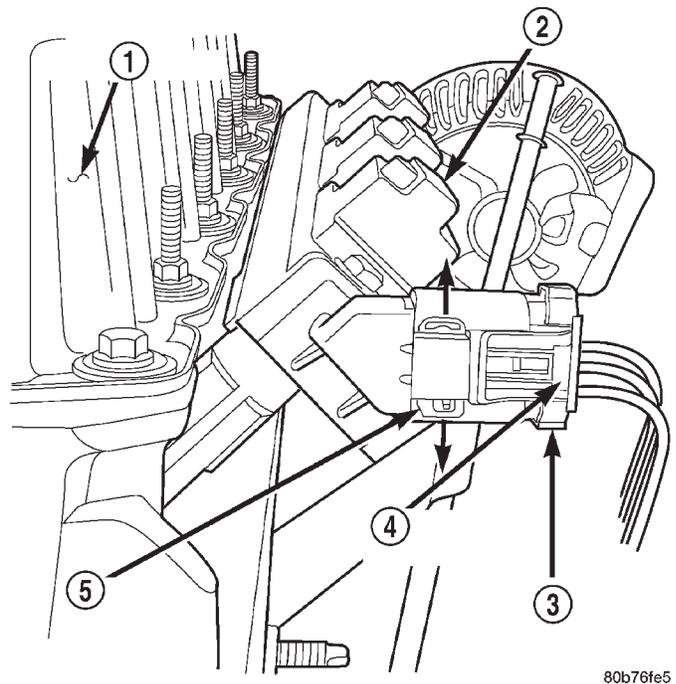
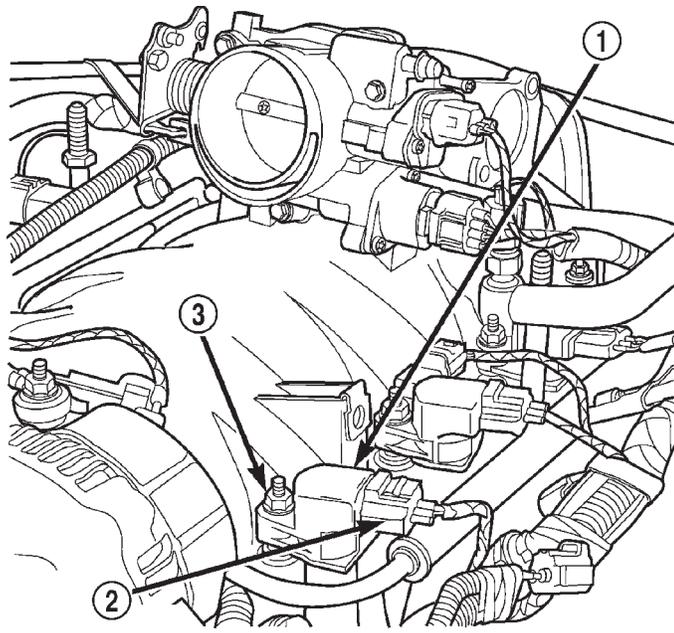


Fig. 4 Ignition Coil Connector—4.0L Engine

- 1 - REAR OF VALVE COVER
- 2 - COIL RAIL
- 3 - COIL CONNECTOR
- 4 - RELEASE LOCK
- 5 - SLIDE TAB

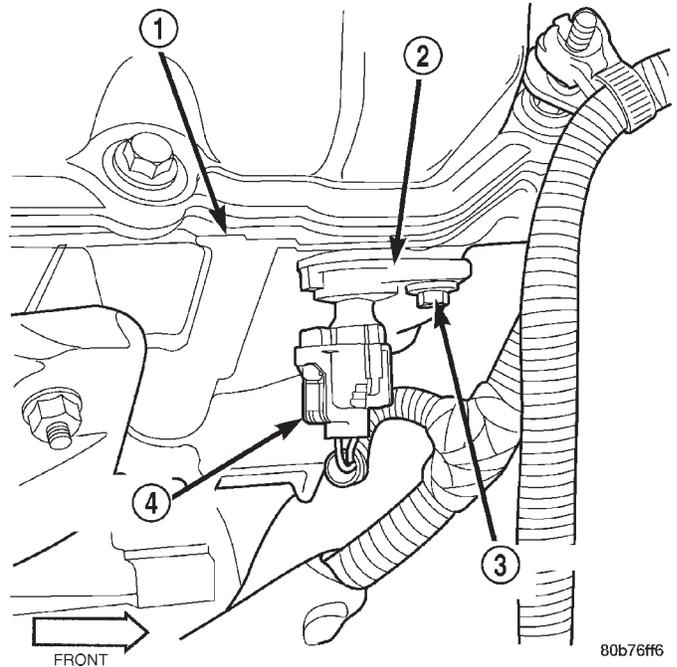
DIAGNOSIS AND TESTING (Continued)



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Fig. 5 Ignition Coil Connector—4.7L V-8 Engine

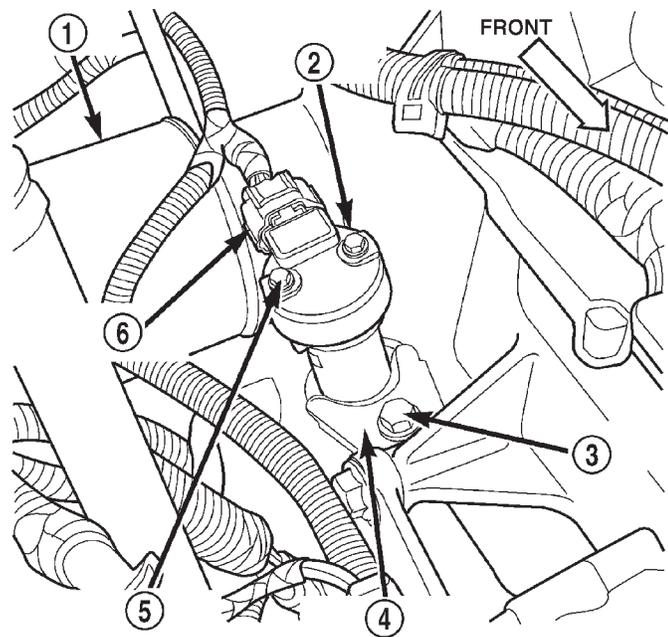
- 1 - IGNITION COIL
- 2 - COIL ELECTRICAL CONNECTOR
- 3 - COIL MOUNTING STUD/NUT



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Fig. 7 Camshaft Position Sensor—4.7L V-8 Engine

- 1 - RIGHT CYLINDER HEAD
- 2 - CAMSHAFT POSITION SENSOR
- 3 - MOUNTING BOLT
- 4 - ELEC. CONNECTOR

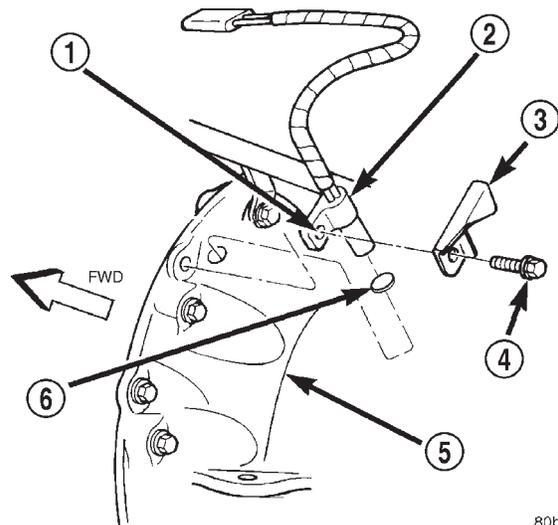


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Fig. 6 Camshaft Position Sensor—4.0L Engine

- 1 - OIL FILTER
- 2 - CAMSHAFT POSITION SENSOR
- 3 - CLAMP BOLT
- 4 - HOLD-DOWN CLAMP
- 5 - MOUNTING BOLTS (2)
- 6 - ELEC. CONNECTOR

(6) Verify crankshaft position sensor wire connector is firmly connected (Fig. 8) or (Fig. 9).

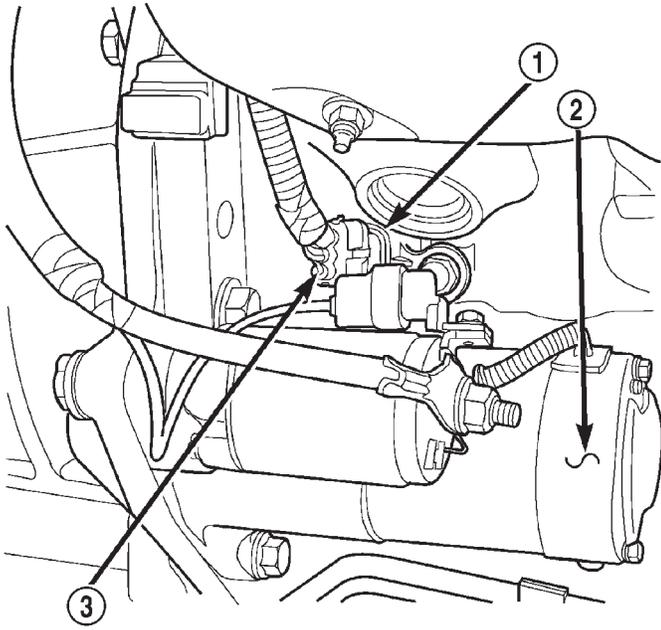


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Fig. 8 Crankshaft Position Sensor—4.0L Engine

- 1 - SLOTTED HOLE
- 2 - CRANKSHAFT POSITION SENSOR
- 3 - WIRE SHIELD
- 4 - MOUNTING BOLT
- 5 - TRANSMISSION HOUSING
- 6 - PAPER SPACER

DIAGNOSIS AND TESTING (Continued)



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Fig. 9 Crankshaft Position Sensor—4.7L V-8 Engine

- 1 - CRANKSHAFT POSITION SENSOR
- 2 - STARTER
- 3 - ELEC. CONNECTOR

(7) Verify generator output wire (B+ wire) and generator field connector are firmly connected to generator.

(8) Inspect system body grounds for loose or dirty connections. Refer to Group 8, Wiring for ground locations.

(9) Verify crankcase ventilation (CCV) operation. Refer to Emission Control System for additional information.

(10) Inspect all fuel line quick-connect fittings for damage or leaks.

(11) Verify hose connections to all ports of vacuum fittings on intake manifold, and for emission system are tight and not leaking.

(12) Inspect accelerator cable, transmission throttle cable (if equipped) and speed control cable connections (if equipped). Check their connections to throttle body linkage for any binding or restrictions.

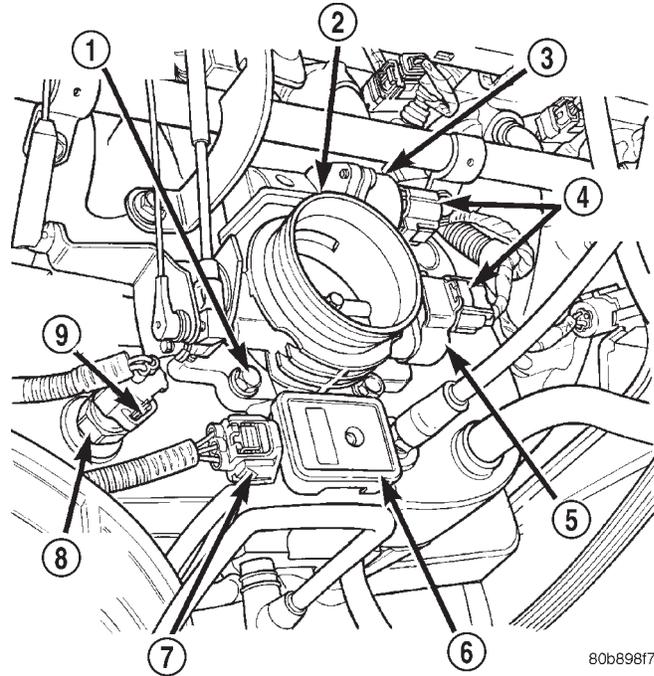
(13) Verify vacuum booster hose is firmly connected to fitting on intake manifold. Also check connection to brake vacuum booster.

(14) Inspect air cleaner inlet and air cleaner element for dirt or restrictions.

(15) Inspect radiator grille area, radiator fins and air conditioning condenser for restrictions.

(16) 4.0L Engine: Verify MAP, Intake Manifold Air Temperature (IAT) sensor, TPS and Idle Air Control (IAC) motor connectors are firmly connected (Fig. 10). Be sure throttle body mounting bolts (Fig. 10) are tight.

(17) 4.7L Engine: Verify Intake Manifold Air Temperature (IAT) sensor, TPS and Idle Air Control (IAC) motor connectors are firmly connected (Fig. 11). Be sure throttle body mounting bolts (Fig. 11) are tight.



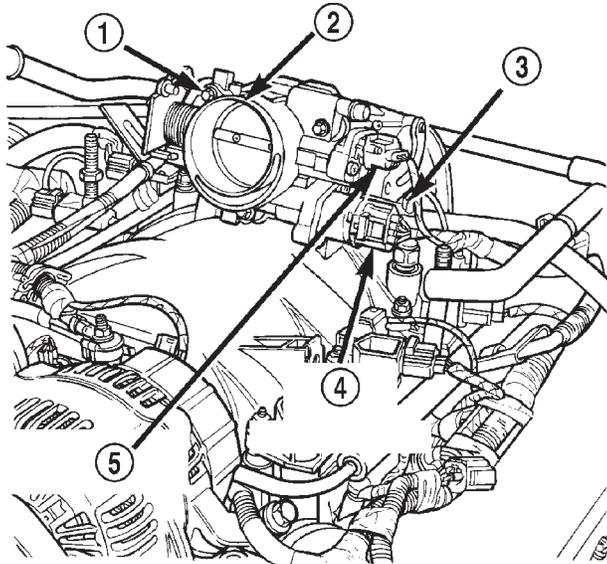
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Fig. 10 IAT, MAP, IAC, TPS Sensor Locations—4.0L Engine

- 1 - MOUNTING BOLTS (4)
- 2 - THROTTLE BODY
- 3 - IAC MOTOR
- 4 - ELEC. CONN.
- 5 - TPS
- 6 - MAP SENSOR
- 7 - ELEC. CONN.
- 8 - IAT SENSOR
- 9 - ELEC. CONN.

(18) 4.0L Engine: Verify wire harness connector is firmly connected to Engine Coolant Temperature (ECT) sensor (Fig. 12).

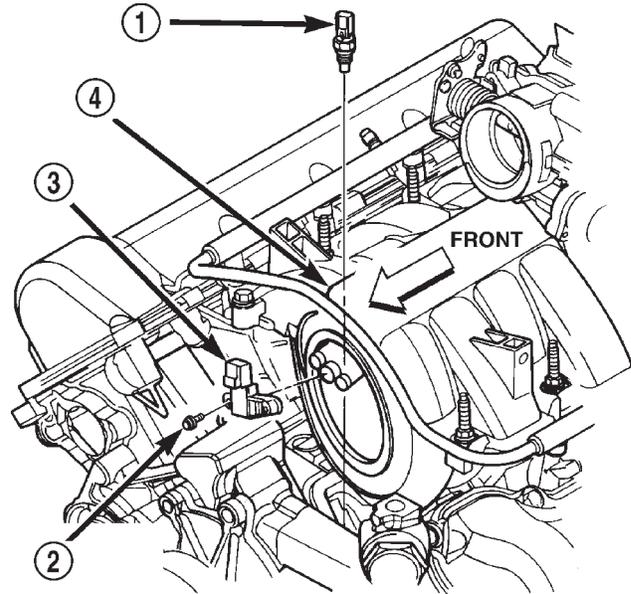
DIAGNOSIS AND TESTING (Continued)



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Fig. 11 IAT, IAC, TPS Sensor Locations—4.7L V-8 Engine

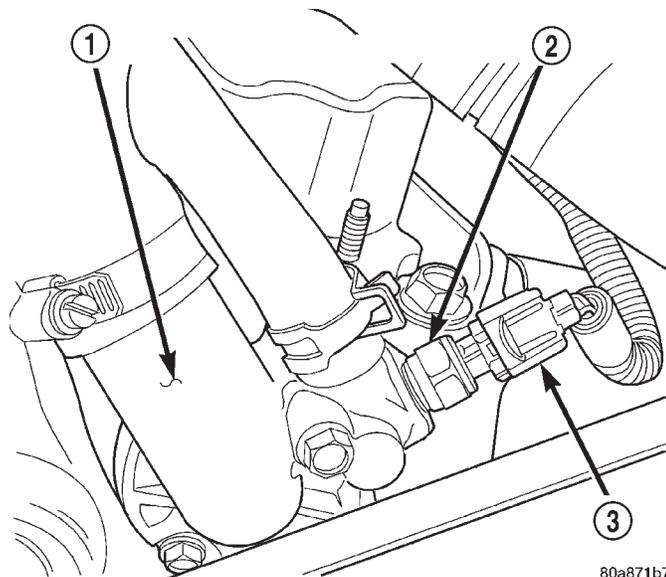
- 1 - MOUNTING BOLTS (3)
- 2 - THROTTLE BODY
- 3 - IAT SENSOR CONNECTOR
- 4 - IAC MOTOR CONNECTOR
- 5 - TPS CONNECTOR



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Fig. 13 MAP and ECT Sensor Locations—4.7L V-8 Engine

- 1 - ECT SENSOR
- 2 - MOUNTING BOLTS (2)
- 3 - MAP SENSOR
- 4 - INTAKE MANIFOLD



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Fig. 12 ECT Sensor Location—4.0L Engine

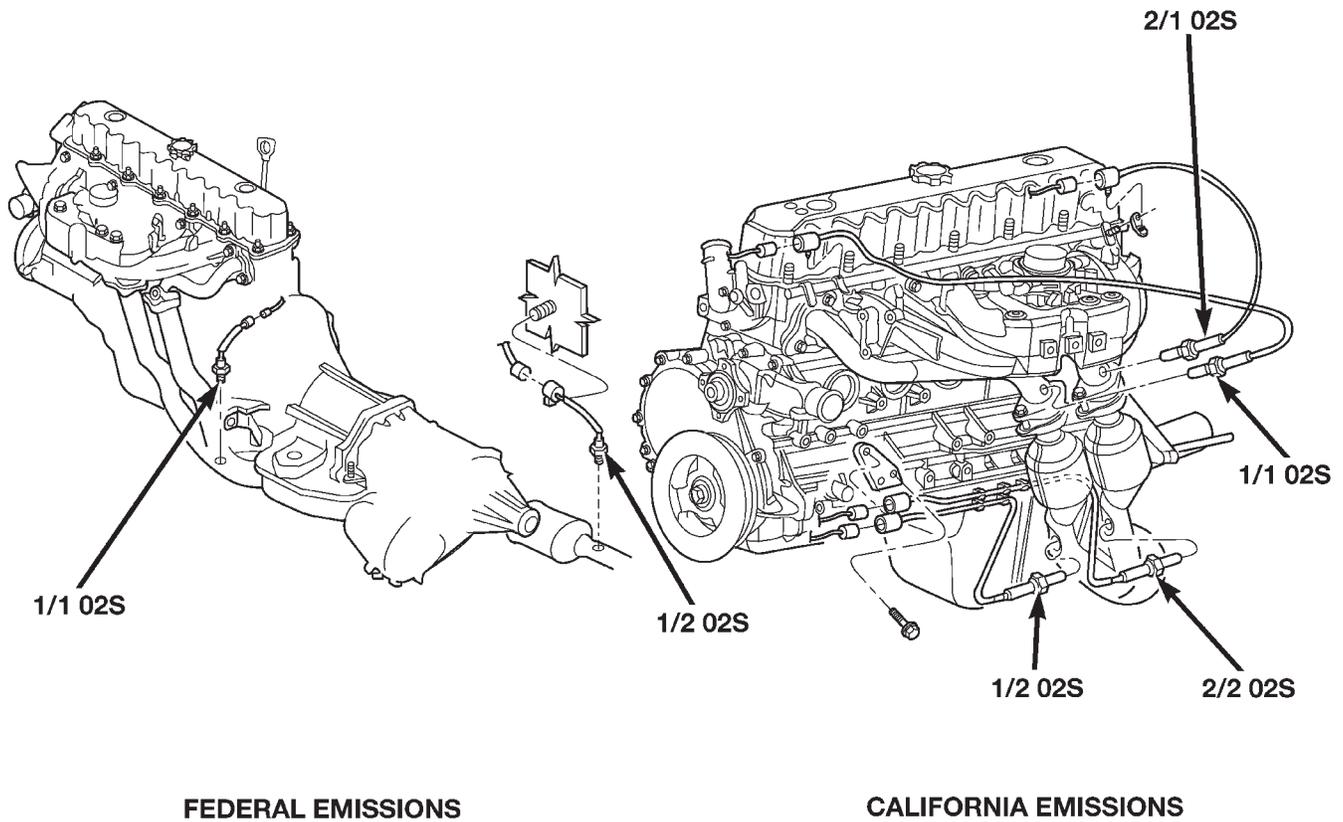
- 1 - THERMOSTAT HOUSING
- 2 - ENGINE COOLANT TEMPERATURE SENSOR
- 3 - ELECTRICAL CONNECTOR

(19) 4.7L Engine: Verify MAP and Engine Coolant Temperature (ECT) sensor electrical connectors are firmly connected to sensors (Fig. 13).

(20) Verify fuel injector wire harness connectors are firmly connected to injectors in correct order. Each harness connector is numerically tagged with injector number (INJ 1, INJ 2 etc.) of its corresponding fuel injector and cylinder number.

(21) Raise and support vehicle.

DIAGNOSIS AND TESTING (Continued)



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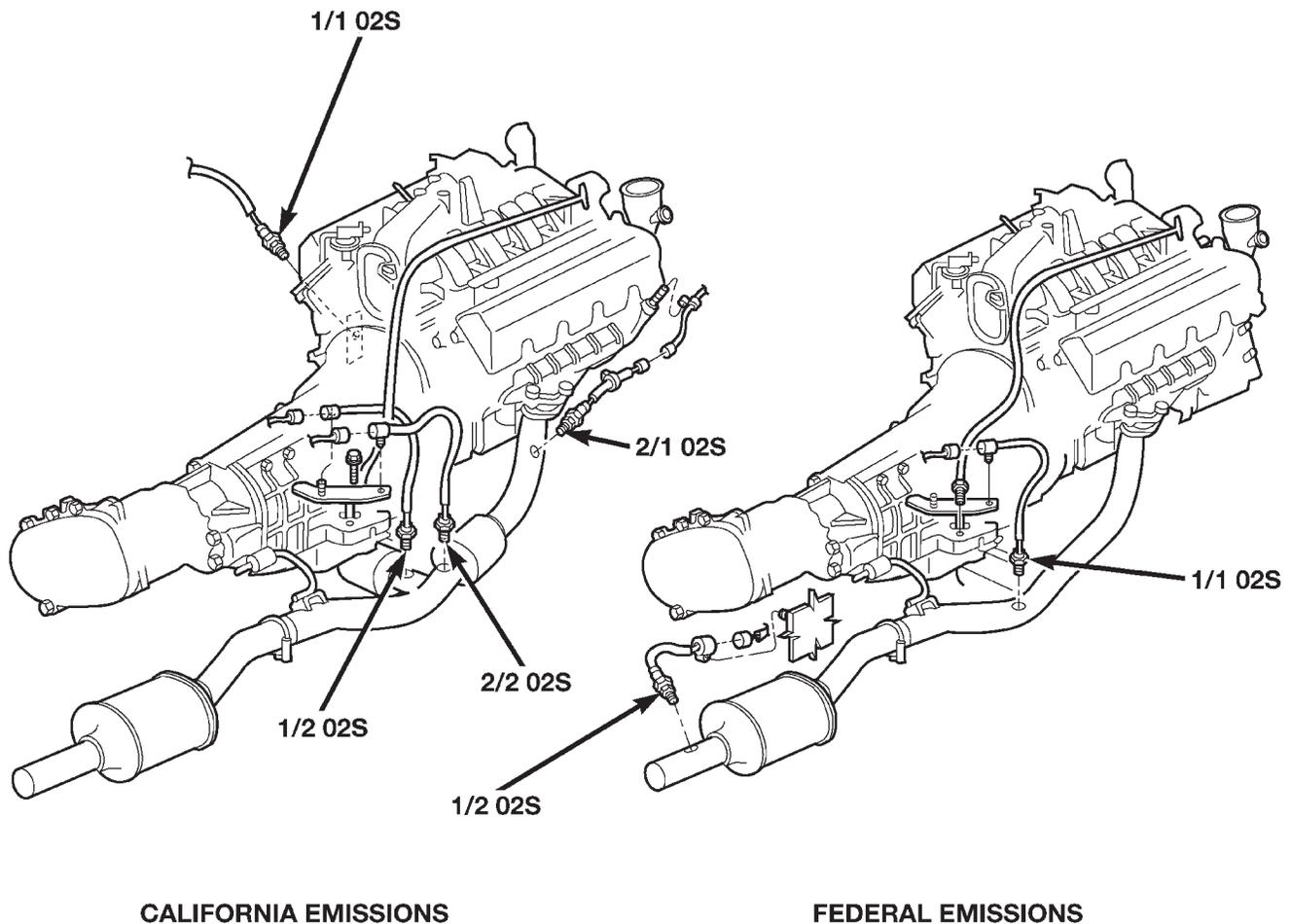
Fig. 14 Oxygen Sensor Locations—4.0L Engine

(22) Verify all oxygen sensor wire connectors are firmly connected to sensors. Inspect sensors and connectors for damage (Fig. 14) or (Fig. 15).

(23) Inspect for pinched or leaking fuel tubes/lines. Inspect for pinched, cracked or leaking fuel hoses.

(24) Inspect for exhaust system restrictions such as pinched exhaust pipes, collapsed muffler or plugged catalytic convertor.

DIAGNOSIS AND TESTING (Continued)



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Fig. 15 Oxygen Sensor Locations—4.7L V-8 Engine

(25) If equipped with automatic transmission, verify electrical harness is firmly connected to park/neutral switch and to transmission components.

(26) Verify fuel pump module pigtail harness electrical connector (Fig. 16) is firmly connected to body harness connector.

(27) Inspect fuel line harness (from fuel pump module) at fuel filter/fuel pressure regulator (Fig. 16) for chaffing, cracks or leaks.

(28) Verify battery cable and solenoid feed wire connections to starter solenoid are tight and clean.

(29) Inspect for chaffed wires or wires rubbing up against other components.

(30) Inspect for chaffed vacuum lines or lines rubbing up against other components.

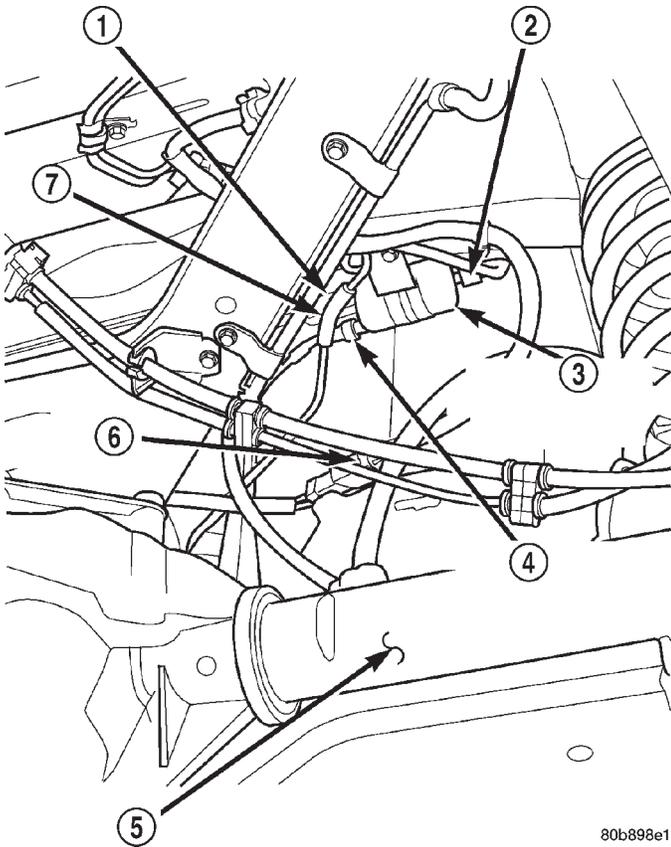
RELAY TESTING

To perform a complete test of the fuel pump, ASD or oxygen sensor heater relay, or its circuitry, refer to the DRB scan tool and the appropriate Powertrain Diagnostic Manual. To test the relay only, refer to the following: The terminals on bottom of each relay are numbered (Fig. 17) or (Fig. 18).

OPERATION

- Terminal number 30 is connected to battery voltage. For both the ASD and fuel pump relays, terminal 30 is connected to battery voltage at all times.
- The PCM grounds coil side of relay through terminal number 85.

DIAGNOSIS AND TESTING (Continued)



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Fig. 16 Fuel Filter/Fuel Pressure Regulator Location

- 1 - FUEL RETURN LINE
- 2 - FUEL SUPPLY LINE (TO FUEL RAIL)
- 3 - FUEL FILTER/FUEL PRESSURE REGULATOR
- 4 - FUEL PRESSURE LINE
- 5 - REAR AXLE
- 6 - ELEC. CONNECTOR
- 7 - EVAP LINE

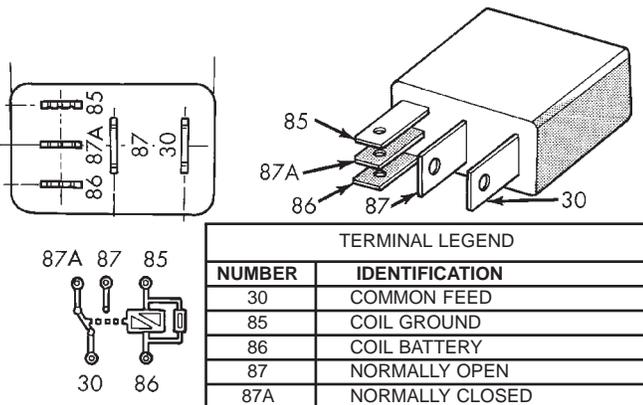
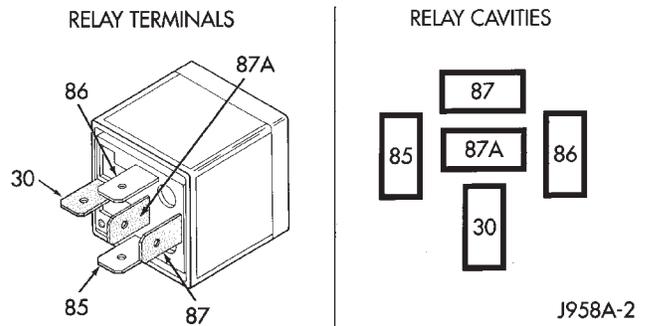


Fig. 17 Relay Terminals

- Terminal number 86 supplies voltage to coil side of relay.
- When the PCM de-energizes the relay, terminal number 87A connects to terminal 30. This is the OFF position. In the OFF position, voltage is not supplied



J958A-2

| TERMINAL LEGEND | |
|-----------------|-----------------|
| NUMBER | IDENTIFICATION |
| 30 | COMMON FEED |
| 85 | COIL GROUND |
| 86 | COIL BATTERY |
| 87 | NORMALLY OPEN |
| 87A | NORMALLY CLOSED |

Fig. 18 Relay Terminals

to rest of circuit. Terminal 87A is the center terminal on relay.

- When the PCM energizes the ASD and fuel pump relays, terminal 87 connects to terminal 30. This is the ON position. Terminal 87 supplies voltage to rest of circuit.

TESTING

The following procedure applies only to ASD, oxygen sensor heater and fuel pump relays.

- (1) Remove relay from PDC connector before testing.
- (2) With relay removed from vehicle, use an ohmmeter to check resistance between terminals 85 and 86. The resistance should be between 75 ± 5 ohms.
- (3) Connect ohmmeter between terminals 30 and 87A. Ohmmeter should show continuity between terminals 30 and 87A.
- (4) Connect ohmmeter between terminals 87 and 30. Ohmmeter should not show continuity at this time.
- (5) Connect one end of a jumper wire (16 gauge or smaller) to relay terminal 85. Connect other end of jumper wire to ground side of a 12 volt power source.
- (6) Connect one end of another jumper wire (16 gauge or smaller) to power side of 12 volt power source. **Do not attach other end of jumper wire to relay at this time.**

WARNING: DO NOT ALLOW OHMMETER TO CONTACT TERMINALS 85 OR 86 DURING THIS TEST.

- (7) Attach other end of jumper wire to relay terminal 86. This activates relay. The ohmmeter should now show continuity between relay terminals 87 and

DIAGNOSIS AND TESTING (Continued)

30. Ohmmeter should not show continuity between relay terminals 87A and 30.

(8) Disconnect jumper wires.

(9) Replace relay if it did not pass continuity and resistance tests. If relay passed tests, it operates properly. Check remainder of relay circuits using DRB scan tool. Also refer to Wiring Diagrams.

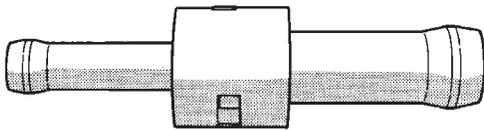
THROTTLE BODY MINIMUM AIR FLOW CHECK PROCEDURE

4.0L 6-Cylinder Engine

The following test procedure has been developed to check throttle body calibrations for correct idle conditions. The procedure should be used to diagnose the throttle body for conditions that may cause idle problems. **This procedure should be used only after normal diagnostic procedures have failed to produce results that indicate a throttle body related problem. Be sure to check for proper operation of the idle air control motor before performing this test.**

A special fixed orifice tool (number 6714) (Fig. 19) must be used for the following test.

SPECIAL TOOL 6714



J9414-7

Fig. 19 Fixed Orifice Tool 6714

(1) Start engine and bring to operating temperature. Be sure all accessories are off before performing this test.

(2) Shut off engine and remove air duct and air resonator box from top of throttle body.

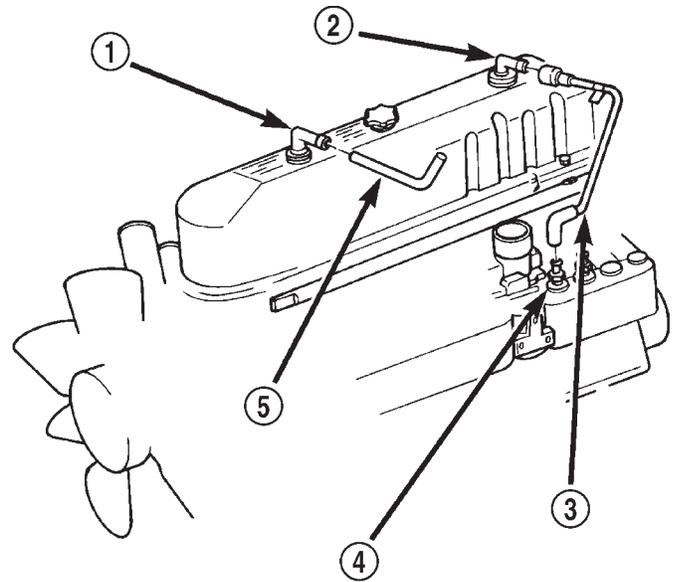
(3) Disconnect rear CCV breather tube (Fig. 20) at intake manifold fitting. Let CCV tube hang disconnected at side of engine.

(4) Attach a short piece of rubber hose to special tool 6714 (insert rubber hose to either end of tool). Install this hose/tool assembly to intake manifold fitting.

(5) Connect DRB scan tool to 16-way data link connector. This connector is located at lower edge of instrument panel near steering column.

(6) Start the engine and allow to warm up.

(7) Using the DRB scan tool, scroll through the menus as follows: select—Stand Alone DRB III, select 1999 Diagnostics, select—Engine, select—System Test, select—Minimum Air Flow.



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Fig. 20 Fixed Orifice Fitting and CCV Breather Tubes

- 1 - AIR INLET FITTING
- 2 - FIXED ORIFICE FITTING
- 3 - CCV BREATHER TUBE (REAR)
- 4 - INT. MAN. FITTING
- 5 - CCV BREATHER TUBE (FRONT)

(8) The DRB scan tool will count down to stabilize the idle rpm and display the minimum air flow idle rpm. The idle rpm should be between **500 and 900 rpm**. If the idle speed is outside of these specifications, replace the throttle body.

(9) Disconnect the DRB scan tool from vehicle.

(10) Remove orifice tool and connect CCV tube to engine.

(11) Install air duct and air box to throttle body.

REMOVAL AND INSTALLATION

AUTOMATIC SHUTDOWN (ASD) RELAY

The ASD relay is located in the Power Distribution Center (PDC) (Fig. 21). Refer to label on PDC cover for relay location.

REMOVAL

- (1) Remove PDC cover.
- (2) Remove relay from PDC.
- (3) Check condition of relay terminals and PDC connector terminals for damage or corrosion. Repair if necessary before installing relay.
- (4) Check for pin height (pin height should be the same for all terminals within the PDC connector). Repair if necessary before installing relay.

REMOVAL AND INSTALLATION (Continued)

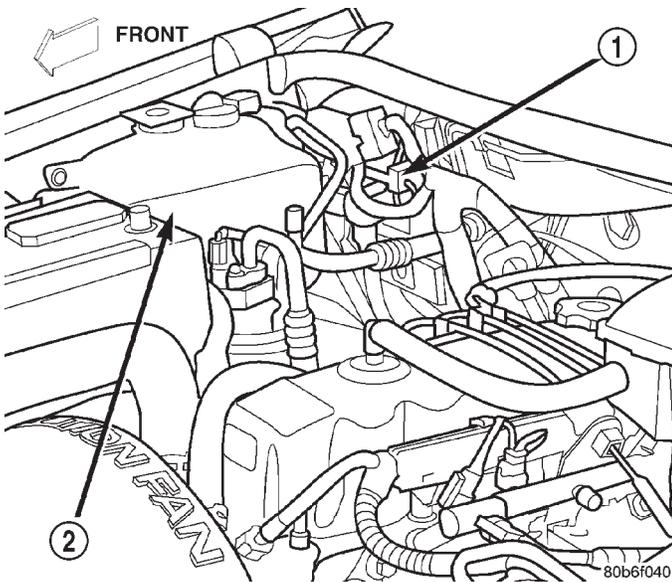


Fig. 21 Power Distribution Center (PDC) Location

- 1 - PCM
2 - COOLANT TANK

INSTALLATION

- (1) Install relay to PDC.
- (2) Install cover to PDC.

FUEL PUMP RELAY

The fuel pump relay is located in the Power Distribution Center (PDC) (Fig. 21). Refer to label on PDC cover for relay location.

REMOVAL

- (1) Remove PDC cover.
- (2) Remove relay from PDC.
- (3) Check condition of relay terminals and PDC connector terminals for damage or corrosion. Repair if necessary before installing relay.
- (4) Check for pin height (pin height should be the same for all terminals within the PDC connector). Repair if necessary before installing relay.

INSTALLATION

- (1) Install relay to PDC.
- (2) Install cover to PDC.

OXYGEN SENSOR HEATER RELAYS

The oxygen sensor heater relays are located in the Power Distribution Center (PDC) (Fig. 21). Refer to label on PDC cover for relay location.

REMOVAL

- (1) Remove PDC cover.
- (2) Remove relay from PDC.
- (3) Check condition of relay terminals and PDC connector terminals for damage or corrosion. Repair if necessary before installing relay.
- (4) Check for pin height (pin height should be the same for all terminals within the PDC connector). Repair if necessary before installing relay.

INSTALLATION

- (1) Install relay to PDC.
- (2) Install cover to PDC.

THROTTLE BODY—4.0L ENGINE

A (factory adjusted) set screw is used to mechanically limit the position of the throttle body throttle plate. **Never attempt to adjust the engine idle speed using this screw.** All idle speed functions are controlled by the Powertrain Control Module (PCM).

REMOVAL

- (1) Remove air cleaner duct and air resonator box at throttle body.
- (2) Disconnect throttle body electrical connectors at MAP sensor, IAC motor and TPS (Fig. 22).
- (3) Remove all control cables from throttle body (lever) arm. Refer to Accelerator Pedal and Throttle Cable.
- (4) Remove four throttle body mounting bolts.
- (5) Remove throttle body from intake manifold.
- (6) Discard old throttle body-to-intake manifold gasket.

INSTALLATION

- (1) Clean the mating surfaces of the throttle body and the intake manifold.
- (2) Install new throttle body-to-intake manifold gasket.
- (3) Install throttle body to intake manifold.
- (4) Install four mounting bolts. Tighten bolts to 11 N·m (100 in. lbs.) torque.
- (5) Install control cables.
- (6) Install electrical connectors.
- (7) Install air duct and air box at throttle body.

THROTTLE BODY—4.7L V-8 ENGINE

A (factory adjusted) set screw is used to mechanically limit the position of the throttle body throttle plate. **Never attempt to adjust the engine idle speed using this screw.** All idle speed functions are controlled by the Powertrain Control Module (PCM).

REMOVAL AND INSTALLATION (Continued)

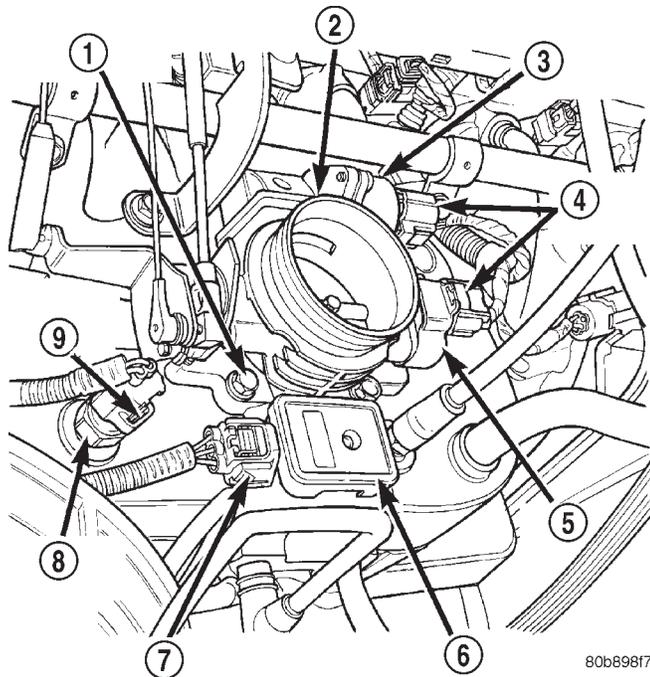


Fig. 22 Throttle Body and Sensor Locations—4.0L Engine

- 1 - MOUNTING BOLTS (4)
- 2 - THROTTLE BODY
- 3 - IAC MOTOR
- 4 - ELEC. CONN.
- 5 - TPS
- 6 - MAP SENSOR
- 7 - ELEC. CONN.
- 8 - IAT SENSOR
- 9 - ELEC. CONN.

REMOVAL

(1) Remove the air duct and air resonator box at throttle body.

(2) Disconnect throttle body electrical connectors at IAC motor and TPS (Fig. 23).

(3) Remove vacuum line at throttle body.

(4) Remove all control cables from throttle body (lever) arm. Refer to Accelerator Pedal and Throttle Cable.

(5) Remove three throttle body mounting bolts (Fig. 23).

(6) Remove throttle body from intake manifold.

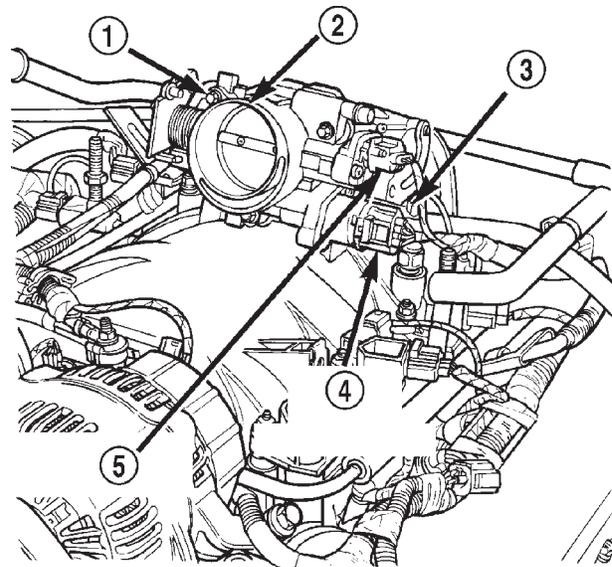
INSTALLATION

(1) Clean throttle body-to-intake manifold o-ring.

(2) Clean mating surfaces of throttle body and intake manifold.

(3) Install throttle body to intake manifold by positioning throttle body to manifold alignment pins.

(4) Install three mounting bolts. Tighten bolts to 12 N·m (105 in. lbs.) torque.



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Fig. 23 Throttle Body, Sensors and Electrical Connectors—4.7L V-8 Engine

- 1 - MOUNTING BOLTS (3)
- 2 - THROTTLE BODY
- 3 - IAT SENSOR CONNECTOR
- 4 - IAC MOTOR CONNECTOR
- 5 - TPS CONNECTOR

(5) Install control cables.

(6) Install vacuum line to throttle body.

(7) Install electrical connectors.

(8) Install air duct/air box at throttle body.

THROTTLE POSITION SENSOR (TPS)—4.0L ENGINE

The TPS is mounted to the throttle body.

REMOVAL

(1) Disconnect TPS electrical connector (Fig. 24).

(2) Remove TPS mounting screws (Fig. 25).

(3) Remove TPS.

INSTALLATION

The throttle shaft end of throttle body slides into a socket in the TPS (Fig. 26). The TPS must be installed so that it can be rotated a few degrees. (If sensor will not rotate, install sensor with throttle shaft on other side of socket tangs). The TPS will be under slight tension when rotated.

(1) Install TPS and retaining screws.

(2) Tighten screws to 7 N·m (60 in. lbs.) torque.

(3) Connect TPS electrical connector to TPS.

(4) Manually operate throttle (by hand) to check for any TPS binding before starting engine.

REMOVAL AND INSTALLATION (Continued)

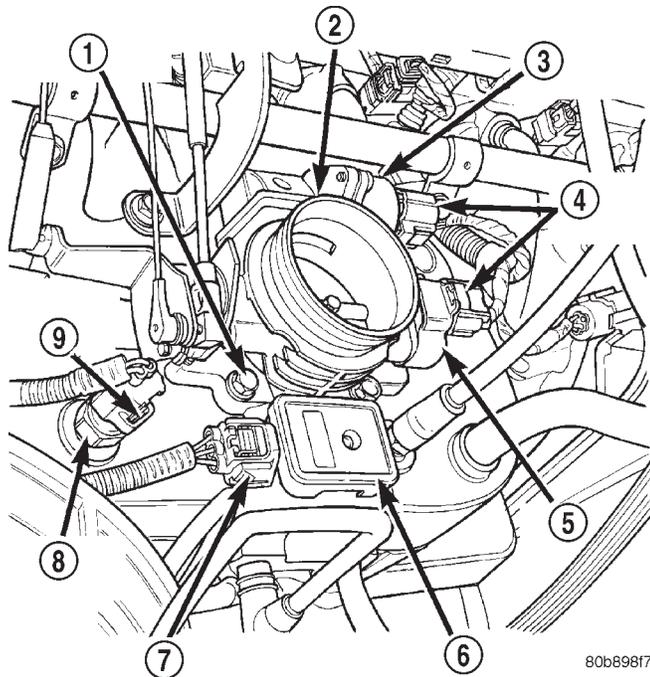


Fig. 24 TPS Electrical Connector—4.0L Engine

- 1 - MOUNTING BOLTS (4)
- 2 - THROTTLE BODY
- 3 - IAC MOTOR
- 4 - ELEC. CONN.
- 5 - TPS
- 6 - MAP SENSOR
- 7 - ELEC. CONN.
- 8 - IAT SENSOR
- 9 - ELEC. CONN.

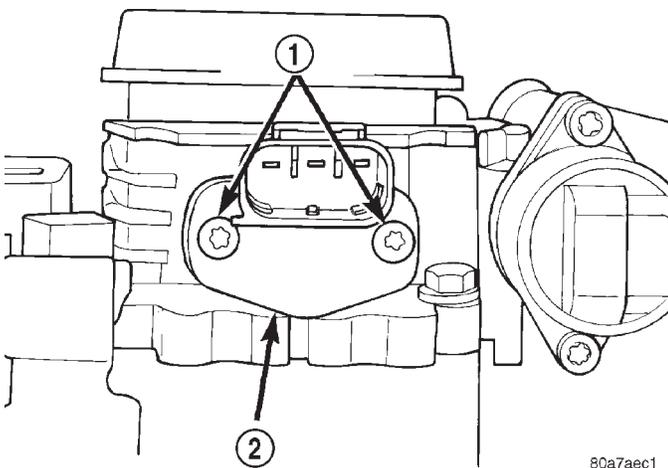


Fig. 25 TPS Mounting Screws—4.0L Engine

- 1 - MOUNTING SCREWS
- 2 - TPS

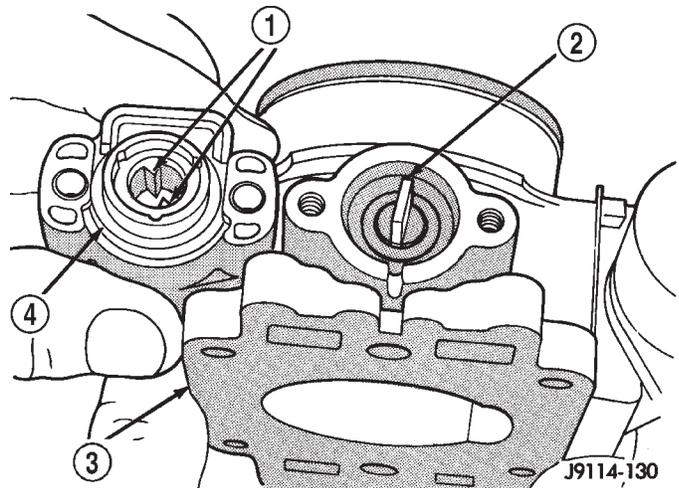


Fig. 26 Throttle Position Sensor Installation—4.0L Engine

- 1 - TANGS
- 2 - THROTTLE SHAFT
- 3 - THROTTLE BODY
- 4 - TPS

THROTTLE POSITION SENSOR (TPS)—4.7L V-8 ENGINE

REMOVAL

The TPS is located on the throttle body.

- (1) Remove air duct and air resonator box at throttle body.
- (2) Disconnect TPS electrical connector (Fig. 23).
- (3) Remove two TPS mounting bolts (screws) (Fig. 27).
- (4) Remove TPS from throttle body.

INSTALLATION

The throttle shaft end of throttle body slides into a socket in TPS (Fig. 28). The TPS must be installed so that it can be rotated a few degrees. If sensor will not rotate, install sensor with throttle shaft on other side of socket tangs. The TPS will be under slight tension when rotated.

- (1) Install TPS and two retaining bolts.
- (2) Tighten bolts to 7 N·m (60 in. lbs.) torque.
- (3) Manually operate throttle control lever by hand to check for any binding of TPS.
- (4) Connect TPS electrical connector to TPS.
- (5) Install air duct/air box to throttle body.

IDLE AIR CONTROL (IAC) MOTOR—4.0L ENGINE

The IAC motor is located on the throttle body.

REMOVAL AND INSTALLATION (Continued)

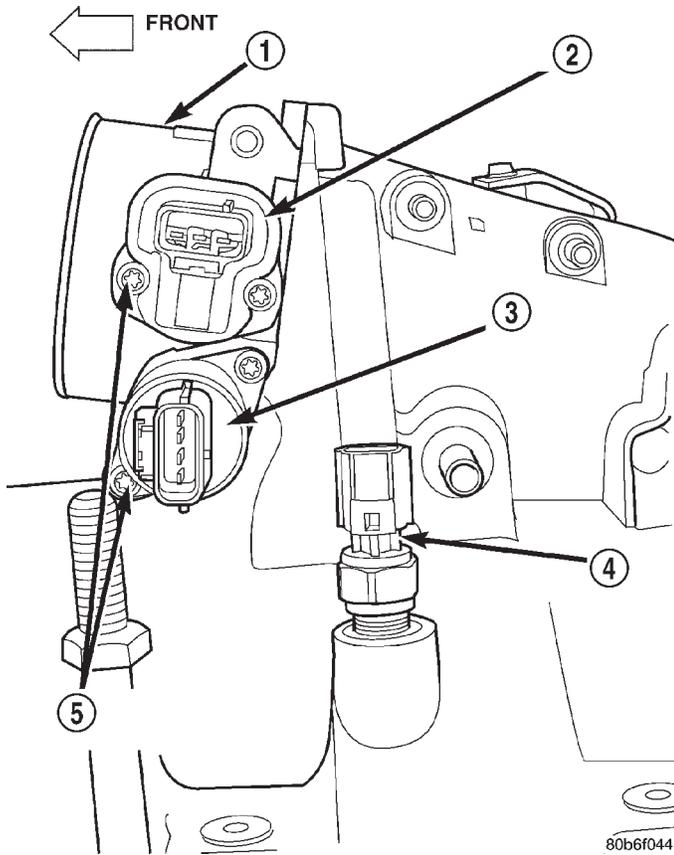


Fig. 27 TPS Mounting Bolts—4.7L V-8 Engine

- 1 - THROTTLE BODY
- 2 - TPS
- 3 - IAC MOTOR
- 4 - IAT SENSOR
- 5 - MOUNTING SCREWS

REMOVAL

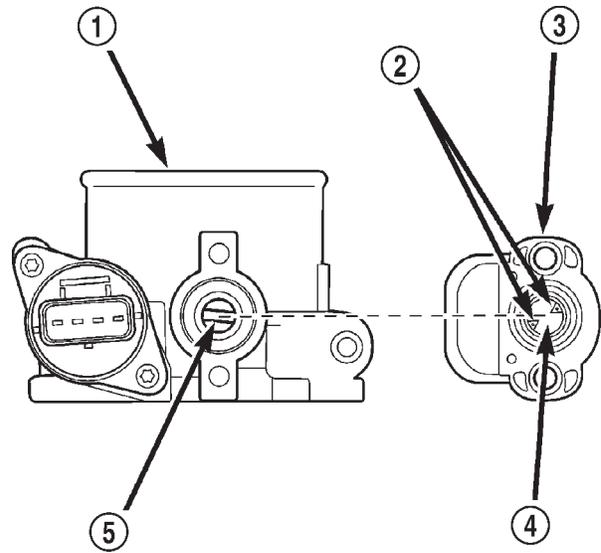
- (1) Remove air duct and air resonator box at throttle body.
- (2) Disconnect electrical connector from IAC motor (Fig. 24).
- (3) Remove two mounting bolts (screws) (Fig. 29).
- (4) Remove IAC motor from throttle body.

INSTALLATION

- (1) Install IAC motor to throttle body.
- (2) Install and tighten two mounting bolts (screws) to 7 N·m (60 in. lbs.) torque.
- (3) Install electrical connector.
- (4) Install air cleaner duct/air box to throttle body.

IDLE AIR CONTROL (IAC) MOTOR—4.7L V-8 ENGINE

The IAC motor is located on the throttle body.



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Fig. 28 TPS Installation—4.7L V-8 Engine

- 1 - THROTTLE BODY
- 2 - LOCATING TANGS
- 3 - THROTTLE POSITION SENSOR
- 4 - SOCKET
- 5 - THROTTLE SHAFT

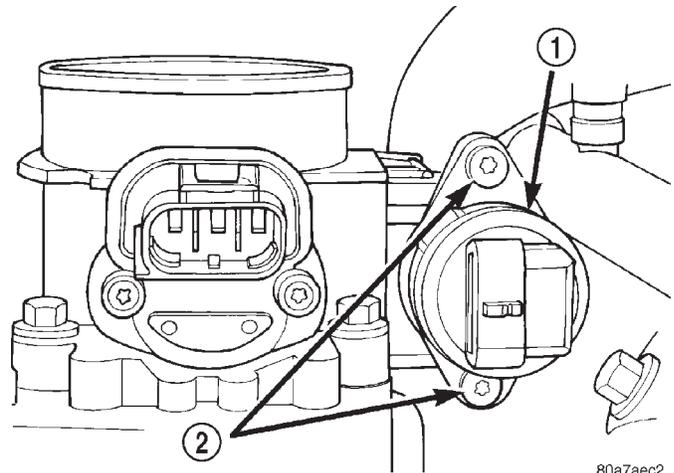


Fig. 29 Mounting Bolts (Screws)—IAC Motor—4.0L Engine

- 1 - IDLE AIR CONTROL MOTOR
- 2 - MOUNTING SCREWS

REMOVAL

- (1) Remove air duct and air resonator box at throttle body.
- (2) Disconnect electrical connector from IAC motor (Fig. 23).

REMOVAL AND INSTALLATION (Continued)

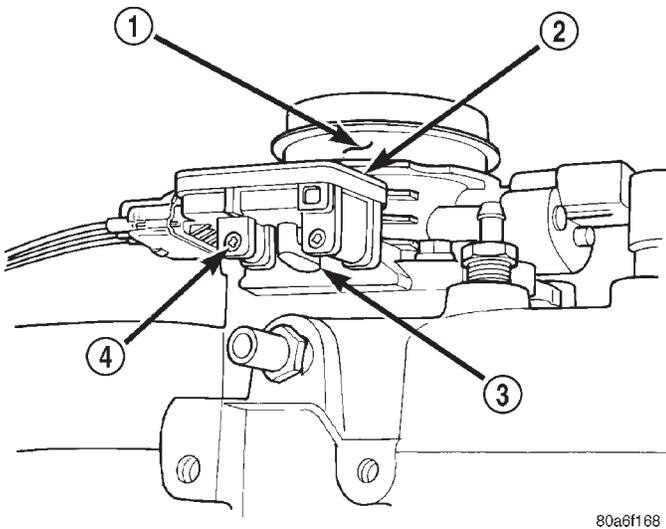
- (3) Remove two mounting bolts (screws) (Fig. 27).
- (4) Remove IAC motor from throttle body.

INSTALLATION

- (1) Install IAC motor to throttle body.
- (2) Install and tighten two mounting bolts (screws) to 7 N·m (60 in. lbs.) torque.
- (3) Install electrical connector.
- (4) Install air duct/air box to throttle body.

MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR—4.0L ENGINE

The MAP sensor is mounted to the side of the throttle body (Fig. 24). An L-shaped rubber fitting is used to connect the MAP sensor to throttle body (Fig. 30).



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Fig. 30 Rubber L-Shaped Fitting—MAP Sensor-to-Throttle Body—4.0L Engine

- 1 - THROTTLE BODY
- 2 - MAP SENSOR
- 3 - RUBBER FITTING
- 4 - MOUNTING SCREWS (2)

REMOVAL

- (1) Remove air cleaner duct and air resonator box at throttle body.
- (2) Remove two MAP sensor mounting bolts (screws) (Fig. 30).
- (3) While removing MAP sensor, slide the rubber L-shaped fitting (Fig. 30) from the throttle body.
- (4) Remove rubber L-shaped fitting from MAP sensor.

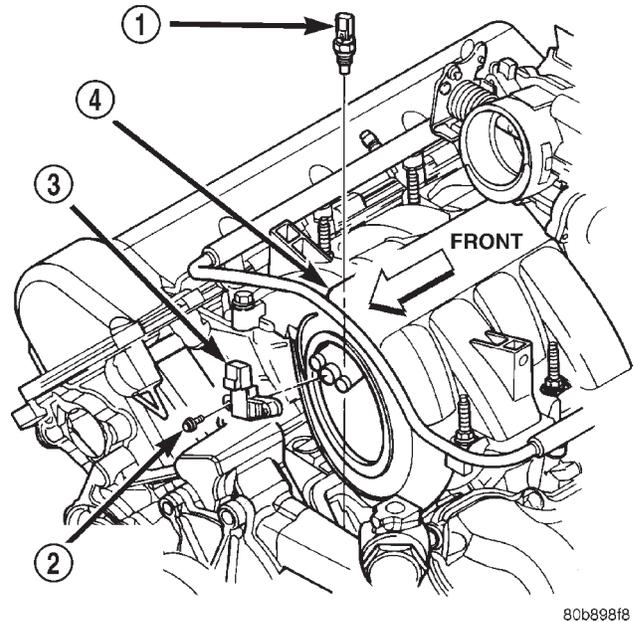
INSTALLATION

- (1) Install rubber L-shaped fitting to MAP sensor.
- (2) Position sensor to throttle body while guiding rubber fitting over throttle body vacuum nipple.

- (3) Install MAP sensor mounting bolts (screws). Tighten screws to 3 N·m (25 in. lbs.) torque.
- (4) Install air cleaner/duct/air box.

MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR—4.7L V-8 ENGINE

The MAP sensor is located on the front of the intake manifold (Fig. 31). An o-ring seals the sensor to the intake manifold.



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Fig. 31 MAP and ECT Sensor Locations—4.7L V-8 Engine

- 1 - ECT SENSOR
- 2 - MOUNTING BOLTS (2)
- 3 - MAP SENSOR
- 4 - INTAKE MANIFOLD

REMOVAL

- (1) Disconnect electrical connector at sensor.
- (2) Clean area around MAP sensor.
- (3) Remove 2 sensor mounting bolts (Fig. 31).
- (4) Remove MAP sensor from intake manifold.

INSTALLATION

- (1) Clean MAP sensor mounting hole at intake manifold.
- (2) Check MAP sensor o-ring seal for cuts or tears.
- (3) Position sensor into manifold.
- (4) Install MAP sensor mounting bolts (screws). Tighten screws to 3 N·m (25 in. lbs.) torque.
- (5) Connect electrical connector.

POWERTRAIN CONTROL MODULE (PCM)

The PCM is located on the cowl panel in right/rear side of engine compartment (Fig. 32).

REMOVAL AND INSTALLATION (Continued)

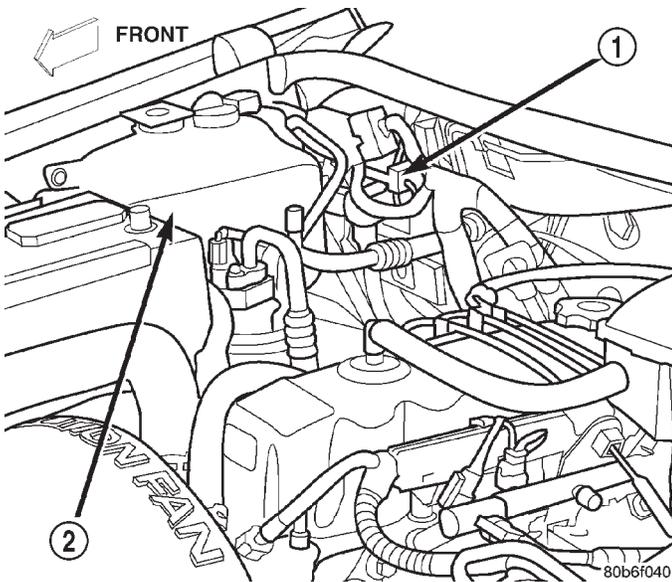


Fig. 32 Powertrain Control Module (PCM) Location

- 1 - PCM
- 2 - COOLANT TANK

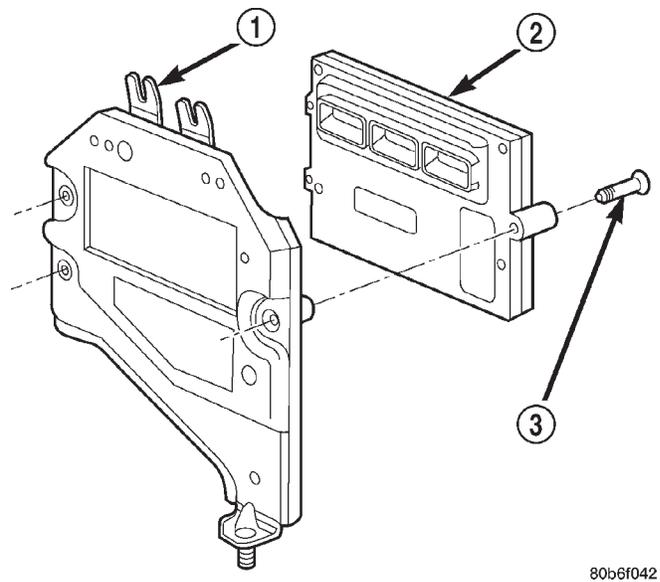


Fig. 34 Powertrain Control Module (PCM) Mounting Bracket

- 1 - PCM BRACKET
- 2 - PCM
- 3 - PCM-TO-BRACKET SCREWS (3)

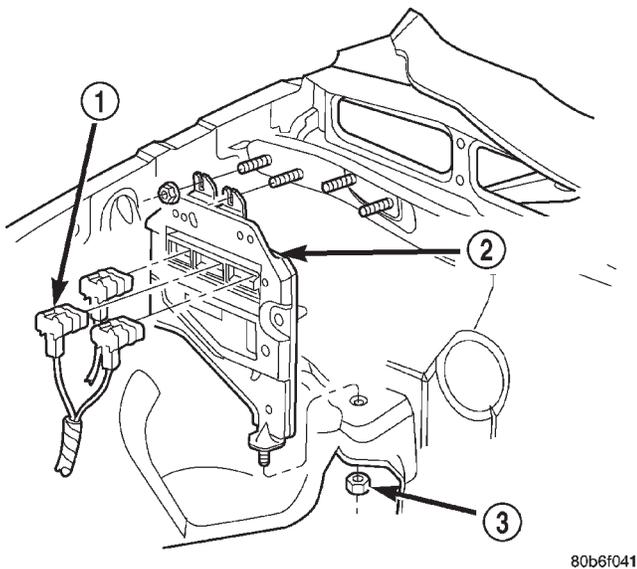


Fig. 33 Powertrain Control Module (PCM) 32-Way Connectors

- 1 - 3 32-WAY CONNECTORS
- 2 - PCM/BRACKET ASSEMBLY
- 3 - BRACKET NUTS (3)

REMOVAL

To avoid possible voltage spike damage to PCM, ignition key must be off, and negative battery cable must be disconnected before unplugging PCM connectors.

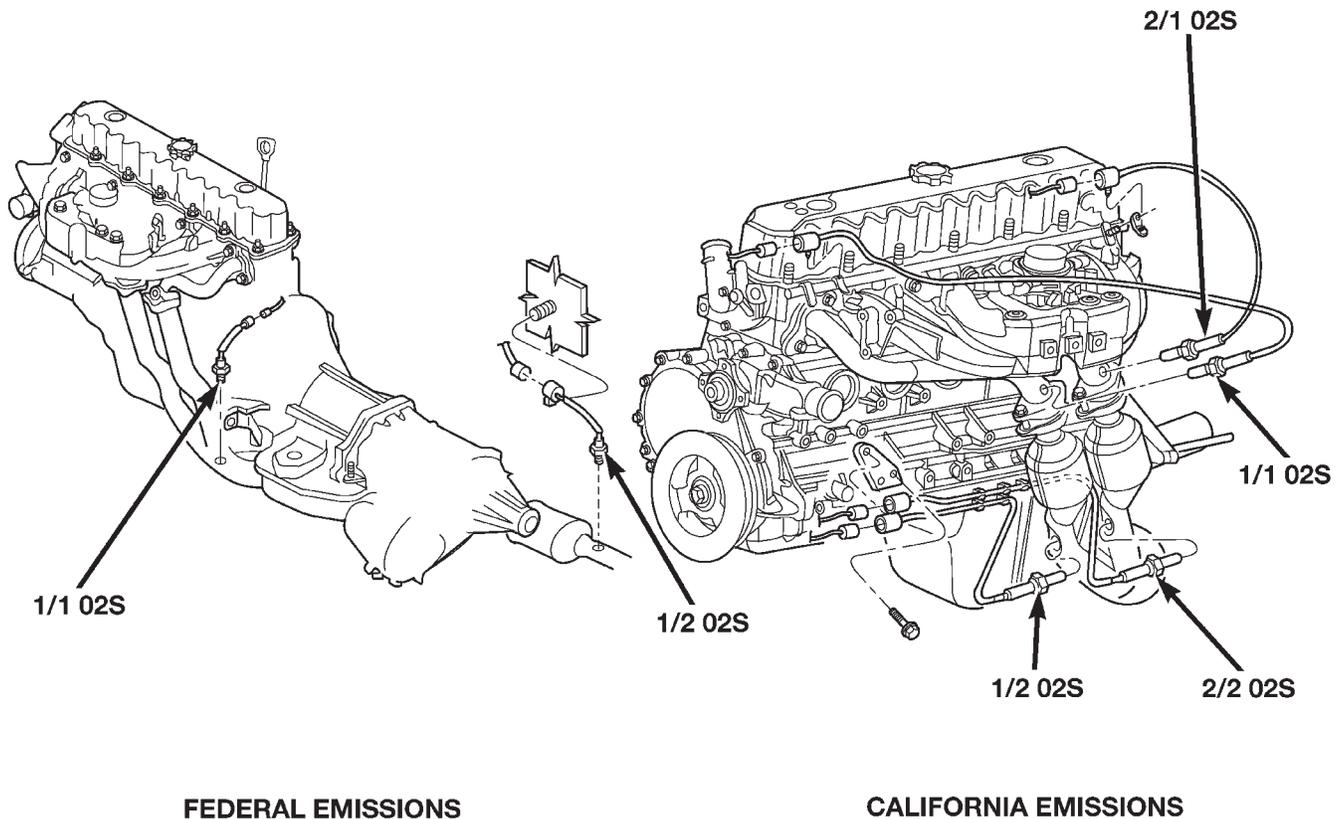
- (1) Disconnect negative battery cable at battery.
- (2) If equipped, remove Transmission Control Module (TCM).

- (3) Remove coolant reserve/overflow tank.
- (4) Remove cover over electrical connectors. Cover snaps onto PCM.
- (5) Carefully unplug three 32-way connectors at PCM.
- (6) Remove three PCM bracket-to-body mounting nuts (Fig. 33).
- (7) Remove PCM/PCM bracket assembly from vehicle.
- (8) Remove 3 PCM-to-PCM bracket bolts (screws) (Fig. 34).

INSTALLATION

- (1) Check pins in three 32-way electrical connectors for damage. Repair as necessary.
- (2) Install PCM to its mounting bracket. Tighten three mounting bolts to 3 N·m (25 in. lbs.) torque.
- (3) Install PCM/PCM bracket to body. Install 3 nuts and tighten 9 N·m (80 in. lbs.) torque.
- (4) Install three 32-way connectors.
- (5) Install cover over electrical connectors. Cover snaps onto PCM.
- (6) Install coolant reserve/overflow tank.
- (7) If equipped, install Transmission Control Module (TCM).
- (8) Connect negative cable to battery.
- (9) Use the DRB scan tool to reprogram new PCM with vehicle's original Identification Number (VIN) and original vehicle mileage.

REMOVAL AND INSTALLATION (Continued)



FEDERAL EMISSIONS

CALIFORNIA EMISSIONS

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*Fig. 35 Oxygen Sensor Locations—4.0L Engine***OXYGEN SENSOR****REMOVAL**

Never apply any type of grease to the oxygen sensor electrical connector, or attempt any soldering of the sensor wiring harness. For sensor operation, it must have a comparison source of oxygen from outside the exhaust system. This fresh air is supplied to the sensor through its pigtail wiring harness.

Oxygen sensor (O2S) locations are shown in (Fig. 35) and (Fig. 36).

WARNING: THE EXHAUST MANIFOLD, EXHAUST PIPES AND CATALYTIC CONVERTER(S) BECOME VERY HOT DURING ENGINE OPERATION. ALLOW ENGINE TO COOL BEFORE REMOVING OXYGEN SENSOR.

- (1) Raise and support vehicle.
- (2) Disconnect O2S pigtail harness from main wiring harness.
- (3) If equipped, disconnect sensor wire harness mounting clips from engine or body.

CAUTION: When disconnecting sensor electrical connector, do not pull directly on wire going into sensor.

- (4) Remove O2S sensor with an oxygen sensor removal and installation tool.

INSTALLATION

Threads of new oxygen sensors are factory coated with anti-seize compound to aid in removal. **DO NOT add any additional anti-seize compound to threads of a new oxygen sensor.**

REMOVAL AND INSTALLATION (Continued)

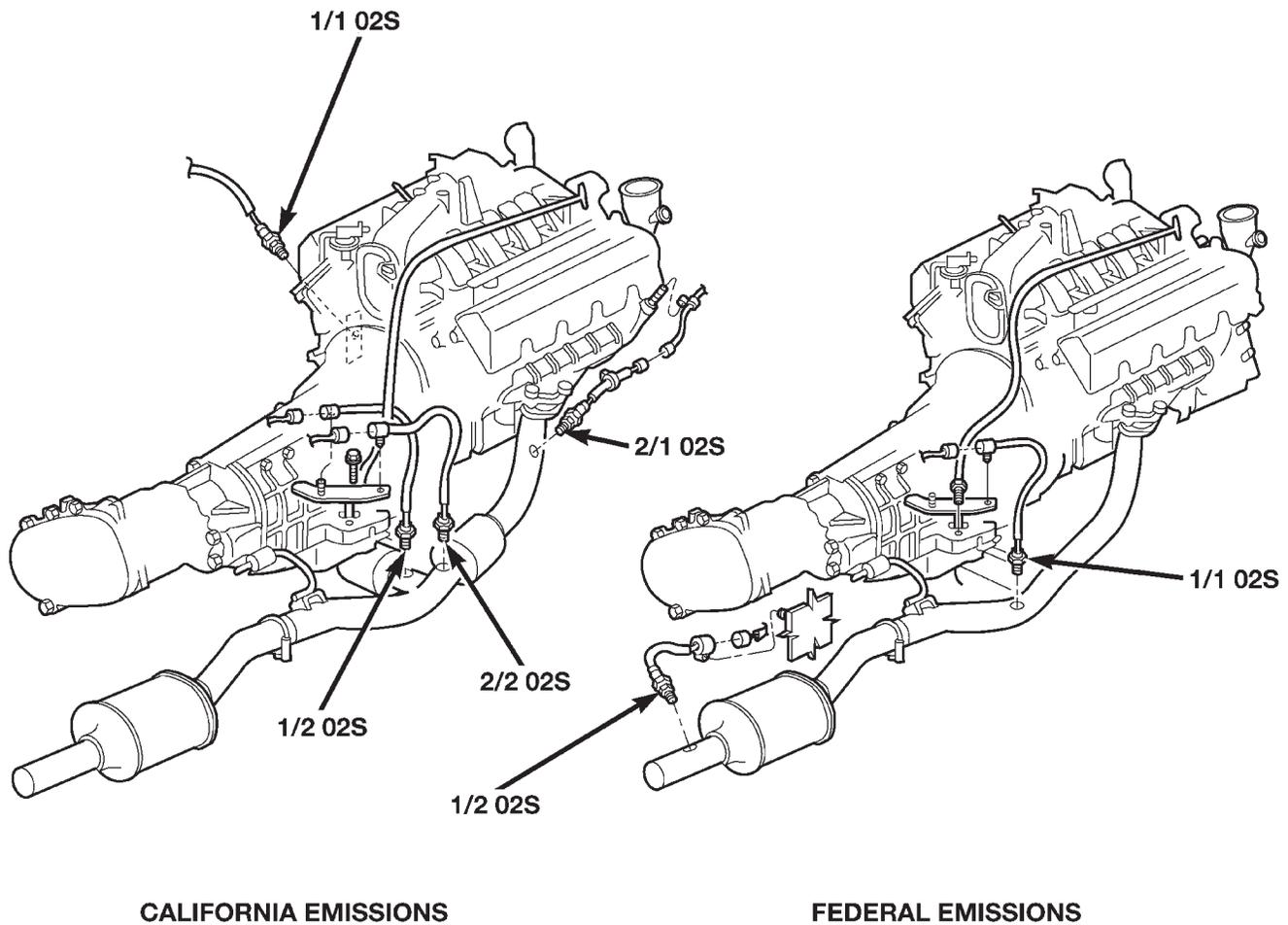


Fig. 36 Oxygen Sensor Locations—4.7L V-8 Engine

- (1) Install O2S sensor. Tighten to 30 N·m (22 ft. lbs.) torque.
- (2) Connect O2S sensor wire connector to main wiring harness.
- (3) If equipped, connect sensor wire harness mounting clips to engine or body. **When Equipped: The O2S pigtail harness must be clipped and/or bolted back to their original positions on engine or body to prevent mechanical damage to wiring..**
- (4) Lower vehicle.

RADIATOR FAN COOLING RELAY

REMOVAL

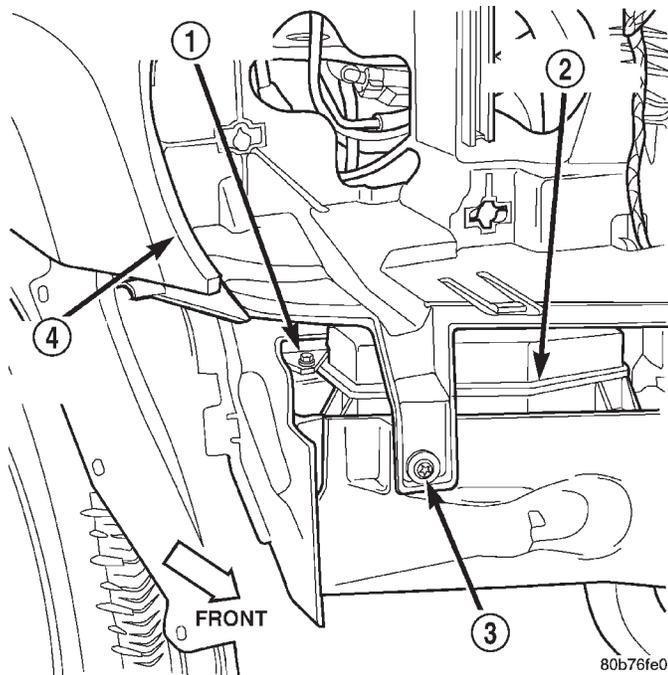
- The Pulse Width Modulated (PWM) cooling fan relay is located below the right headlamp behind the bumper fascia (Fig. 37).
- (1) Remove front bumper and grill assembly.

- (2) Remove 1 support bolt near front of reservoir (Fig. 37).
- (3) Remove 2 reservoir mounting bolts.
- (4) Remove reservoir from vehicle to gain access to vacuum hose (Fig. 38). Disconnect vacuum hose from reservoir fitting at rear of reservoir.
- (5) Disconnect electrical connector at relay (Fig. 39).
- (6) Remove 2 relay mounting bolts (Fig. 39) and remove relay.

INSTALLATION

- (1) Position relay to body and install 2 bolts. Tighten bolts to 3 N·m (25 in. lbs.) torque.
- (2) Connect electrical connector to relay.
- (3) Connect vacuum hose to reservoir.
- (4) Install reservoir and tighten 2 bolts to 3 N·m (25 in. lbs.) torque.
- (5) Install front bumper and grill assembly.

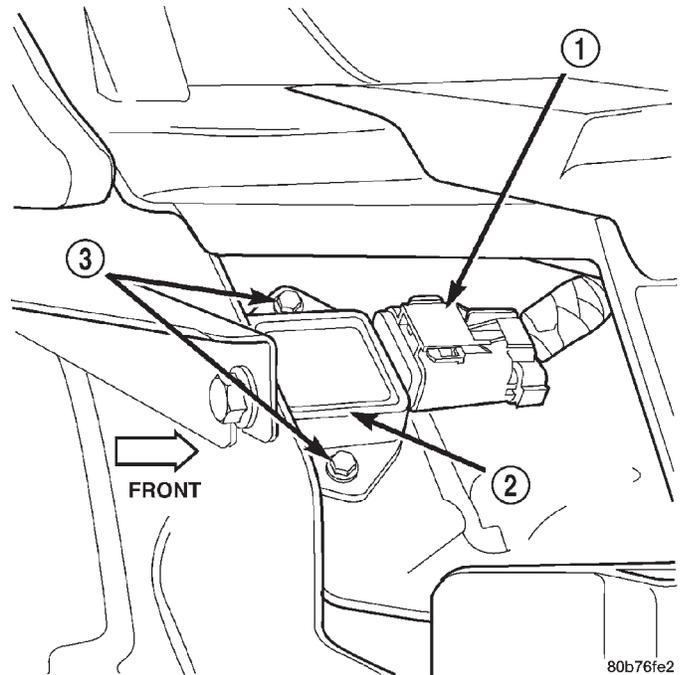
REMOVAL AND INSTALLATION (Continued)



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Fig. 37 Radiator Cooling Fan Relay Location

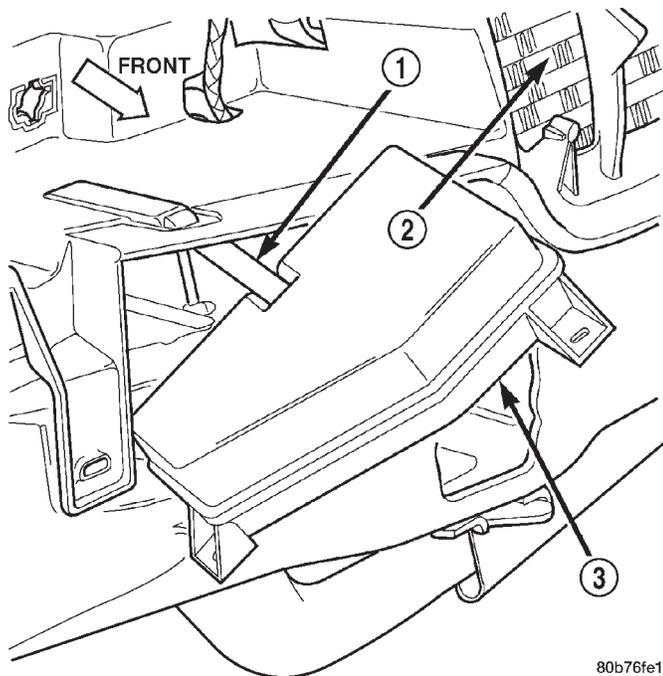
- 1 - RADIATOR FAN RELAY
- 2 - VACUUM RESERVOIR
- 3 - BOLT
- 4 - RIGHT FRONT FENDER



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Fig. 39 Radiator Cooling Fan Relay Removal/Installation

- 1 - ELECTRICAL CONNECTOR
- 2 - RADIATOR FAN RELAY
- 3 - MOUNTING BOLTS (2)



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Fig. 38 Vacuum Reservoir Removal/Installation

- 1 - VACUUM HOSE
- 2 - RADIATOR
- 3 - VACUUM RESERVOIR

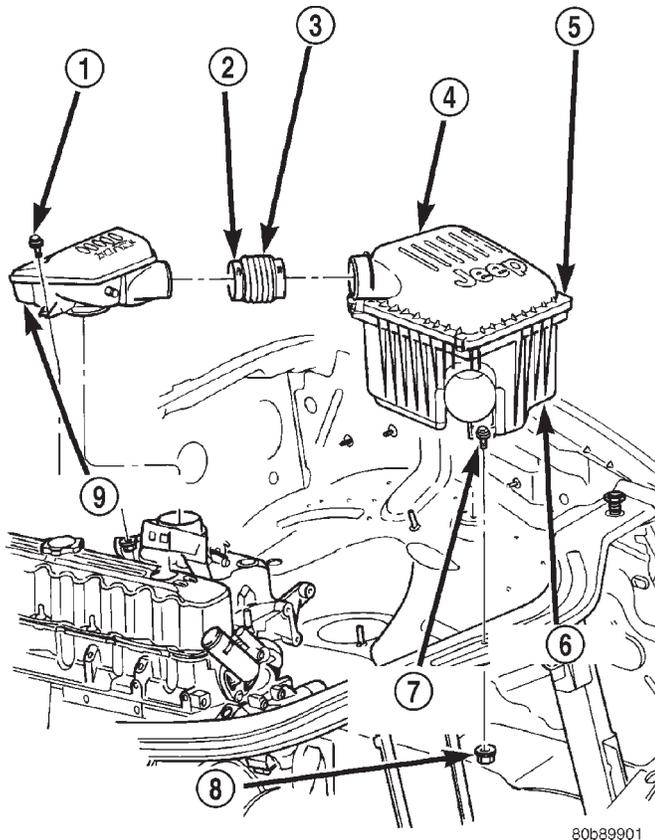
AIR CLEANER ELEMENT (FILTER)**REMOVAL**

- (1) Unlatch four clips retaining air cleaner cover to air cleaner housing (Fig. 40) or (Fig. 41).
- (2) Lift cover up and position to the side.
- (3) Remove air cleaner element.

INSTALLATION

- (1) Clean inside of air cleaner housing before installing new element.
- (2) Install air cleaner element into housing.
- (3) Latch clips and clamp cover down to secure. Be sure air cleaner cover is properly seated to air cleaner housing.

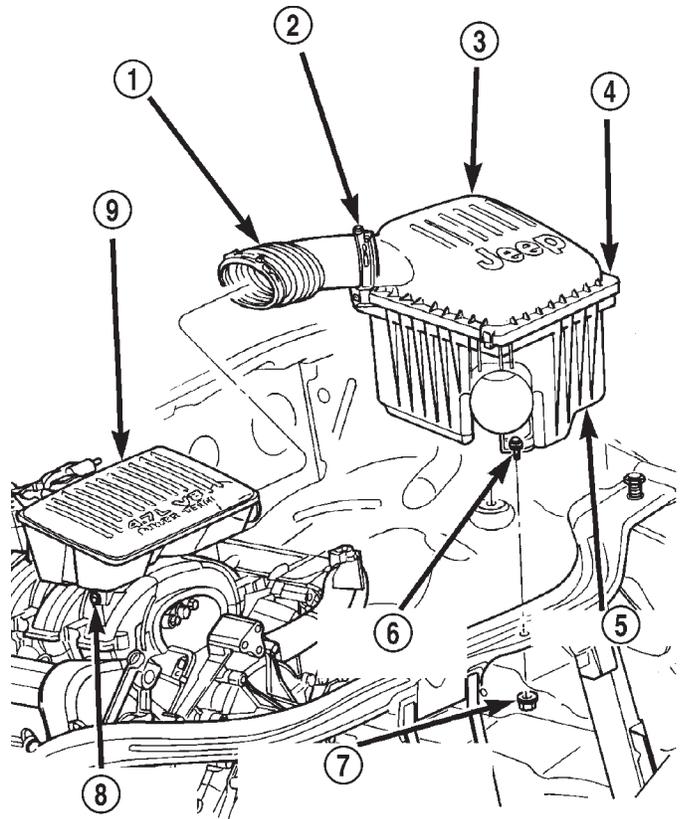
REMOVAL AND INSTALLATION (Continued)



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Fig. 40 Air Cleaner Assembly —4.0L Engine

- 1 - RESONATOR BOLTS
- 2 - CLAMPS
- 3 - AIR DUCT
- 4 - AIR CLEANER COVER
- 5 - CLIPS
- 6 - HOUSING
- 7 - HOUSING BOLTS (3)
- 8 - LOWER HOUSING NUTS (3)
- 9 - RESONATOR



80b89902

Fig. 41 Air Cleaner Assembly —4.7L V-8 Engine

- 1 - AIR DUCT
- 2 - CLAMPS
- 3 - AIR CLEANER COVER
- 4 - CLIPS
- 5 - HOUSING
- 6 - HOUSING BOLTS (3)
- 7 - LOWER HOUSING NUTS (3)
- 8 - RESONATOR BOLTS
- 9 - RESONATOR

AIR CLEANER HOUSING/RESONATOR/DUCTS

REMOVAL

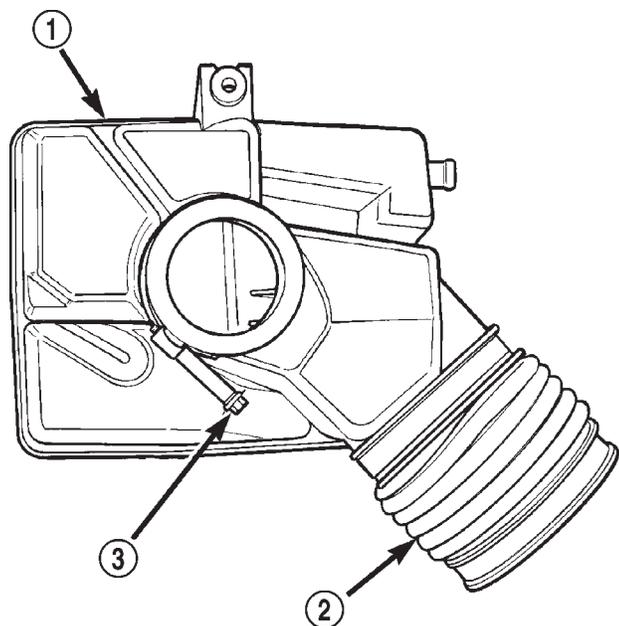
- (1) Disconnect air cleaner cover-to-air duct clamp (Fig. 40) or (Fig. 41).
- (2) Disconnect air duct at housing.
- (3) **Each of the 3 air cleaner housing mounting bolts is attached with 2 nuts (an upper nut and lower nut). DO NOT REMOVE BOLTS. To prevent stripping bolts, only remove lower nuts. The lower housing nuts are located under left front inner fender (Fig. 40) or (Fig. 41).**
 - (a) To gain access to lower nuts, raise vehicle.
 - (b) Remove clips retaining rubber inner fender shield.
 - (c) Pry back shield enough to gain access to lower nuts.
 - (d) Remove 3 nuts.

- (e) Remove air cleaner assembly from vehicle.
- (4) 4.0L Engine: If resonator is to be removed, disconnect breather tube at resonator, disconnect air duct clamp at resonator (Fig. 40) and remove 1 resonator mounting bolt. Remove resonator from throttle body by loosening clamp (Fig. 42).
- (5) 4.7L V-8 Engine: If resonator is to be removed, disconnect breather tube at resonator, disconnect air duct clamp at resonator (Fig. 41) and remove 2 resonator mounting bolts (at sides of resonator). Remove resonator from throttle body by loosening clamp at throttle body.

INSTALLATION

- (1) Position air cleaner assembly to body and install 3 nuts. Tighten nuts to 10 N·m (93 in. lbs.) torque. **To prevent excessive vibration transmitted through housing, the nuts must be properly torqued. Do not overtighten nuts.**

REMOVAL AND INSTALLATION (Continued)



80b89903

Fig. 42 Air Cleaner Resonator Clamp (Bottom View)—4.0L Engine

- 1 - RESONATOR
- 2 - AIR DUCT
- 3 - CLAMP

(2) If resonator was removed: Install resonator and bolts. Tighten bolts to 4 N·m (35 in. lbs.) torque. Tighten clamp at throttle body to 4 N·m (35 in. lbs.) torque.

(3) Position fender liner and install clips.

(4) Connect air duct at housing (Fig. 40) or (Fig. 41).

(5) Tighten air duct clamp.

ENGINE COOLANT TEMPERATURE SENSOR—4.0L ENGINE

REMOVAL

WARNING: HOT, PRESSURIZED COOLANT CAN CAUSE INJURY BY SCALDING. COOLING SYSTEM MUST BE PARTIALLY DRAINED BEFORE REMOVING THE ENGINE COOLANT TEMPERATURE (ECT) SENSOR. REFER TO GROUP 7, COOLING.

(1) Partially drain cooling system. Refer to Group 7, Cooling.

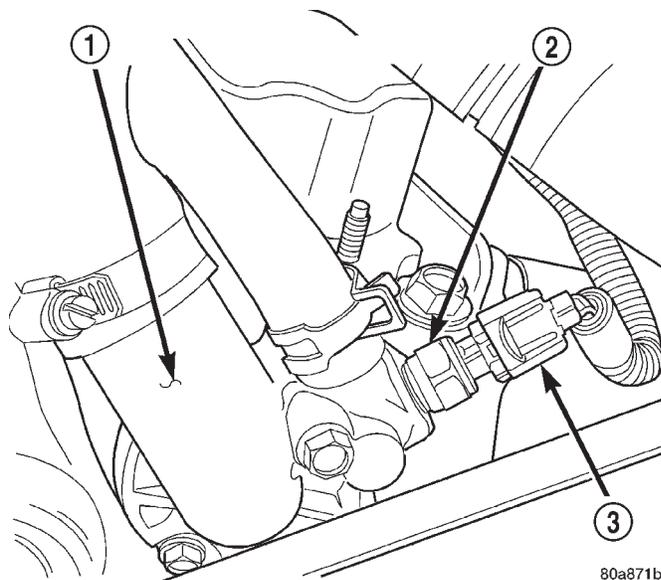
(2) Disconnect electrical connector from ECT sensor (Fig. 43).

(3) Remove sensor from thermostat housing.

INSTALLATION

(1) Install sensor.

(2) Tighten to 11 N·m (8 ft. lbs.) torque.



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Fig. 43 Engine Coolant Temperature Sensor—4.0L Engine

- 1 - THERMOSTAT HOUSING
- 2 - ENGINE COOLANT TEMPERATURE SENSOR
- 3 - ELECTRICAL CONNECTOR

(3) Connect electrical connector to sensor.

(4) Replace any lost engine coolant. Refer to Group 7, Cooling System.

ENGINE COOLANT TEMPERATURE SENSOR—4.7L V-8 ENGINE

REMOVAL

WARNING: HOT, PRESSURIZED COOLANT CAN CAUSE INJURY BY SCALDING. COOLING SYSTEM MUST BE PARTIALLY DRAINED BEFORE REMOVING THE ENGINE COOLANT TEMPERATURE (ECT) SENSOR. REFER TO GROUP 7, COOLING.

The ECT sensor is located near the front of the intake manifold (Fig. 44).

(1) Partially drain cooling system. Refer to Group 7, Cooling.

(2) Disconnect electrical connector from ECT sensor.

(3) Remove sensor from intake manifold.

INSTALLATION

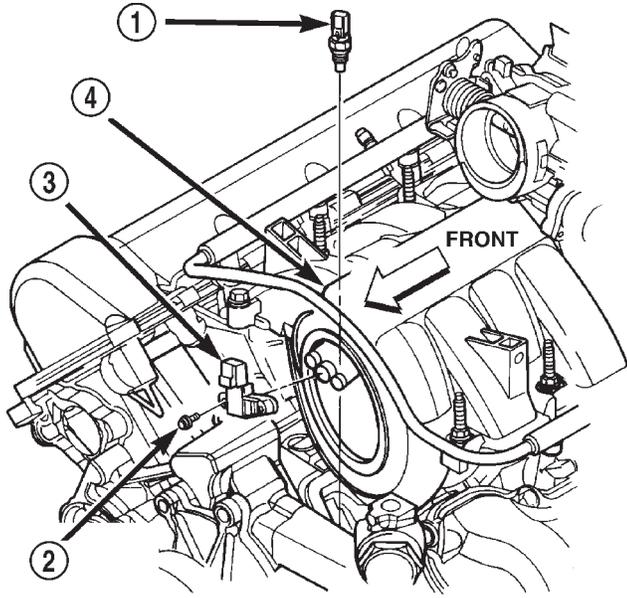
(1) Install sensor.

(2) Tighten to 11 N·m (8 ft. lbs.) torque.

(3) Connect electrical connector to sensor.

(4) Replace any lost engine coolant. Refer to Group 7, Cooling System.

REMOVAL AND INSTALLATION (Continued)



80b898f8

Fig. 44 Engine Coolant Temperature Sensor—4.7L V-8 Engine

- 1 - ECT SENSOR
- 2 - MOUNTING BOLTS (2)
- 3 - MAP SENSOR
- 4 - INTAKE MANIFOLD

INTAKE MANIFOLD AIR TEMPERATURE SENSOR—4.0L ENGINE

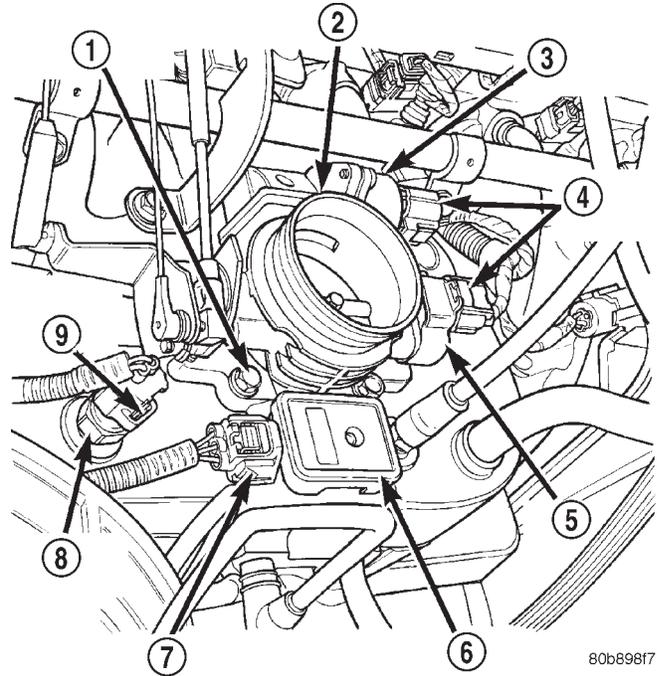
The Intake Manifold Air Temperature (IAT) sensor is installed into the intake manifold plenum near the front of the throttle body (Fig. 45).

REMOVAL

- (1) Disconnect electrical connector from sensor.
- (2) Remove sensor from intake manifold.

INSTALLATION

- (1) Install sensor into intake manifold. Tighten sensor to 28 N·m (20 ft. lbs.) torque.
- (2) Connect electrical connector to sensor.



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Fig. 45 Intake Manifold Air Sensor Location—4.0L Engine

- 1 - MOUNTING BOLTS (4)
- 2 - THROTTLE BODY
- 3 - IAC MOTOR
- 4 - ELEC. CONN.
- 5 - TPS
- 6 - MAP SENSOR
- 7 - ELEC. CONN.
- 8 - IAT SENSOR
- 9 - ELEC. CONN.

INTAKE MANIFOLD AIR TEMPERATURE SENSOR—4.7L V-8 ENGINE

The Intake Manifold Air Temperature (IAT) sensor is installed into the intake manifold plenum near the left side of the throttle body (Fig. 46).

REMOVAL

- (1) Disconnect electrical connector from sensor.
- (2) Remove sensor from intake manifold.

REMOVAL AND INSTALLATION (Continued)

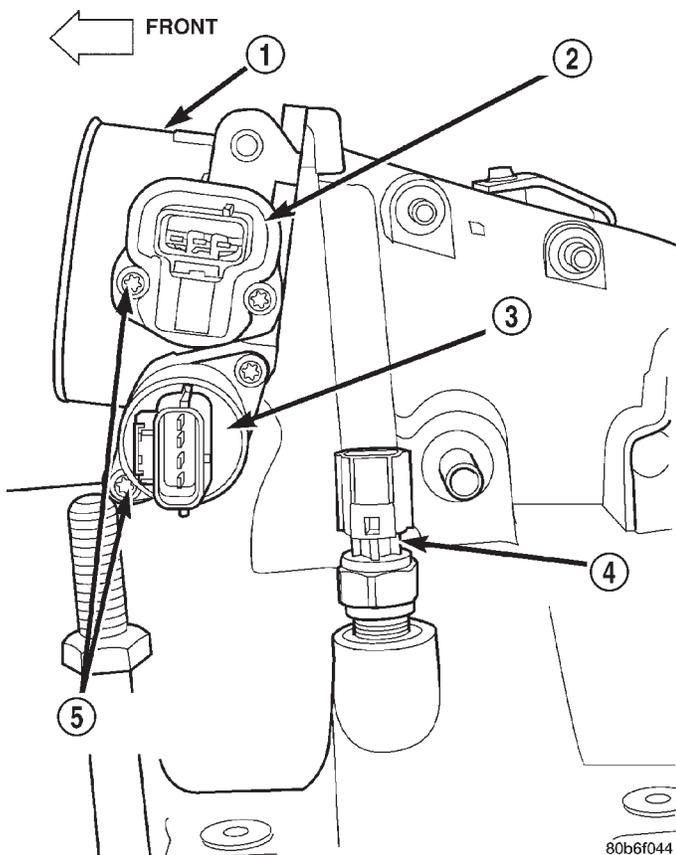


Fig. 46 Intake Manifold Air Sensor Location—4.7L V-8 Engine

- 1 - THROTTLE BODY
- 2 - TPS
- 3 - IAC MOTOR
- 4 - IAT SENSOR
- 5 - MOUNTING SCREWS

INSTALLATION

- (1) Install sensor into intake manifold. Tighten sensor to 28 N·m (20 ft. lbs.) torque.
- (2) Connect electrical connector to sensor.

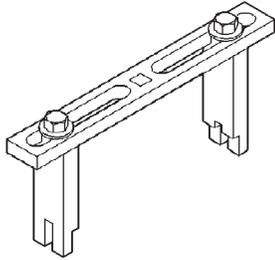
SPECIFICATIONS

TORQUE CHART

| DESCRIPTION | TORQUE |
|--|-------------------------|
| Air Cleaner Housing Mount. Nuts | 10 N·m (93 in. lbs.) |
| Air Cleaner Air Duct Clamps | 4 N·m (35 in. lbs.) |
| Air Cleaner Resonator Bolts | 4 N·m (35 in. lbs.) |
| Engine Coolant Temperature Sensor—4.0L Engine | 11 N·m (96 in. lbs.) |
| Engine Coolant Temperature Sensor—4.7L Engine | 11 N·m (96 in. lbs.) |
| Fuel Hose Clamps | 1 N·m (10 in. lbs.) |
| IAC Motor-To-Throttle Body Bolts—4.0L Engine | 7 N·m (60 in. lbs.) |
| IAC Motor-To-Throttle Body Bolts—4.7L Engine | 7 N·m (60 in. lbs.) |
| Intake Manifold Air Temp. Sensor—4.0L Engine | 28 N·m (20 ft. lbs.) |
| Intake Manifold Air Temp. Sensor—4.7L Engine | 28 N·m (20 ft. lbs.) |
| MAP Sensor Mounting Screws—4.0L Engine | 3 N·m (25 in. lbs.) |
| MAP Sensor Mounting Screws—4.7L Engine | 3 N·m (25 in. lbs.) |
| Oxygen Sensor—All Engines | 30 N·m (22 ft. lbs.) |
| PCM-to-Mounting Bracket Screws | 3 N·m (25 in. lbs.) |
| PCM-to-Mounting Bracket Screws | 9 N·m (80 in. lbs.) |
| Radiator Cooling Fan Relay Bolts | 3 N·m (25 in. lbs.) |
| Throttle Body Mounting Bolts—4.0L Engine | 11 N·m (100 in. lbs.) |
| Throttle Body Mounting Bolts—4.7L Engine | 12 N·m (105 in. lbs.) |
| TPS Mounting Screws—4.0L Engine | 7 N·m (60 in. lbs.) |
| TPS Mounting Screws—4.7L Engine | 7 N·m (60 in. lbs.) |

SPECIAL TOOLS

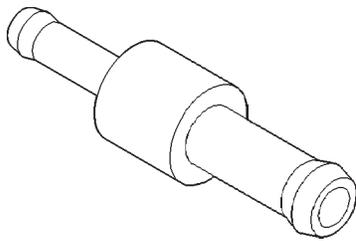
FUEL SYSTEM



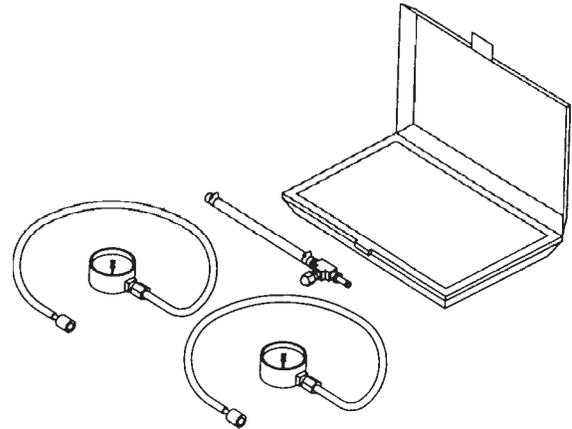
Spanner Wrench—6856



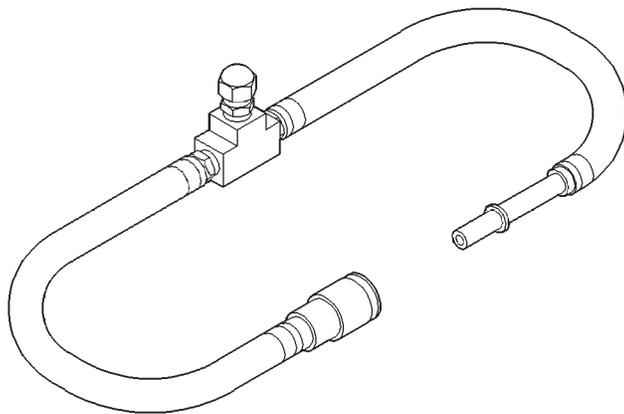
O2S (Oxygen Sensor) Remover/Installer—C-4907



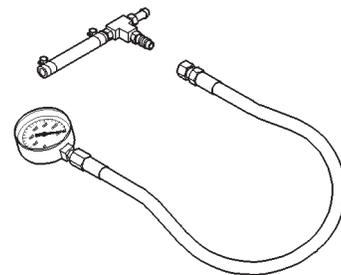
Fitting, Air Metering—6714



Test Kit, Fuel Pressure—5069



Adapters, Fuel Pressure Test—6539 and/or 6631



Test Kit, Fuel Pressure—C-4799-B



Fuel Line Removal Tool—6782

